



Service Manual

FOR THE TURBOCHEF ECO RAPID COOK OVEN



For further information, call
800.90TURBO
or
+1 214.379.6000

Original Instructions

The information contained in this manual is important for the proper installation, use, maintenance, and repair of this oven. Follow these procedures and instructions to help ensure satisfactory baking results and years of trouble-free service.

Errors – descriptive, typographic, or pictorial – are subject to correction. Specifications are subject to change without notice.

Please carefully read this manual and retain it for future reference.

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IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING: When operating this oven, strictly adhere to the following safety precautions to reduce the risk of burns, electric shock, fire, injury, damage to oven or property near oven, or possible exposure to excessive microwave energy.

GENERAL SAFETY INFORMATION

- Read all instructions before using this appliance.
- Read and follow the specific “Precautions to be Observed Before and During Servicing to Avoid Possible Exposure to Excessive Microwave Energy” found on page iii.
- This appliance must be grounded. Connect only to a properly grounded outlet. See “Grounding Instructions” on page ii.
- Install or locate this appliance only in accordance with the provided installation instructions.
- This appliance should be serviced by qualified service personnel only. Contact the nearest authorized service facility for examination, repair, or adjustment.
- Keep the cord away from heated surfaces.
- Liquids, such as water, coffee, or tea are able to be overheated beyond the boiling point without appearing to be boiling. Visible bubbling or boiling when the container is removed from the microwave oven is not always present. **THIS COULD RESULT IN VERY HOT LIQUID SUDDENLY BOILING OVER WHEN THE CONTAINER IS DISTURBED OR A UTENSIL IS INSERTED INTO THE LIQUID.**
- **WARNING:** The contents of feeding bottles and baby food jars must be stirred or shaken and the temperature checked before consumption, in order to avoid burns (IEC 60335-2-90)
- Use this appliance only for its intended uses as described in this manual.
- Only use utensils that are suitable for use in microwave ovens (IEC 60335-2-90)
- **DO NOT** use corrosive chemicals or vapors in this appliance; it is not designed for industrial/laboratory use.
- **WARNING: DO NOT** heat liquids or other foods in sealed containers (e.g., jars, whole eggs, etc.) since they are liable to explode.
- **DO NOT** cook with metal lids or aluminum foil
- **DO NOT** cook without food in the cook cavity.
- **DO NOT** allow children to use this appliance.
- **DO NOT** operate this appliance if it has a damaged cord or plug, is not working properly, or has been damaged or dropped. See “Power Cord Replacement or Removal” found on page ii.
- **DO NOT** cover or block any openings on this appliance.
- **DO NOT** store this appliance outdoors.
- **DO NOT** use this product near water (e.g., near a kitchen sink, in a wet basement, near a swimming pool).
- **DO NOT** immerse the cord or plug in water.
- **DO NOT** let the cord hang over the edge of a table or counter.
- **DO NOT** use a water jet for cleaning. See pages 5-6 in this manual for proper cleaning procedures.
- **WARNING:** Due to the nature of the appliance, the floors around it may be slippery.
- This appliance is not to be used by children or persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.

SAVE THESE INSTRUCTIONS

REDUCING FIRE RISK


- Remove wire twist-ties from paper or plastic bags used to facilitate cooking in the oven.
- If materials inside the oven ignite, keep the oven door closed, turn the oven off, and disconnect the power cord or shut off power at the fuse or circuit breaker panel.
- If smoke is observed, switch off or unplug the oven. Keep the door closed to stifle any flames.
- DO NOT use the cook cavity for storage purposes.
- DO NOT overcook food. Carefully attend to the oven if paper, plastic, or other combustible materials are placed inside the oven to facilitate cooking.
- DO NOT leave paper products, cooking utensils, or food in the cavity when the oven is not in use.

GROUNDING INSTRUCTIONS

This appliance must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This oven is equipped with a cord that has a grounding wire with a grounding plug, which must be plugged into an outlet that is properly installed and grounded. Consult a qualified electrician or serviceman if uncertain about the ability to follow grounding instructions or if doubt exists as to whether the appliance is properly grounded.


DO NOT use an extension cord. If the power cord is too short, have a qualified electrician or serviceman install an outlet near the appliance.

 **WARNING:** Improper grounding can result in risk of electric shock.

 **WARNING:** Risk of Electric Shock. If the cord or plug becomes damaged, replace only with a cord and plug of the same type

POWER CORD REPLACEMENT OR REMOVAL

If the power cord is damaged, it must be replaced by the manufacturer, its service agent, or a similarly qualified person.

 **WARNING:** If the oven is unplugged during service or maintenance, the user must be able to access and see the plug at all times to ensure that the oven remains unplugged. The plug must remain near the oven and cannot be placed behind another appliance or in another room.

RF INTERFERENCE CONSIDERATIONS

The Eco oven generates radio frequency signals. This device has been tested and was determined to be in compliance with applicable portions of FCC part 18 requirements and to the protection requirements of Council Directive 89/336/EEC on the approximation of the laws of the Member States relating to electromagnetic compatibility at the time of manufacture. However, some equipment with sensitivity to signals below these limits may experience interference.

If your equipment experiences interference:

- Increase the physical separation between this oven and the sensitive equipment.
- If the sensitive device can be grounded, do so following accepted grounding practices.
- If battery-powered microphones are being affected, ensure that the batteries are fully charged.
- Keep sensitive equipment on separate electrical circuits if possible.
- Route intercom wires, microphone wires, speaker cables, etc. away from the oven.

SAVE THESE INSTRUCTIONS

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

- (a) DO NOT operate or allow the oven to be operated with the door open.
- (b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary: (1) interlock operation, (2) proper door closing, (3) seal and sealing surfaces (arcing, wear, and other damage), (4) damage to or loosening of hinges and latches, (5) evidence of dropping or abuse.
- (c) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.
- (d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.
- (e) A microwave leakage check to verify compliance with the Federal Performance Standard should be performed on each oven prior to release to the owner. Refer to page 36 for leakage test procedures.

PROTECTIVE EARTH (GROUND) SYMBOL



This symbol identifies the terminal which is intended for connecting an external conductor for protection against electric shock in case of a fault, or the terminal of a protective earth (ground) electrode.

EQUIPOTENTIAL BONDING SYMBOL



This symbol identifies the terminals which, when connected together, bring the various parts of an equipment or of a system to the same potential, not necessarily being the earth (ground) potential, e.g. for local bonding.

SAVE THESE INSTRUCTIONS

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Specifications and Installation

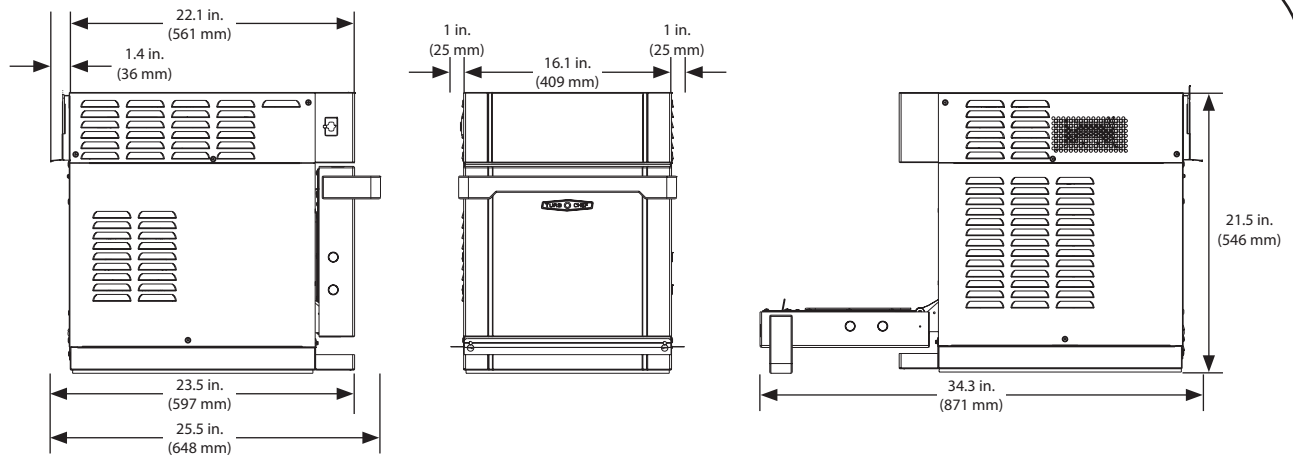


Figure 1: Eco Oven Dimensions

Theory of Operation

Utilizing TurboChef's patented technology to rapidly cook food without compromising quality, the Eco oven provides superior cooking performance while requiring minimal space and energy consumption. The control system precisely coordinates impinging airflow with top-launched microwave to deliver product-specific results, and the integral catalytic converter allow for UL®-certified ventless operation (see page 4 for details).

This manual includes instructions for installing, cleaning, and operating the Eco oven. If you have questions that are not addressed in this manual, contact Customer Support at 800.90TURBO (+1 214.379.6000) or your Authorized Distributor.

Features

- High-contrast, durable capacitive touch screen
- Manual mode for on-the-fly cooking
- Up to 10 selectable languages
- 13, 16, or 20-amp Single Phase models available
- Menu editing tools and USB detection
- WiFi/Middleby Connect™ ready for the connected kitchen

Dimensions

Oven Dimensions

- Height: 21.5" (546 mm)
- Width (Base): 16.1" (409 mm)
- Width (Overall): 18.1" (460 mm)
- Depth (Footprint): 23.5" (597 mm)
- Depth (Overall): 25.5" (648 mm)
- Depth (Door open): 34.3" (871 mm)

Oven Weight

118 lb. (54 kg)

Cook Cavity Dimensions

- Height: 7.2" (183 mm)
- Usable Height: 5.7" (145 mm)
- Width: 12.5" (318 mm)
- Depth: 10.5" (267 mm)
- Useable Depth: 9.3" (236 mm)
- Volume: 0.54 cu ft (15.3 liters)
- Usable Volume: 0.38 cu ft (10.1 liters)

Clearances

- Top: 5" (127 mm)
- Sides: 2" (51 mm)

Certifications

cULus, UL EPH, TÜV, CE, FDA



Oven Construction

Exterior

- 430 stainless steel outer wrap and door
- Cool-to-touch exterior; all surfaces below 50°C
- Ergonomic door handle

Interior

- 201/304 stainless steel
- Fully welded and insulated cook chamber
- Removable rack and lower jetplate for cleaning

Electrical Specifications

TurboChef recommends a Type D circuit breaker for all installations outside the United States.

US/Canada

208/240 VAC, 60 Hz, 20 Amps,

- Max Input: 3.6 kW
- Microwave: 2 kW
- Heaters/Blowers: 4.0 kW**

AK - International

240 VAC*, 50 Hz, 19 A

- Max Input: 3.5 kW
- Microwave: 2.0 kW
- Heaters/Blowers 4.0 kW**

BK - International

220 VAC, 60 Hz, 20 A

- Max Input: 3.6 kW
- Microwave: 2.0 kW
- Heaters/Blowers 4.0 kW**

EU - International

230 VAC, 50 Hz, 16 A

- Max Input: 3.3 kW
- Microwave: 2.0 kW
- Heaters/Blowers 3.7 kW**

LA - International

220 VAC, 60 Hz, 20 A

- Max Input 3.6 kW
- Microwave: 2.0 kW
- Heaters/Blowers: 4.0 kW**

UK - International

230 VAC, 50 Hz, 13 A

- Max Input: 2.6 kW
- Microwave: 2.0 kW
- Heaters/Blowers: 2.9 kW**

JK - International (Japan)

200 VAC, 50 or 60 Hz, 20 A

- Max Input: 3.5 kW
- Microwave: 2.0 kW
- Heaters/Blowers: 4.0 kW**

SK - International

230 VAC, 60 Hz, 16 A

- Max Input: 3.3 kW
- Microwave: 2.0 kW
- Heaters/Blowers: 3.7 kW**

KA - International

230 VAC, 60 Hz, 16 A

- Max Input: 3.3 kW
- Microwave: 2.0 kW
- Heaters/Blowers: 3.7 kW**

Installation

Install or locate this appliance only in accordance with the instructions below.

Unpacking Instructions

1. Remove the oven from its packaging.
2. Before discarding, check the packaging thoroughly for accessories and literature.

NOTE: Packaging may also be retained in case the oven may at some point be shipped somewhere else or returned to the manufacturer.

3. Check the cook cavity thoroughly for accessories and literature.
4. Discard any packaging in the cook cavity.

* US/Canada models include a voltage sensor that detects 208 or 240 VAC, but does not compensate for lack-of or over-voltage installations.

** Under normal operation, the oven will not exceed the max input value.

Installation Warnings - Read Before Lifting Oven

- ⚠ WARNING:** The Eco oven weighs approximately 118 lb. (54 kg). TurboChef recommends lifting the oven with no fewer than two people.
- ⚠ WARNING:** Never lift the oven by the door handle. Doing so will cause the door to misalign, resulting in a non-warranty service call.
- ⚠ WARNING:** The oven must be properly placed on a food station at all times. TurboChef will not recognize a fallen oven as a warrantable claim and is not liable for any injuries that may result.
- ⚠ WARNING:** This oven is not intended for built-in installation (i.e., installing the oven in any structure that surrounds the oven by five or more sides). Be sure to provide a minimum of 2" (51 mm) clearance for all sides and 5" (127 mm) clearance for the top.
- ⚠ WARNING:** This oven is intended to be stacked only with appropriate hardware. Never stack any more than two high.

Lifting and Placing the Oven

1. Prepare a surface at least 23.5" (597 mm) deep and capable of supporting 120 lb. (54 kg).
2. Position one or more persons at the left and right sides of the oven.
3. Place hands under the oven and lift.
4. Place the oven on the prepared surface ensuring no edges are hanging off the sides.

5. If stacking two ovens:
 - a. See page 1 for dimensions.
 - b. Install the stacking bracket (ECO-9420) to the lower oven.
 - c. Place the upper oven on top of the lower oven.
 - d. Secure the bracket to the top oven.
6. Ensure the oven rack is properly installed (attached to the bottom jetplate).
7. Ensure the lower panel (crumb tray) is attached below the oven door.
8. Plug in the oven.

NOTE: The oven is primarily serviced through its top. **DO NOT** install shelving directly over the unit. The operator will be responsible for service charges incurred as a result of added time required to access the top of the oven.

Installation Near Open Heat Source

When placing a TurboChef oven near an open heat source (Figure 2), strictly adhere to the following:

- If the oven is being placed near a grill or stove, a divider must exist between the oven and the open heat source, with a minimum of 6" (153 mm) between the oven and the divider.
- If the oven is being placed near a fryer, a divider must exist between the oven and fryer, with a minimum of 12" (305 mm) between the oven and the divider.
- The height of the divider must be greater than or equal to the height of the oven, 21.5" (546 mm).
- Verify the oven location has a minimum 5" (127 mm) clearance on top and a minimum 2" (51 mm) clearance on each side.

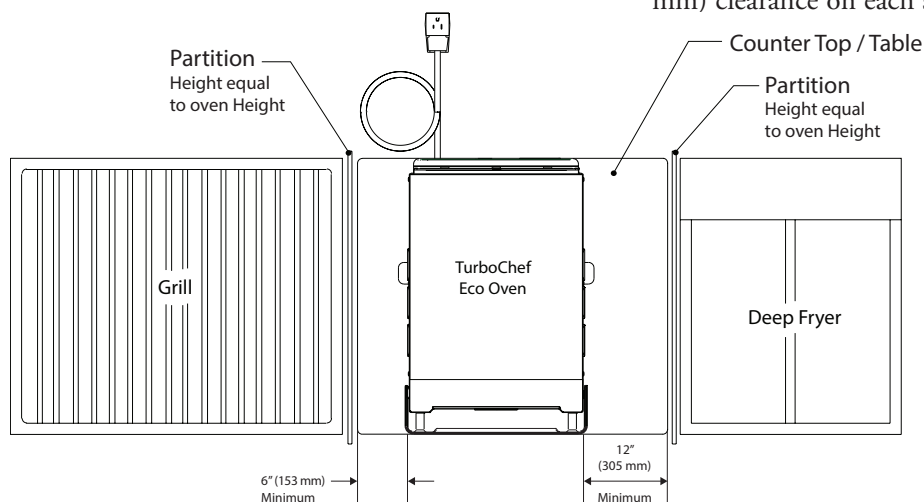


Figure 2: Installation Near Open Heat Source

Oven Restraint Kit

Part Number: TC3-0242

⚠ WARNING: The Oven Restraint Kit will not prevent the oven from falling off a countertop if the oven is pulled off or allowed to slide off the edge. Installation instructions are included with the kit.

ChefComm Pro

Part Number: CON-7006

ChefComm Pro® lets you easily create menu settings on a computer and upload them to an oven or USB.

For more information, call TurboChef Customer Support at 800.90TURBO or +1 214.379.6000.

Middleby Connect™

Middleby Connect™ is more than just another piece of WiFi-compatible kitchen equipment. It is a robust enterprise system for developing recipes, updating your oven settings, interpreting oven data, and much more. Middleby Connect™ also enables predictive servicing and maintenance of ovens. It is available for the Double Batch, Single Batch, Bullet, Eco, i1 (Sota, Panini, Waterless Steamer), i3, and i5 ovens with Touch Controls, as well as other Middleby brand equipment.

For more information, call TurboChef Customer Support at 800.90TURBO or +1 214.379.6000.

Registration Prompt

At the time the oven is installed, registration information should be input into the oven including store number, address, et cetera. This information is important for warranty tracking purposes. If registration information is not entered, you may be prompted by the oven to input the registration information whenever the oven is turned on at the start of the day. To eliminate the prompts, simply fill in the registration information requested at the prompt screen.

Voltage Selection

For North America oven models, the oven will detect 208 or 240 incoming voltage.

If incoming voltage for the store is different than the factory-preset voltage, the operator will be required to select either 208 or 240. The correct voltage will be enlarged on the screen, identifying which option to touch (see Figure 3 below).

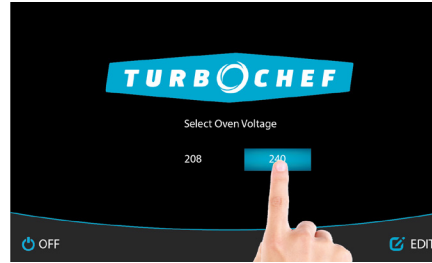


Figure 3: Selecting Voltage

Ventilation

The TurboChef Eco oven has been approved by Underwriter's Laboratory for ventless operation (UL KNLZ listing) for all food items except for foods classified as "fatty raw proteins." Such foods include bone-in, skin-on chicken, raw hamburger meat, raw bacon, raw sausage, steaks, etc. If cooking these types of foods, consult local HVAC codes and authorities to ensure compliance with ventilation requirements.

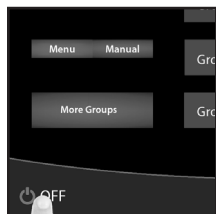
To ensure continued compliance with all health, building, and fire codes, you are required to maintain clean and sanitary conditions around your oven at all times.

NOTE: In no event shall the manufacturer assume any liability for damages or injuries resulting from installations which are not in compliance with the instructions and codes previously listed. Failure to comply with these instructions could result in the issuance of a temporary cease and desist order from the local health department until the environment concerns are addressed.

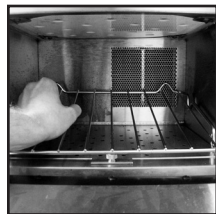
Maintenance

Daily Maintenance

Follow the steps below when cleaning your Eco oven. Use only TurboChef®-approved cleaning chemicals. The use of any other cleaning products may damage critical oven components, resulting in a non-warranty service call.



Step 1



Step 2 (Fig A)



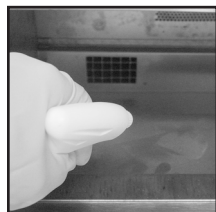
Step 2 (Fig B)



Step 4



Step 5



Step 6

Supplies and Equipment

TurboChef® Oven Cleaner (Product Number: 103180), TurboChef® Oven Guard (Product Number: 103181), nylon scrub pad, cleaning towel, disposable gloves, protective eyewear, dust mask (optional).

Step 1: Prepare the Oven

⚠ WARNING: The oven operates at approximately 500°F (260°C) and may cause injury if not allowed to cool properly.

- Turn off the oven by touching the Off icon.
- Slightly open the oven door.
- Cooling takes approximately 30 minutes. do not clean the oven until the oven displays “ready to clean.”

Step 2: Remove the Wire Rack and Lower Jetplate

⚠ WARNING: Be sure the oven interior is cool before removing these items.

- Lift the rear of the rack up and slide it upward to the back of the oven to remove (Fig. A).
- Loosen the bottom jetplate thumbscrew.
- Lift the front of the bottom jetplate and pull it out from the cavity (Fig. B).

⚠ CAUTION: DO NOT remove the top glass jetplate; breakage will result in a non-warranty service call.

Step 3: Clean the Wire Rack and Lower Jetplate

- Wash, rinse, sanitize, and dry the rack and jetplate.

Step 4: Clean the Air Filter

⚠ CAUTION: TurboChef does not recognize blocked air vents as a warrantable claim. The filter must be cleaned regularly or replaced if damaged. During oven operation, the filter must remain in place at all times.

- Remove the air filter from the back of the oven.
- Rinse the air filter with hot water.
- Allow the air filter to dry completely.

⚠ CAUTION: DO NOT operate the oven without the air filter in place.

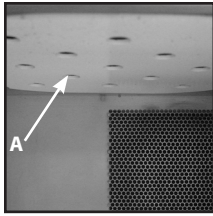
Step 5: Wipe the Oven Interior

- Use a food vacuum or damp towel to remove large particles from the oven cavity.

Step 6: Clean the Oven Interior

- Spray TurboChef Oven Cleaner onto the top, bottom, and sides of oven interior.

⚠ CAUTION: DO NOT spray Oven Cleaner into the holes on the back oven wall. Doing so can damage critical oven components, resulting in a non-warranty service call.



Step 6

Step 6: Clean the Oven Interior, Continued

- Allow Oven Cleaner to penetrate stains for five minutes.
- Clean the oven interior with a nylon scrub pad.

⚠ CAUTION: DO NOT attempt to scrub the upper jetplate (A). If food is stuck to the oven ceiling, gently remove it without applying pressure to the glass plate. Breakage will result in a non-warranty service call.



Step 7

Step 7: Clean and Dry the Oven Door

- Clean the oven door with Oven Cleaner and a nylon scrub pad.
- Wipe the oven door with a damp towel, and then a dry towel.



Step 8

Step 8: Rinse or Wipe the Oven Interior

⚠ CAUTION: DO NOT use a hose or water jet for cleaning. Doing so can damage critical oven components, resulting in a non-warranty service call.

- Wipe down the oven interior with a clean damp towel.
- Dry the oven interior with a clean towel.

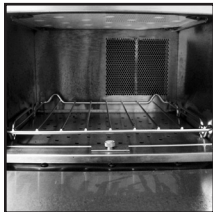


Step 9

Step 9: Apply TurboChef Oven Guard

- Spray TurboChef Oven Guard onto a clean towel.
- Wipe the interior walls and the inside of the oven door.

⚠ CAUTION: DO NOT spray Oven Guard into the cavity, especially around the holes on the back oven wall. Doing so can damage critical oven components, resulting in a non-warranty service call.



Step 10

Step 10: Reinstall Components

- Reinstall the lower jetplate and tighten the thumbscrew.
- Reinstall the wire rack.
- Close the oven door.
- Reinstall the filter, or replace it with a new one if the mesh is deteriorated, has large openings, or has started to dislodge from the frame.



Step 11

Step 11: Clean the Oven Exterior

- Wipe the oven exterior with a clean, damp towel.
- Remove the lower panel and remove large food particles.
- Wipe the panel with a clean, damp towel and reinstall it.

⚠ CAUTION: DO NOT spray chemicals into any openings, such as the louvers on the side panels or the rear vent catalyst housing. Doing so can damage critical oven components, resulting in a non-warranty service call.

- The oven is ready to turn on.

Oven Controls and Cooking

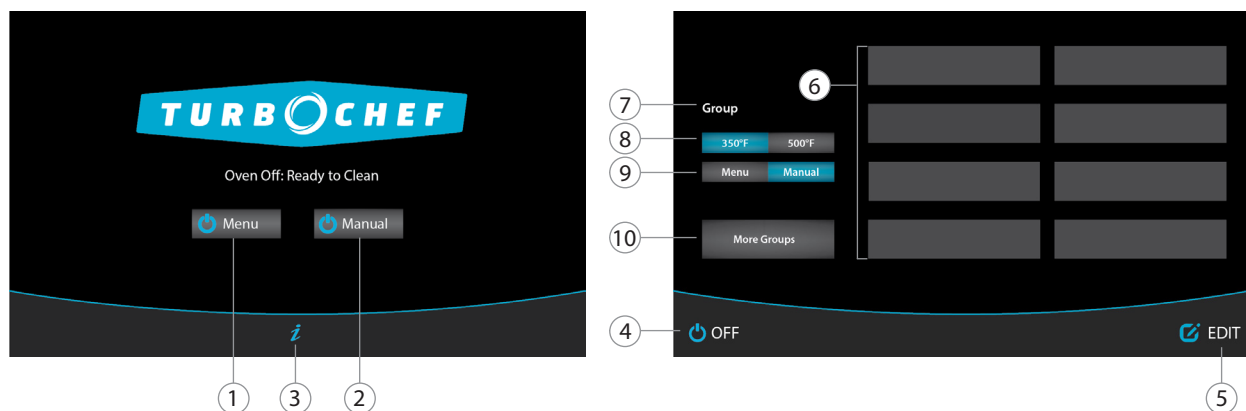


Figure 4: Oven Controls

NOTE: Display options vary depending on which features are enabled.

Oven Controls

1. Menu Icon/Temperature Icon

Touch to turn the oven on and cook in Menu Cook Mode (page 8).

NOTE: If Manual Mode is disabled, a temperature icon will be shown instead of the Menu icon.

2. Manual Icon

Touch to turn the oven on and cook in Manual Cook Mode (page 11). The Manual icon is only present if enabled (page 11).

3. “i” Icon

Touch to access Info Mode (page 13). The “i” icon is only displayed when the oven is off or cooling down.

4. Off Icon

Touch to turn the oven off (cool down).

5. Edit Icon

The Edit icon will only be displayed when Edit Mode (page 21) is enabled. Touching this icon will allow you to edit existing menu items.

6. Groups/Items (1-8 and 9-16)

The oven contains 16 food groups divided into 2 groups of 8. Each food group contains 16 items divided into 2 groups of 8.

7. Group Name

When viewing items, the group name indicates which group is being displayed.

8. Set Temperature Toggle

The set temperature toggle will only be displayed when operating with two different set temperatures. Touch the toggle to view groups from the other set temperature.

9. Menu/Manual Toggle

The Menu/Manual toggle will only be displayed when Manual Cooking is enabled, it will allow you to switch between Menu Cook Mode (page 8) and Manual Cook Mode (page 11) .

10. More/Previous Groups or Items

This icon will only be displayed when using one set temperature. To view additional groups or items, touch “More Groups” or “More Items.” Or, if on screen two, touch “Previous Groups” or “Previous Items.”

Menu Cook Mode

The oven is preprogrammed with recipe settings at the time of manufacture and is ready to operate out of the box. New menu settings can be loaded via USB (page 19), programmed manually (page 21) or via Middleby Connect™ on page 4.

If settings are not present, the oven will cook only in manual mode (page 11).

This oven uses impingement and microwave to cook food faster than traditional cooking methods. Air enters the cavity from the top and bottom using a single fan. Because of this design and to ensure uniformity of cooking, the oven must be operated only while the bottom jetplate is in place. While the bottom jetplate is removable for cleaning, it is not removable for cooking. Without the bottom jetplate in place, the oven will not deliver the proper cooking performance to either the top or bottom of the food item. Additionally, a non-warranty service call may result.

The sequence of the steps below may vary, and some may not apply.

Step 1: Touch “Menu” or the Oven Set Temperature Icon to Turn the Oven On

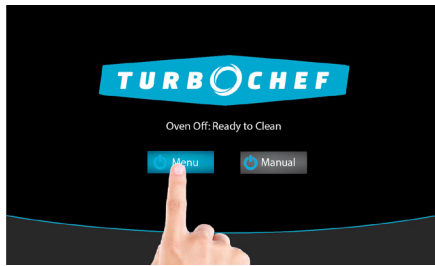


Figure 5: Turn the Oven On (Menu or Manual)

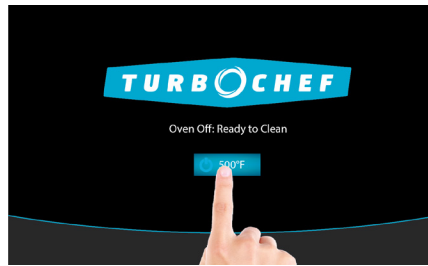


Figure 6: Set Oven Temperature

Step 2: Select Cook Temperature

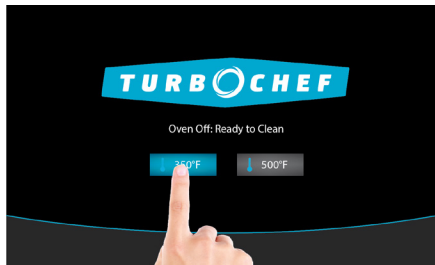


Figure 7: Oven Temperature Display

NOTE: If the temperatures are the same, or if Manual Cook Mode is disabled, this screen will be bypassed.

Step 3: Warming Up

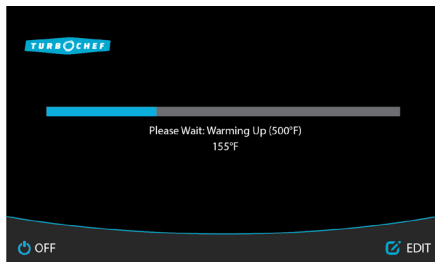


Figure 8: Oven Warming Display

NOTE: When the oven is done warming up, it will “soak” for an additional eight minutes. “Soaking” ensures the cavity surfaces absorb enough heat so that cooking will not be affected.

Step 4: Place Food in the Oven

⚠ WARNING: Inside of oven and oven door are hot!

Step 5: Select a Group

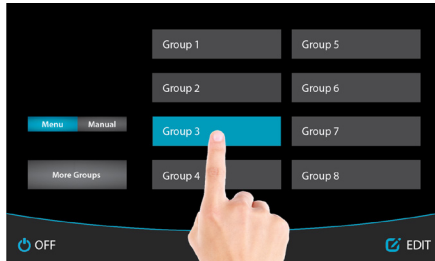


Figure 9: More Groups - Select a Group

NOTE: Touch “More Groups” to view additional groups.

Step 6: Select an Item



Figure 10: More Items - More Groups

NOTE: Touch “More Items” to view additional items.

Step 7: Cooking

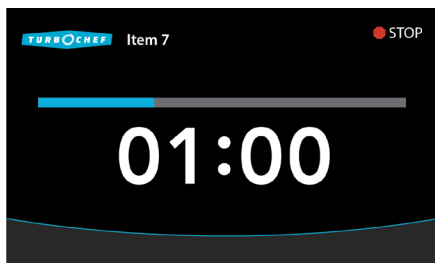


Figure 11: Cook Cycle Time

NOTE: To immediately terminate a cook cycle, touch “STOP.”

NOTE: If the oven door is opened during a cook cycle, the cycle will pause until the door is closed. Touch “YES” to resume.

Step 8: Check/Remove Food from Oven

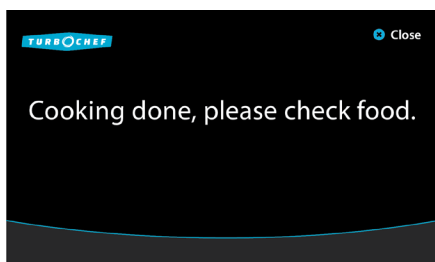


Figure 12: Cooking Complete

⚠ WARNING: Dish/inside of oven and door are hot!

Step 9: Cook More / Brown More / Cook & Brown More

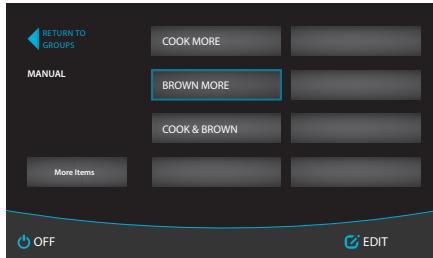


Figure 13: More Items

NOTE: This option must be enabled in order to cook an item beyond its original cook time (see page 14 for details).

To cook an item longer than its original cook time, touch one of the icons on the screen:

- Touch “Cook More” if the inside of the food item requires cooking.
- Touch “Brown More” if the outside of the food item requires browning or crisping.
- Touch “Cook & Brown More” if both the inside and outside of the food item require cooking.

Selecting one of these options will cook the item for 20% of the last cook time selected. The minimum cook time is the fewer of 15 seconds or the entire original cook cycle. The maximum cook time is one minute. The oven will cook at the settings listed below:

- Cook More: 10% air, 100% microwave
- Brown More: 100% air, 0% microwave
- Cook & Brown More: 100% air, 100% microwave

Step 10: Cooling Down

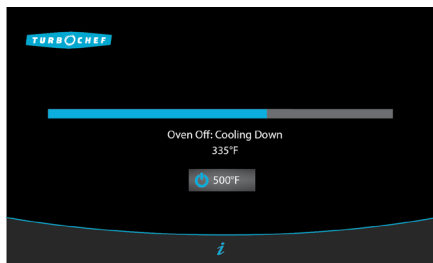


Figure 14: Oven Cooling

When finished cooking for the day, touch “OFF” to turn the oven off and begin cooling down.

Manual Cook Mode

Manual Cook Mode allows cooking “on the fly,” whereas Menu Cook Mode (page 8) allows cooking from preset cook settings. To access Manual Cook Mode, touch the Manual icon when the oven is off or cooling down (page 7) or touch the Menu/Manual toggle on the Menu Mode screen.

NOTE: If the “Manual” icon is not present, enable it from the Options Screen (page 13).

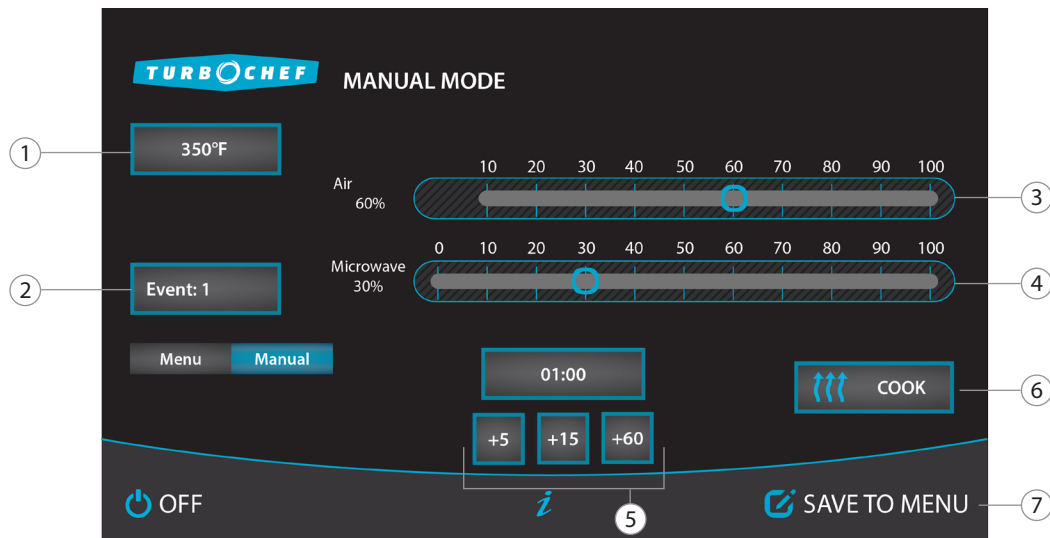


Figure 15: Manual Cook Controls

1. Set Temperature

Touch to change the set temperature. The temperature range is 300–540°F (149–282°C).

2. Events

Manual mode can store six unique cook settings, called events. Touch “Events” to view settings for events 1 through 6.

3. % Air

% Air determines the amount of airflow. The more air, the more the product will brown or crisp. % Air can be set from 10%–100% in 10% increments.

4. % Microwave

% Microwave determines the amount of microwave, and can be set from 0-100% in 10% increments. For example, 50% means the microwave system will remain on for five continuous seconds for every ten seconds during the cook cycle.

5. Time

Time can be set from 0-15 minutes. There are four time icons. The first allows the operator to enter the time manually. The others allow the operator to add time in 5, 15, or 60 second increments.

6. Cook

Touch to cook.

NOTE: The oven may require additional warming time before cooking is allowed.

7. Save to Menu

If you want to save a manual mode setting into the oven menu, touch “Save to Menu.” All six events will be added together as one menu recipe item, and the cook times for each event will be summed and divided into percentages of one cook cycle.

Continued on next page...

7. Save to Menu, continued

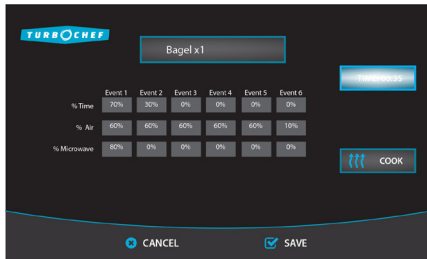


Figure 16: Edit Menu Settings Screen

- a. Edit settings, if necessary, by touching the setting you wish to edit. From this screen, the following settings are editable:
 - % Time
 - % Air
 - % Microwave
 - Time
 - Recipe Name

NOTE: For additional editing instructions, see page 27.

- b. Touch “SAVE.”

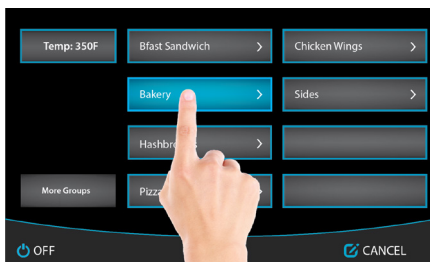


Figure 17: Items Screen

- c. Select a group into which the new menu item will be added.
- d. Select an item to determine the position of the new recipe.

NOTE: If a recipe already existed in the position selected, it will be overwritten.

Info Mode

Overview of Info Mode

To access Info Mode, touch the “i” icon when the oven is off, cooling down, or in manual mode. From the Info Mode screen, access:

- Information
- Counters
- Options
- Settings
- Service
- Manufacturing (MFG)

Information Screen

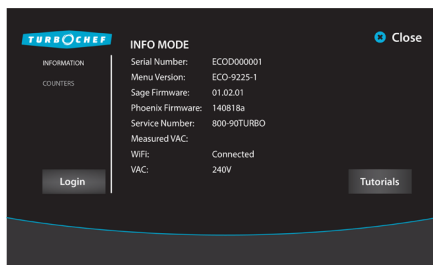


Figure 18: Information Screen

From the Information screen, view

- Serial Number
- Menu Version (touch to Edit)
- Sage Firmware
- Phoenix Firmware
- Service Number
- VAC (Voltage) - View Incoming Voltage (North America only)
- WiFi Connectivity Status
- Tutorials: View information on installing, operating, and maintaining the oven.

Counters Screen

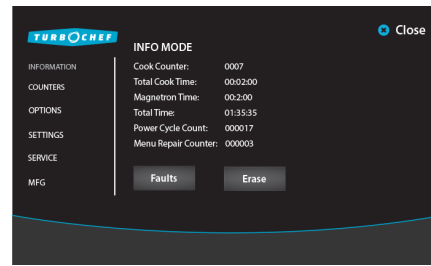


Figure 19: Counters Screen

From the Counters screen, view

- Cook counter
- Total cook time
- Magnetron time
- Total time (oven on)
- Power Cycle Count: The number of times the oven has cycled power.
- Menu Repair Counter
- Fault log: View time stamps of each fault occurrence and the fault code.

Options Screen

From the Information Screen, touch “Login” to access the Options screen. When prompted, input the password 9 4 2 8 and then touch “ENTER.”

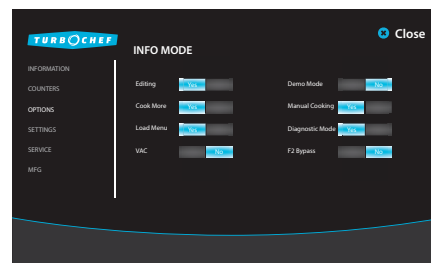


Figure 20: Options Screen

From the Options screen, enable/disable

- Editing
- Cook More
- Load Menu
- VAC
- Demo Mode
- Manual Cooking
- Diagnostic Mode
- F2 Bypass

Editing

Edit Mode shows or hides the button that allows the operator to change menu settings, rename food groups and items, and change the cooking temperature. The Edit icon will be displayed at the bottom of the screen (page 7) when this option is set to YES. See page 27 for more details on editing menu settings.

Cook More

Cook More controls whether or not the three “cook more” options appear when a cook cycle is done. This option must be enabled in order to cook an item beyond its original cook time. See page 10 for details.

Load Menu

Load Menu enables or disables downloading new menu settings from USB.

VAC

When VAC is set to YES the selected incoming voltage will be displayed on the Info screen. This is set by the factory and should not be changed, and applies only within North America.

Demo Mode

Demo Mode is a feature used to demonstrate the cooking features of the oven without turning on the heaters or microwave system. Demo Mode must be set to NO during regular operation.

Manual Cooking

When Manual Cooking is set to YES, the operator can cook items “on the fly.” See page 11 for more details.

Diagnostic Mode

Diagnostic Mode allows the operator to view and test oven components. This mode should only be used by qualified service technicians, unless otherwise instructed by TurboChef. When Diagnostic Mode is turned on, the oven will show the following information during cooking:

- Event currently being cooked
- % wave and % air
- Status indicators (see page 18)
- Cavity temperature
- CC set point
- Electrical compartment temperature

To turn Diagnostic Mode on or off, press the key adjacent to “Diagnostic.” For normal oven operation, Diagnostic Mode should remain off.

F2 Bypass

The F2 alarm indicates the oven temperature is too low. YES means the oven will not terminate a cook cycle when an F2 alarm is encountered so the food product can finish cooking. The oven will still log the fault condition. NO means the oven will function as it normally would; i.e., when an F2 alarm is discovered during a cook cycle, the oven will terminate the cook cycle. See page 45 for more information.

Settings Screen

From the Information or Counters screen, touch “Login” to access the Settings screen. When prompted, input the password 9 4 2 8 and then touch “ENTER.”

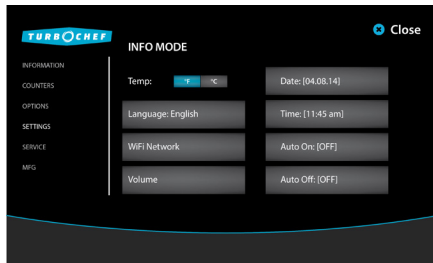


Figure 21: Settings Screen

From the settings screen, set

- Temperature Units
- Language
- WiFi Network
- Sound Volume
- Date
- Time
- Auto On
- Auto Off

Temperature Units

The temperature unit setting is configured at the factory. Touch °F (Fahrenheit) or °C (Celsius) to change the temperature units.

Language

The default language is English. To change to another language, touch “Language: English” and then touch the preferred language and touch “ENTER.” Available languages may include:

- French
- German
- Polish
- Portuguese
- Spanish
- Chinese
- Korean
- Japanese
- Russian
- Dutch

WiFi Network

NOTE: Feature or service may not be available, and must be requested at the time of oven order.

Connecting the oven to a WiFi network and utilizing TurboChef’s connectivity services, such as Middleby Connect™ (page 4) will allow you to remotely update the menu and firmware for one or all of your ovens. It will also enable access to reporting tools and live data streams to view what is being cooked and when.

Special configurations may apply. Contact your facility administrator for more information.

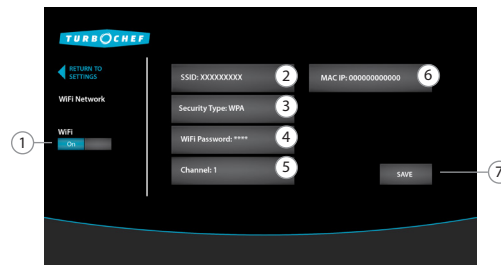


Figure 22: WiFi Network Screen

From the WiFi Network setup screen (above), the following information may be entered to configure the oven for networking:

- WiFi On/Off
- SSID
- Security Type
- WiFi Password

1. WiFi On/Off

Toggle this option to enable/disable the oven’s WiFi capabilities.

2. SSID

The SSID is the case sensitive name of the WiFi network that you wish the oven to join. After touching the SSID icon, use the on-screen keyboard to either select from a list of broadcast SSIDs, or type in the WiFi network name and touch Enter.

If you are unsure of the SSID for the network, contact your network administrator.

Continued on next page...

3. Security Type

Ensure the security type is set to WPA2 unless otherwise instructed by your network administrator.

4. WiFi Password

The WiFi Password is the case sensitive password needed to join the WiFi network. After touching the WiFi Password icon, use the on-screen keyboard to type in the WiFi network password and touch Enter.

If you are unsure of the WiFi Password for the network, contact your network administrator. In some instances, the WiFi Password may be printed on a label on the bottom of your WiFi router.

NOTE: “Open” or public networks may require additional authentication. Contact TurboChef customer support at 800.90TURBO or +1 214.379.6000 for assistance. Coordination with a network administrator may be required.

5. Channel

The Channel is determined and assigned by the WiFi router.

NOTE: If you are experiencing difficulty obtaining or keeping WiFi connectivity, TurboChef recommends setting the WiFi router’s channel to 1.

Change the network channel by logging into your router. For help with your WiFi router, contact your network administrator.

6. MAC IP

The MAC IP is automatically assigned.

7. SAVE Button

After entering or updating any of the settings on the WiFi Network screen, touch the SAVE button.

Touching the SAVE button will cause the oven to attempt to connect to the network.

Ensuring Connectivity

When the oven is successfully connected to a network, the Information screen will indicate the oven is “connected.” See page 13.

If MAC IP is blank, the oven may not be configured properly to connect to a WiFi network. Call TurboChef Customer Support at 800.90TURBO or +1 214.379.6000.

Sound Volume

Touch “Volume” and use the plus or minus icons or slider to increase or decrease the beep volume.

Set Date

To set or correct the date, touch “Date.” Enter the date in the following format - MM/DD/YY. Touch “ENTER” to save the changes.

Set Time

To set the time, touch “Time.” Enter the time in 24-hour format (8:30 p.m. = 20:30). Touch “ENTER” to save the changes.

NOTE: The clock will not automatically update for Daylight Savings Time.

NOTE: The user interface will automatically convert the time to 12-hour format.

Auto On

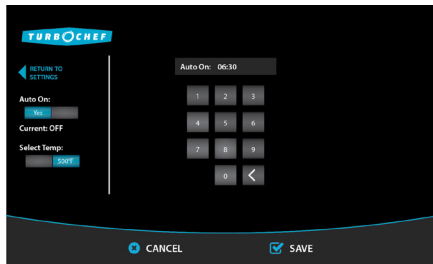


Figure 23: Oven Status (Auto On) Screen

“Auto On” is a feature that turns the oven on automatically at a specific time of day.

1. To set auto-on, ensure the time of day is accurate (above).
2. Toggle the yes/no icon to the YES position to enable Auto On.
3. Select the temperature to which the oven will automatically heat up.
4. Enter the time in 24-hour format (20:30 = 8:30 p.m.). Touch “SAVE” to save all changes.

NOTE: The time will automatically convert to 12-hour format when saved.

Auto Off

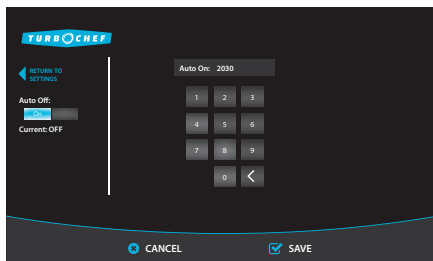


Figure 24: Oven Status (Auto Off) Screen

“Auto Off” is a feature that turns the oven off automatically at a specific time of day.

1. To set auto-off time, ensure the time of day is accurate.
2. Toggle the yes/no icon to the YES position to enable Auto Off.
3. Enter the time in 24-hour format (20:30 = 8:30 p.m.). Touch “SAVE” to save all changes.

NOTE: The time will automatically convert to 12-hour format when saved.

Service Screen

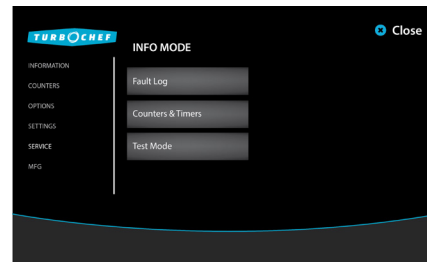


Figure 25: Service Screen

From the Service screen, view:

- Fault Log
- Counters and Timers
- Test Mode

Fault Log

View the faults by Count or History. Use the toggle to change between count view and history view.

Faults by Count

Shows the number of faults occurred by fault code. Press “Reset” to reset all counters to 0 and press the down arrow to view the rest of the fault codes.

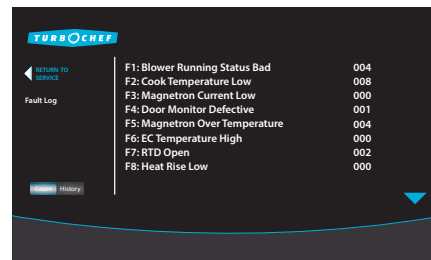


Figure 26: Faults by Count Screen

Faults by History

View time stamps of each fault occurrence and the fault code.

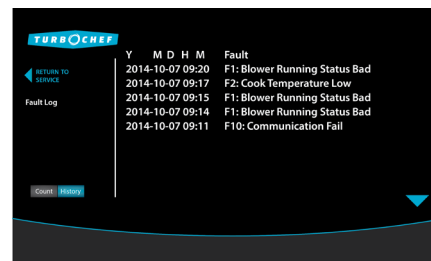


Figure 27: Faults by History Screen

NOTE: If the fault counts are all “0,” exit the Info Mode and re-enter it to refresh the screen.

Counters and Timers

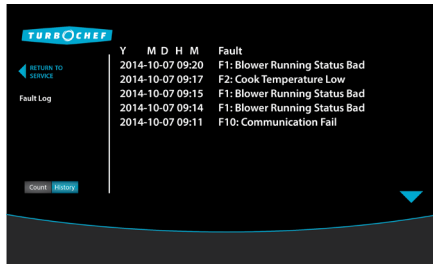


Figure 28: Fault Log Counters Screen

From the Counters screen, view:

- Cook Counter
- Total Cook Time
- Magnetron Time
- Total Time (oven on)
- Power Cycle Count: The number of times the oven has cycled power.
- Fault log: View time stamps of each fault occurrence and the fault code

Test Mode

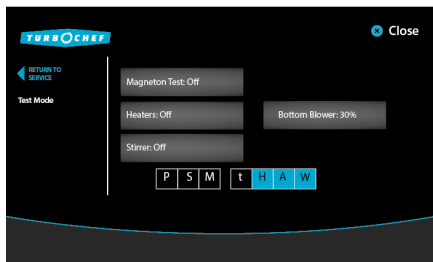


Figure 29: Test Mode Screen

Test Mode allows the service technician to test individual components to verify operation. From Test Mode, perform the following:

- View Status Indicators
- Magnetron Test
- Heater Control
- Control Blower Speed
- Stirrer Control

View Status Indicators

- P = Primary switch (backlit = open)
- S = Secondary switch (backlit = open)
- M = Monitor switch (backlit = open)
- T = Magnetron thermostat (backlit = open)
- H = Heater (backlit = off)
- B = Blower Motor (backlit = off)
- W = Microwave (backlit = off)

Magnetron Test

To turn on the magnetrons, touch and hold the “Magnetron Test” icon. To turn them off, release the icon. While holding the “Magnetron Test” icon, measure the current transformer wire on the control board for 13-15A (240 V) or 15-17A (208 V).

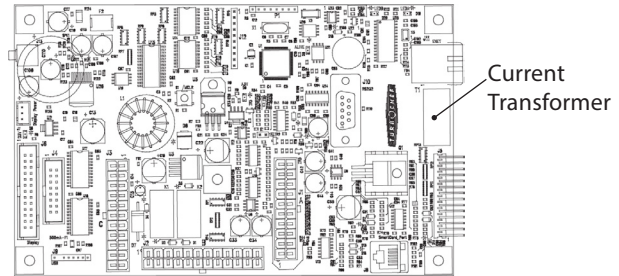


Figure 30: Sage Control Board, Current Transformer

For more information on magnetron-related issues:

- See page 39 for additional testing options.
- See page 49 for F3 troubleshooting.
- See page 50 for F5 troubleshooting.

Heater Control

To turn on the heater (H), touch the “Heaters: Off” icon. To turn it off, touch the icon again. The icon will display on or off, depending on the status of the heater.

While the heater is on, the backlight behind the “H” status indicator at the bottom of the screen should turn off. This means the heater is on. If the heater is not heating up while the icon indicates that it should be, see pages 46 and 50 for troubleshooting.

Control Blower Speed

Touch the “Blower” icon to increase the blower motor speed of the blower in 10% increments.

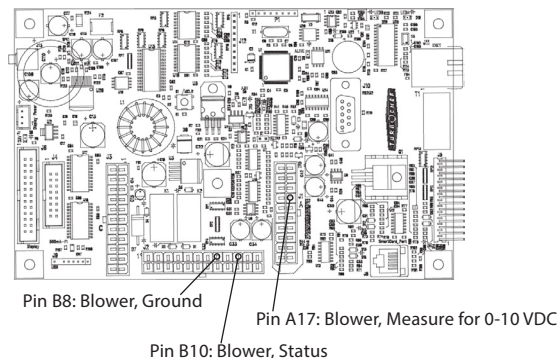


Figure 31: Sage Control Board, Blower Test Points

Test for voltage on the BMSC J1 connector:

1. Ground pin 5 of the J1 connector.
2. While pin 5 is grounded, check the terminals on the control wiring plug for 0-10 VDC across pins 1 and 2 of the J1 connector while increasing the blower speed. The measurement should increase appx. 1 VDC for each 10% increase in blower speed, up to 100% (10 VDC), which is approximately 7,000 RPM.

Stirrer Control

Press the “Stirrer: Off” icon to turn on the stirrer motor. To turn it off, touch the icon again. The icon will display on or off, depending on the status of the stirrer.

Manufacturing (MFG)

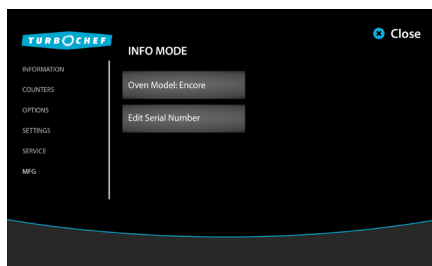


Figure 32: Manufacturing (MFG) Screen

From the MFG screen, change:

- Oven Model
- Serial Number

Oven Model

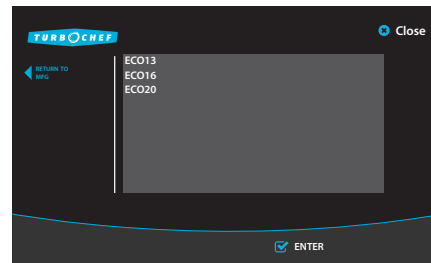


Figure 33: Oven Model

The oven model shown on the screen is pre-set at the factory and must match the model of the oven being serviced. If this setting must be changed, select the proper oven model from the list shown on the display.

CAUTION: An improperly set oven model will result in the oven not cooking properly.

Serial Number

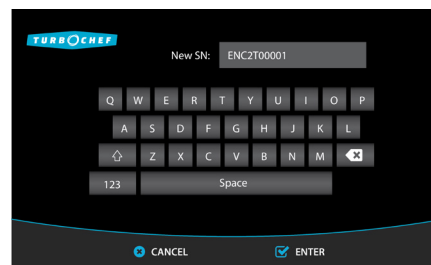


Figure 34: Serial Number Screen

If necessary, edit the serial number using the on-screen keyboard.

Load Menu from USB

NOTE: To update a menu, you may need to verify that access to the Load Menu screen is turned on. See page 13 for details.

USB Setup: When loading from USB, the menu must be in BIN (binary) format. The files must be loaded on the root of the USB. To obtain the proper binary file, contact your menu administrator, TurboChef Technical Support, or consult your ChefComm Pro® instructions.

To load a menu to the oven,

1. When the oven is off or cooling down, insert the USB. The oven will automatically detect the device. Touch “OK” to proceed.

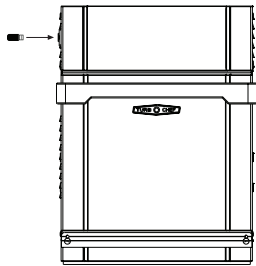


Figure 35: Insert USB

2. Load the menu:
 - a. Touch “Load Menu to Oven.”



Figure 36: USB Screen - Load Menu to Oven

- b. Touch “OK” to confirm the selection and begin the installation.

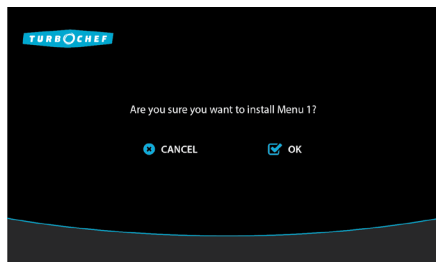


Figure 37: Load Menu to Oven Confirmation Screen

- c. If multiple menus are on the USB, the oven will display the menu names. Touch the menu to load. If only one menu file is on the USB, this step will be bypassed.

3. Once installation is complete, the oven will display “Installation Complete.” Remove the USB and return the oven to service.

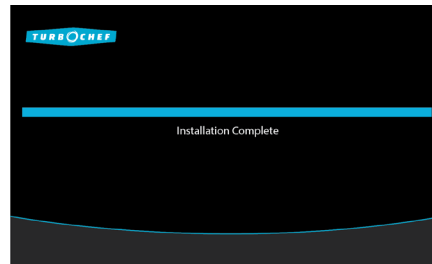


Figure 38: Installation Complete

Save Menu to USB

If desired, name the menu from the Menu Info screen to make it easy to find on your USB drive. See page 13.

1. When the oven is off or cooling down, insert the USB (see figure 35, adjacent). The oven will automatically detect the device. Touch “OK” to proceed.
2. Touch “Save Menu to USB.”

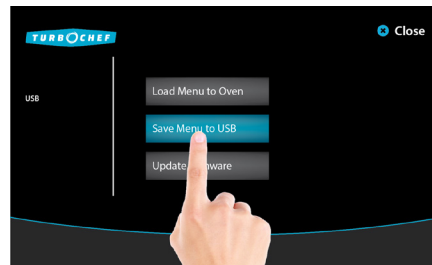


Figure 39: USB Screen - Save Menu to USB

3. Touch “OK” to save the menu to the USB. Touch “CANCEL” to go back to the previous screen.

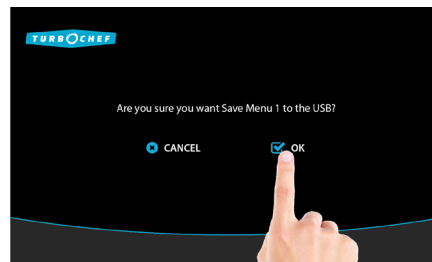


Figure 40: Save Menu Confirmation Screen

4. Once installation is complete, the oven will display “Save Complete.”

NOTE: The menu file will be saved in the root directory on the USB.

Firmware Update

TurboChef may at some point recommend a firmware update. The update will make sure your oven is operating at its maximum efficiency, but should not affect cooking results or menu settings.

⚠ CAUTION: Do not remove the USB until “Installation Complete” is displayed.

1. When the oven is off or cooling down, insert the USB (see figure 35 page, 20). The oven will automatically detect the USB. Touch “OK” to proceed.
2. Load the firmware:
 - a. Touch “Update Firmware.”

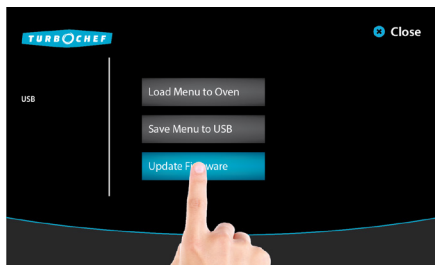


Figure 41: USB Screen - Update Firmware

- b. Touch “OK” to confirm the selection.

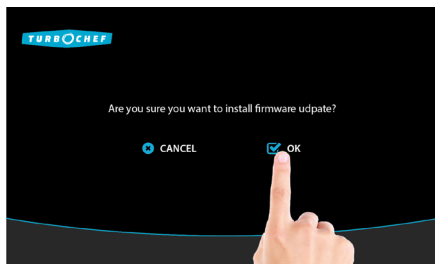


Figure 42: Update Firmware Confirmation Screen

3. The oven will install each firmware file included with the update. Once installation is complete, the oven will display “Installation Complete.”

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Edit Mode

Overview of Edit Mode

To enable Edit Mode,

1. Touch the “i” icon when the oven is off or cooling down.
2. From the Info Mode screen, touch “Login” to access the Options screen. When prompted, enter the passcode 9 4 2 8 and then touch “Enter.”
3. Set “Editing” to “YES” to enable Edit Mode.

The “Edit” icon will appear at the bottom of the screen in Menu Cook Mode (see page 7). When “Edit” is touched from the Group select screen, the operator can:

- Edit the set temperature
- Access the edit items screen
- Name a group
- Delete a group
- Move a group

When “Edit” is touched from the Item select screen, the operator can:

- Edit item cook settings
- Name an item
- Add a recipe from the cookbook
- Change group
- Move item
- Delete item

Edit Set Temperature

The menu set temperature should never be changed to compensate for over-cooking or under-cooking. If recipe settings are not cooking as desired, consult your menu developer, authorized distributor, or TurboChef Customer Support.

To change a set temperature:

1. Place the oven in Edit Mode.

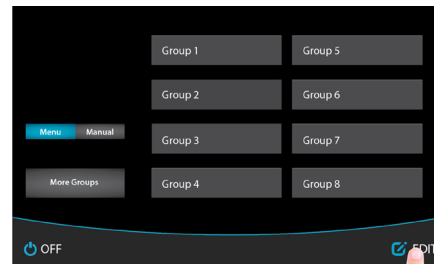


Figure 43: Edit Mode Screen

2. Touch the current set temperature.

NOTE: The set temperature will apply only to the groups adjacent to it. Be sure to check the temperature for groups 1-8, but also for groups 9-16.

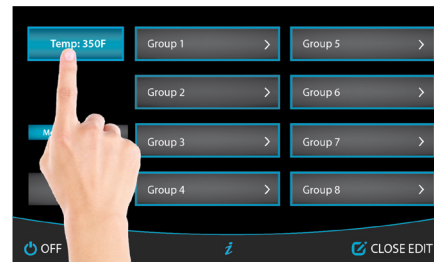


Figure 44: Set Temperature Screen

3. Using the number keys, enter the new set temperature. The temperature range is 300–540°F (149–282°C).

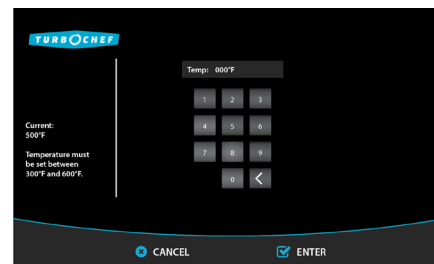


Figure 45: Enter Temperature Screen

4. Touch “ENTER” to confirm the change.

Access Edit Items Screen

Item settings can be edited from the Edit Settings screen. See page 27 for more details.

Name a Group

To name or edit a group name:

1. Place the oven in Edit Mode.

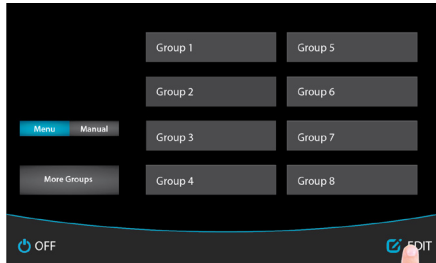


Figure 46: Edit Mode Screen

2. Select a Group.



Figure 47: Select a Group Screen

3. Touch “Name Group.”

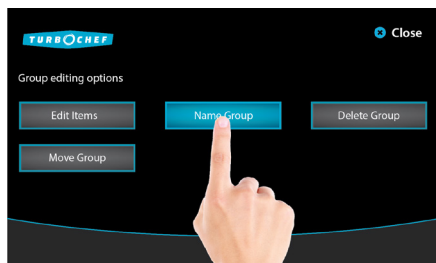


Figure 48: Group Editing Options Screen - Name a Group

4. Using the keypad, enter the new group name.
Touch “ENTER” to save changes.

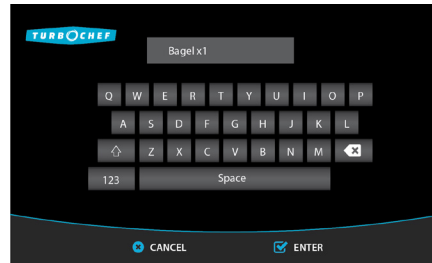



Figure 49: Enter a Group Name Screen

NOTE: Touch the “123” icon to access numbers and symbols.

NOTE: Touch the  icon to change case between upper and lower case.

NOTE: Touch the Alt icon to show special characters.

Delete a Group

To delete a group:

1. Place the oven in Edit Mode.

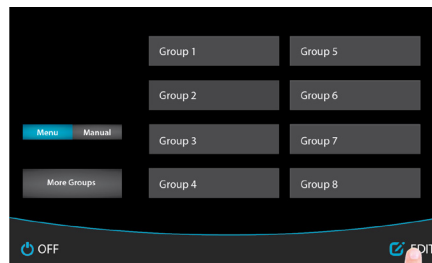


Figure 50: Edit Mode Screen

2. Touch the group to delete.



Figure 51: Select a Group Screen

3. Select “Delete Group.”

NOTE: Deleting a group will delete all items in the group.

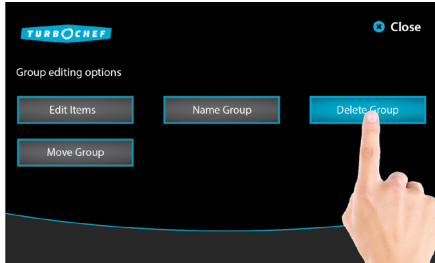


Figure 52: Group Editing Options Screen - Delete a Group

Move a Group

To move a group to another location:

1. Place the oven in Edit Mode.

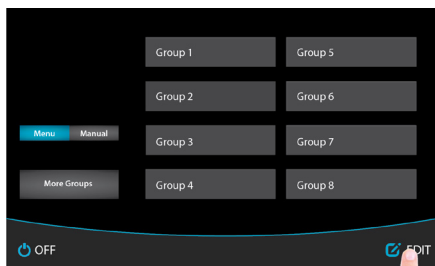


Figure 53: Edit Mode Screen

2. Touch the Group to move.



Figure 54: Select a Group Screen

3. Touch “Move Group.”

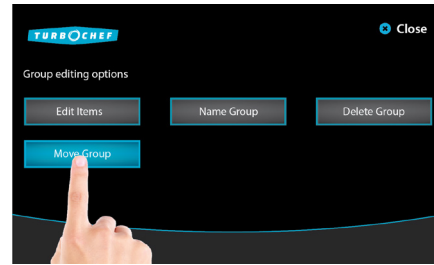


Figure 55: Group Editing Options Screen - Move a Group

4. The group to be moved will be highlighted blue.

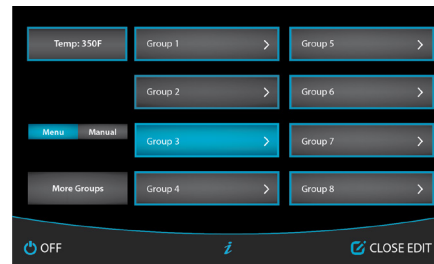


Figure 56: Move a Group Screen - Group to Move

5. Touch the new location for the group.

NOTE: If a group is moved to a space that already contains settings, the old settings in that space will be overwritten.

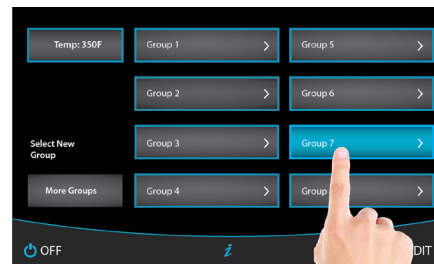


Figure 57: Move a Group Screen - Move Group

Item Editing Options

To access the Edit Settings screen:

1. Touch “EDIT” to place the oven in Edit Mode.

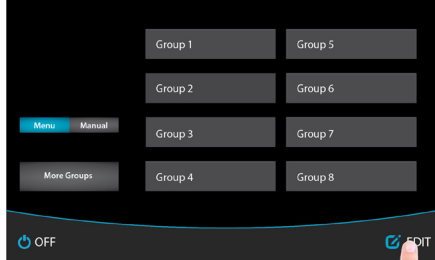


Figure 58: Edit Mode Screen

2. Touch the group that contains the item to edit.

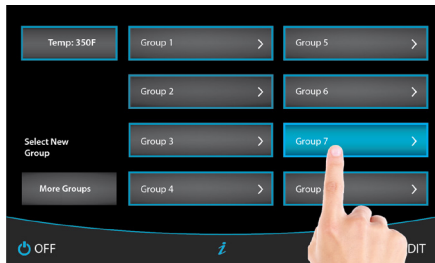


Figure 59: Select a Group Screen

3. Select “Edit Items.”

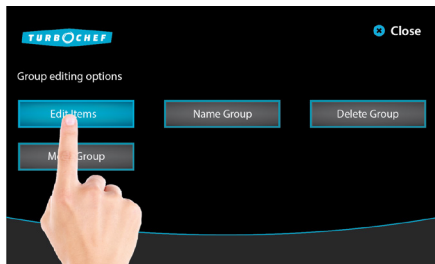


Figure 60: Group Editing Options Screen - Edit Item

4. Touch an item to edit.



Figure 61: Select Item Screen

5. From the Item Editing Options screen, the operator can:

- Edit Settings
- Name an Item
- Change the Group
- Move an Item
- Delete an Item

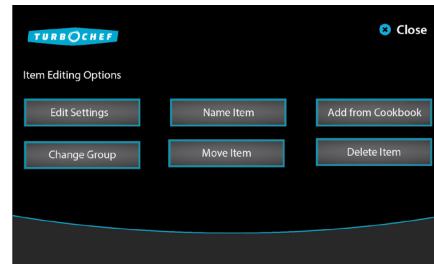


Figure 62: Item Editing Options Screen

Edit Settings

From the Item Editing Options screen (page 26), select “Edit Settings.” From the Edit Settings screen the operator can:

- Edit % Time
- Edit % Air
- Edit % Microwave
- Edit Cook Time
- Name an Item
- Run a Test Cook Cycle
- Add/Edit Event Messages (feature available on request)

Edit % Time

Touch a % Time icon to change, enter the new percentage, and touch “ENTER.” % Time can be set from 0-100% for each event. The sum of all events must be 100. Once all changes are made, touch “SAVE.”

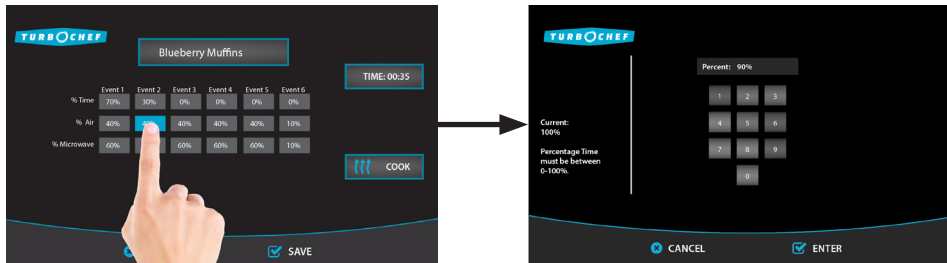


Figure 63: Edit % Time

Edit % Air

Touch the % Air to change and adjust it using the sliding bar that appears below the grid. % Air determines the amount of airflow. The more air, the more the product will brown or crisp. % Air can be set from 10-100% in 10% increments. Once all changes are made, touch “SAVE.”

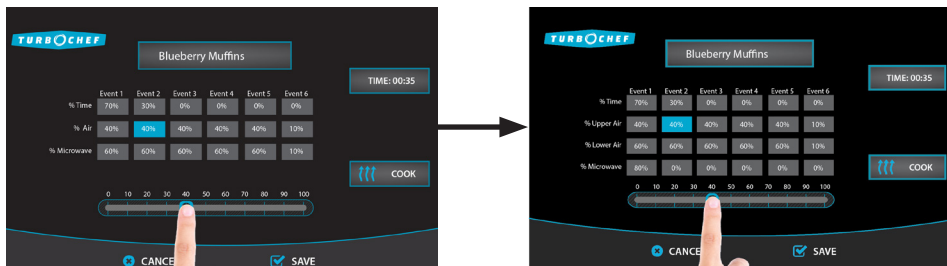


Figure 64: Edit % Air

Edit % Microwave

Touch the % Microwave to change and adjust it using the sliding bar that appears below the grid. % Microwave can be set from 0-100% in 10% increments. For example, 50% means the microwave system will remain on for five continuous seconds for every ten seconds during the cook cycle. Once all changes are made, touch “SAVE.”

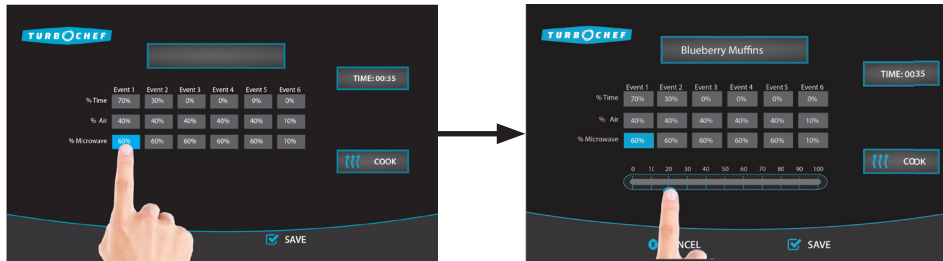


Figure 65: Edit % Microwave Screen

Edit Cook Time

Touch the current cook time. The maximum allowable cook time is 15 minutes. Using the number keypad, enter the cook time and touch “ENTER.” Once all changes are made, touch “SAVE.”

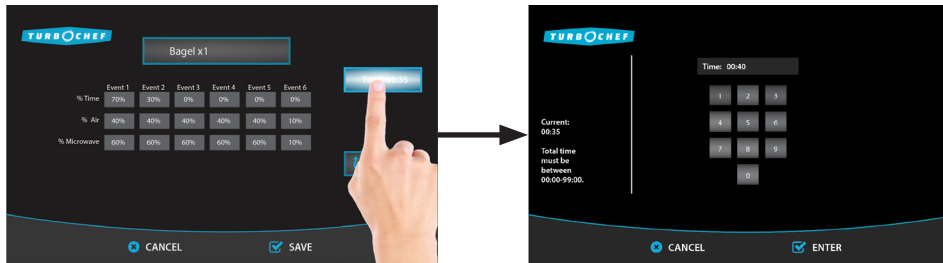


Figure 66: Edit Cook Time Screen

Name an Item

Touch the current name or the button that reads “Name”. Using the keypad, input the name and touch “ENTER.” Once all changes are made, touch “SAVE.”

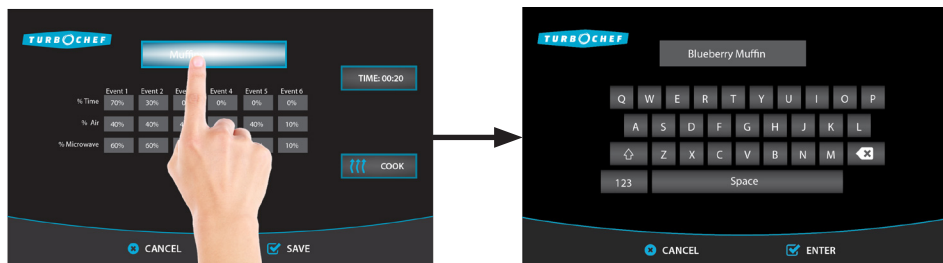


Figure 67: Name an Item Screen

NOTE: The field allows for a maximum of 16 characters.

NOTE: Touch the “123” icon to access numbers and symbols.

NOTE: Touch the  icon to change case between upper and lower case.

NOTE: Touch the Alt icon to show special characters.

Run a Test Cook Cycle

If desired, touch “Cook” to perform a test cook.

NOTE: The oven may require additional warm-up time before a test cook can be performed.

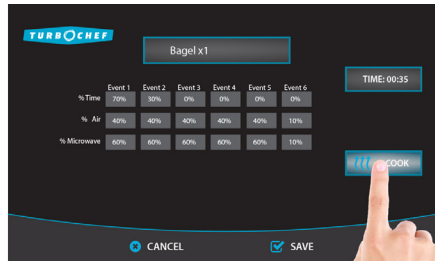


Figure 68: Run a Test Cook Cycle Screen

Add/Edit Event Messages

Event messages are alerts that pause a cook cycle and show a message. When cooking, the message will appear immediately before the event to which the message was applied. For example, a message applied to event 1 will appear before the cook cycle begins. Event messages must be specified at the time of manufacture.

When event messages are specified, the Edit Item Screen is modified as shown in figure 69.

Touch the icon beneath the cook settings for the event you want to add a message to and, using the keypad, input the name and touch “Enter.” Once all changes are made, touch “SAVE.”

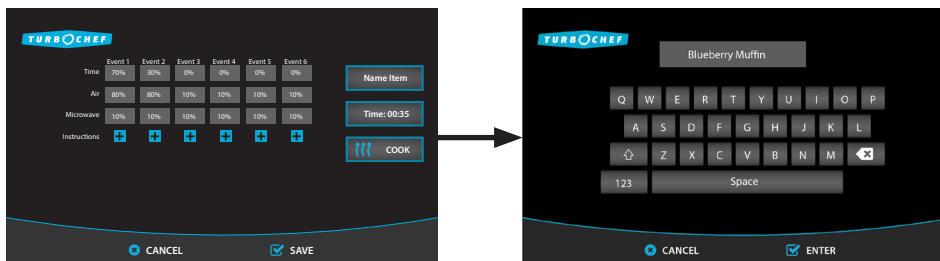


Figure 69: Item Edit, Event Messages

NOTE: The field allows for a maximum of 32 characters.

NOTE: Touch the “123” icon to access numbers and symbols.

NOTE: Touch the  icon to change case between upper and lower case.

NOTE: Touch the Alt icon to show special characters.

Name Item

From the Item Editing Options screen (page 26), select “Name Item” to name or edit an item name. After editing the name, touch “ENTER” to save changes.

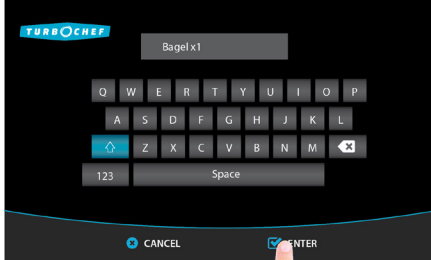


Figure 70: Name an Item Screen

NOTE: The field allows for a maximum of 16 characters including spaces.

NOTE: Touch the “123” icon to access numbers and symbols.

NOTE: Touch the ↕ icon to change case between upper and lower case.

NOTE: Touch the Alt icon to show special characters.

Change Group

1. From the Item Editing Options screen (page 26), select “Change Group.”
2. Select a new group.
3. Touch an item space to indicate where the item will be moved.

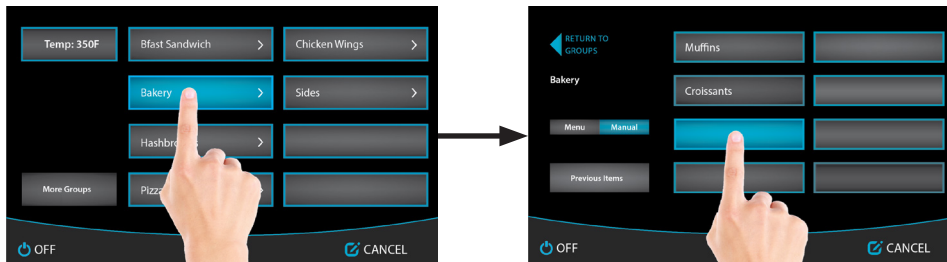


Figure 71: Change a Group Screen

NOTE: If an item is moved to a space that already contains settings, the old settings will be overwritten.

Move Item

1. From the Item Editing Options screen (page 26), select “Move Item.” The item to be moved will be highlighted blue.
2. Touch an item space to indicate where the item will be moved.

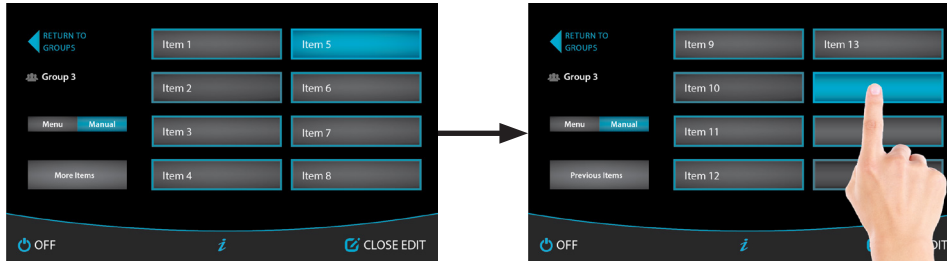


Figure 72: Move an Item Screen

NOTE: If an item is moved to a space that already contains settings, the old settings will be overwritten.

Delete Item

From the Item Editing Options screen (page 26), select “Delete Item.” Touch “OK” to delete the item.

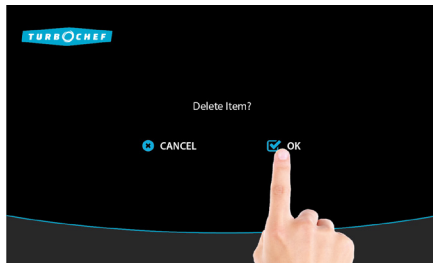


Figure 73: Delete an Item Screen

NOTE: Once an item is deleted, it cannot be recovered.

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Oven Systems

Impingement System

The impingement system is designed to rapidly heat, clean, and recirculate air into the cook cavity.

This section contains information about the following components:

- Blower motor
- Blower motor speed controller (BMSC)
- Heater elements
- Jetplate
- Stirrer motor and assembly

For information on accessing and removing parts, see the Appendix.

Blower Motor

The blower motor is a brushless AC-switch reluctance type and spins counter clockwise. Its top speed is 7100 RPM at 1 HP, and it is controlled by a proprietary controller.

The blower motor can be tested in Test Mode (see page 18).

Blower Motor Speed Controller (BMSC)


The motor controller is proprietary and will only operate the motor described above. It is controlled via (0-9.5) VDC speed command from the Sage control board and can be tested in Test Mode by testing the blower motor. For additional troubleshooting, see page 47.

Heater Elements

The heaters are sheathed-style and rated at 2250 watts at 208 VAC, with a resistance of 14.4 Ohms. The heaters are controlled by the K4/K5 solid state relay, and can be tested in Test Mode (see 18).

Jetplate

The bottom and top jetplates channel air generated from the blower motor into the cook cavity.

 **CAUTION:** The top jetplate is ceramic. Be careful when removing or reinstalling it.

Stirrer Motor and Assembly

The stirrer is responsible for evenly distributing hot air and microwave that enters the cook cavity from the top. The stirrer is driven by a motor that remains on during a cook cycle or when the oven is in Test Mode. The stirrer motor turns off when the oven is not cooking.

The stirrer motor can be tested in Test Mode (see page 18).

Troubleshooting

The following faults may occur in relation to the convection system:

- F1: Blower (see page 47)
- F2: Low Temp (see page 48)
- F7: Thermo (see page 51)
- F8: Heat Low (see page 52)
- F9: Cook Cavity Over Temp (see page 52)

The following cooking performance issues may occur in relation to the convection system:

- Food not cooking properly (see page 60).

Oven Door

This section contains information about the following components:

- Oven door
- Interlock switches

This section also contains procedures for:

- Removing/reinstalling the oven door
- Adjusting the oven door
- Adjusting the primary, secondary, and monitor switches
- Measuring RF leakage for microwave safety

For information on accessing and removing parts, see the Appendix.

The oven door assembly consists of a shunt plate, skin, and handle. Each of these items can be serviced and replaced independently.

⚠ NOTE: The proper fit and adjustment of the oven door is essential for safe and reliable oven operation.

Removing/Reinstalling the Oven Door

To remove or reinstall the oven door, follow the steps below. For illustrations, see page A-2 of the Appendix.

1. Ensure the oven has cooled to 150°F (66°C).
2. Open the oven door to its full open position and insert rivets, screws, or nails as shown in Figure 74 to hold the hinges in the open position.
3. Remove the plastic caps and 5/16" hex screws (2 per side). This will allow the hinge blocks to be removed together with the door.
4. If removing the door without the hinge blocks, remove the #8-32 screws (3 per side).
5. Carefully remove the oven door by pulling it away from the oven.
6. Reinstall (or replace) the door and/or hinge blocks, verifying that the door is parallel to the oven frame. If it is not parallel, adjust the door per the adjacent instructions.

7. From Test Mode, check the status indicators "P" "S" and "M" to verify the switches engage (door closed) and disengage (door open) properly. If they do not, adjust the switches per the instructions on page 35.
8. Complete a microwave leakage test (see page 36).

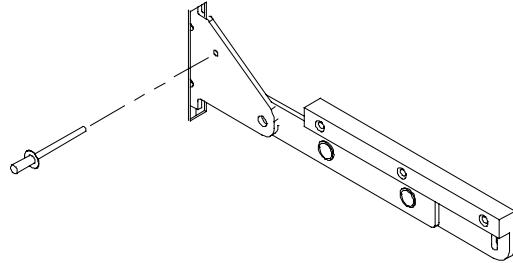


Figure 74: Insert Rivet/Screw/Nail to Keep Hinge Open

Adjusting the Oven Door

⚠ WARNING: This procedure is performed while the oven is hot. To avoid burns, be careful when adjusting the door.

1. Open the door and remove the plastic caps (4), 2 on each side.
2. Ensure that the 2 screws on each side of the door are tight.
3. Loosen the hex screws and close the door.
4. Tap the center of the door to allow door and frame to align properly. The hinge springs will pull the door to the frame; do not push on either side, rather only in the center.
5. Tighten the screws and reinstall the caps.
6. Plug in the oven and perform a microwave leakage test (see page 36).
7. Repeat as necessary until within specifications.

Critical Adjustment Notes

If the top or bottom of the door is rotated away from the oven cavity frame, the door is misaligned.

Corrective Action

1. Loosen the hex screws and push the door towards the flange.
2. The hinge springs will naturally pull the door to the flange. Tap the center to ensure a level surface and proper seal.

NOTE: Do not push one end at a time, which could cause the opposite end to lift away from the flange.

3. Re-tighten the hex screws.
4. Pull the door open only 0.25" (6 mm) and let go of the handle.

The door must completely snap shut on its own. If the door sticks and force is needed to finish closing it, it is out of adjustment.

⚠ WARNING: Perform a microwave leakage test (page 36) after adjusting the oven door.

Interlock Switches

The primary, secondary, and monitor interlock switches engage and disengage in sequence to ensure a proper seal. When the door is opened, the switch sequence is P, S, M. The sequence is M, S, P as the door is closed.

Adjusting the Primary, Secondary, and Monitor Switches

⚠ WARNING: This procedure is performed while the oven is hot. To avoid burns, be careful when adjusting the switches.

Use the following procedure to adjust the primary, secondary, and monitor switches. The primary and secondary switches are located on the left side hinge assembly and the monitor switch is located on the right side hinge assembly. The primary and secondary switches utilize an actuator (attached to the door) and toggle assembly (attached to the chassis) to engage (Figure 75). See page A-5 of the Appendix for switch assembly detail.

1. Ensure the oven has been at operating temperature for at least fifteen minutes.
2. If adjusting the primary or secondary switch, confirm the latch toggle is in the correct position.



Figure 75: Primary Switch Adjustment

- a. Visually inspect the latch toggle position and verify it is angled at no less than 85° and no more than 90° in reference to the front flange (oven face).
 - b. If the toggle is less than 85° or greater than 90°, correct the toggle's position by installing a spacer/shim (the more distance from the flange, the less angle on the toggle):
 - NGC-1169-1: Shim, 0.030" (0.762 mm)
 - NGC-1169-2: Shim, 0.045" (1.143 mm)
 - c. Verify the position of the toggle by opening and closing the oven door several times.
3. Adjust the switch(es):
 - a. Enter Test Mode (page 18).
 - b. Open the oven door and verify P and S disengage before M.
 - c. Close the oven door and verify M engages before S, and P.
 - d. If the switches do not engage or disengage in sequence, close the door and adjust the necessary switch(es) by loosening the two #4-40 screws and #8-32 screw until the proper sequence is achieved.

NOTE: The sequence of P in relation to S is not important, rather, both P and S need to open before M and close after M.

NOTE: DO NOT allow the switch paddle to rest on the body of the switch in the closed door position. The final adjustment requires a minimum of a 0.030" (0.762 mm) gap to avoid over-travel and bent/damaged switches.

NOTE: An over-rotated switch paddle can cause the paddle to not engage the switch button properly. Do not over-rotate the switch paddle.

4. Open and close the door several times to verify the switch gap.
5. Perform a microwave leakage test (page 36).

Measuring RF Leakage for Microwave Safety

⚠ WARNING: This procedure requires work with hot surfaces and water loads. To avoid burns, be careful when testing.

An RF (microwave) leakage test must be performed at the conclusion of the following service tasks:

- Door removal, replacement and/or adjustment
- Waveguide removal and/or replacement
- Magnetron removal and/or replacement
- Door switch adjustment and/or replacement

⚠ WARNING: If the unit fails the microwave leakage test (leakage greater than $5\text{mW}/\text{cm}^2$), the oven must be taken out of service immediately until the defect is corrected. In addition, the CDRH Regulation 21 Subpart C, 1002.20 requires that leakage readings of over $5\text{mW}/\text{cm}^2$ must be reported to the manufacturer.

To Measure RF Leakage

1. Turn the oven on (page 7) and allow it to warm up to the set temperature (approximately 15 minutes if the oven starts cold).
2. Once the oven has warmed up, ready the oven for the test:
 - a. Place the oven in manual mode (page 11).
 - b. From manual mode, create a 1 minute recipe with a single event, 10% air, and 30% microwave.
3. Place a water load into the cook cavity. The water load must conform to the following specifications:
 - Volume: $275\text{ ml} \pm 15\text{ ml}$
 - Temperature: $68^\circ\text{F} \pm 9^\circ\text{F}$ ($20^\circ\text{C} \pm 5^\circ\text{C}$)
 - Vessel: Pyrex dish capable of 500°F
4. Close the oven door and press the Cook key. The microwave system will turn on.
5. Measure microwave emission around the door slowly as shown in Figure 76, moving the meter sensor at 0.5 inches/second.
6. As microwave leakage is observed while moving the sensor, note any meter spike areas that come close to $5\text{mW}/\text{cm}^2$ for later re-measurement.

7. Replace the water load every 60 seconds until the test is completed, and also after scanning the door.
8. Close the oven door and return the meter probe to any “meter spike” areas and allow the probe to remain in the “spike” area for 17 seconds. Note the highest reading obtained.

NOTE: There may be several places on the door where this procedure needs to be done. If so, start out with a fresh water load each time a new area is measured, or if measurement of an area takes longer than 60 seconds.

9. After each test is complete, open the oven door and dispose of the hot water. Let the steam dissipate with the door open.

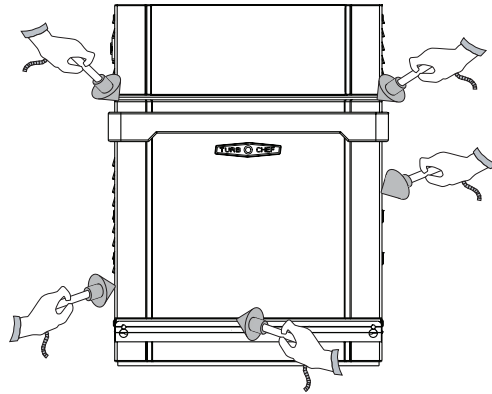


Figure 76: Survey Meter Placement

Troubleshooting

The following faults may occur in relation to the oven door:

- F3: Magnetron Current Low (see page 49)
- F4: Monitor (see page 50)

The following issues may occur in relation to the oven door:

- “Cook Door Open” message when door is closed (see page 54)

Microwave System

The Eco oven utilizes a single magnetron system. In the case of an over-current situation, the F3 fuse will blow, shutting off the system immediately.

NOTE: The Eco oven utilizes a single magnetron system.

This section contains information about the following components:

- Capacitor
- Filament/High-voltage transformer
- High-voltage diode
- Magnetron
- Stirrer motor and assembly
- Waveguide

This section also contains procedures for:


- Testing a capacitor
- Testing a filament portion of the transformer
- Testing a high-voltage diode
- Wiring the high-voltage transformer
- Testing a magnetron for an open/shorted filament

For information on accessing and removing parts, see the Appendix.

Capacitor

The capacitor value will vary by country. Reference the schematic (page 63) for proper values.

Testing a Capacitor

 **DANGER:** Never attempt any measurement of the capacitor while it is enabled. Lethal voltage will be present. Measure only in compliance with these procedures.

1. Disconnect the oven from the power source.
2. Fully discharge the capacitor.
3. Isolate the capacitor from the circuit.
4. Check for an open or shorted capacitor by placing ohmmeter leads between the capacitor terminals:
 - Escalating ohm readings = capacitor OK
 - Constant infinite resistance = capacitor open
 - Constant very low resistance = capacitor shorted

5. If the capacitor is not open or shorted, set the meter to measure capacitance and again place the leads between the capacitor terminals. The meter reading should equal the label value, plus or minus 4% maximum. If not, replace the capacitor.


Combination HV/Filament Transformer

The control energizes the filament portion of the transformer in combination with the high-voltage (step up) portion of the transformer.

When in operation, the filament portion of the transformer supplies approximately 3.15 VAC at 10 amps to the magnetron filament. The high-voltage portion of the transformer supplies the high voltage for the voltage doubler circuit.

The filament/high-voltage transformer is controlled via the K2 Anode relay.

Wiring the Transformer

 **DANGER:** Never attempt to wire or measure the secondary voltage values of the transformer. Lethal voltage will be present.

The proper reinstallation of the transformer is critical. Upon removing the transformer, make sure to note where each wire was installed. Refer to the oven schematic (page 63 for wiring detail).

With the microwave system energized, the volt meter will read the incoming voltage (different readings for different electrical installations).

The wiring must be correct prior to returning the oven to service, as the voltages must be:

- North America: 208 VAC between 1 & 2 and 240 between 1 & 3.
- International: 230 VAC between T1 & T2

NOTE: The orange wire must always go to terminal 3 on US models.

Testing the Transformer

⚠ DANGER: Never attempt to measure the secondary voltage values of the transformer. Lethal voltage will be present.

1. Disconnect the AC power source and discharge the capacitor.
2. Disconnect all the wires going to and from the transformer.
3. Use an ohmmeter to check the resistance of the primary and secondary winding. Refer to Figure 78, below, to determine if the transformer is good. If the resistance is different than the table indicates, replace the transformer.

High-Voltage Diode

The high-voltage diode (Figure 77) is assembled by connecting several 1000-1500 volt semi-conductor diodes in a series to increase the reverse voltage capability.

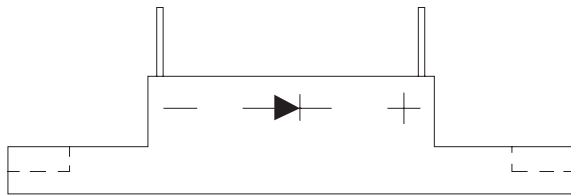


Figure 77: High-voltage Diode

In the circuit, the high-voltage diode conducts to prevent the filament voltage from becoming positive, thus as the high-voltage winding of the transformer goes to a peak of 2400 volts, the high-voltage capacitor is charged to 2400 volts.

When the high-voltage winding starts to go toward negative, the high-voltage diode becomes non-conducting with the charged high-voltage capacitor in series with the high-voltage winding. When the transformer gets to its negative peak of -2400 volts, the voltage applied to the filament is -4500 volts. The high-voltage diodes are rated at 16 kVDC.

Testing the High-Voltage Diode

⚠ DANGER: Never attempt to measure high voltage directly. Death or serious injury could result.

1. Disconnect the oven from the power source.
2. Fully discharge the capacitor.
3. Connect the voltage meter in series with the high-voltage diode.
4. Using a multimeter set to DC voltage, connect one meter lead to one side of a 9-volt battery and the other lead to one side of the high-voltage diode.
5. Connect the other side of the 9-volt battery to the other side of the high-voltage diode. DC voltage should be present on the meter in only one direction.
6. Switch the meter leads on the high-voltage diode, which will cause the opposite reading to be visible. Depending on the voltage of the battery, voltage between 5-7 VDC should be present in only one direction and 0-0.1 VDC in the other direction.

High Voltage Transformers	Primary Voltage, Frequency, Taps, and Resistance	Secondary Taps to Frame Resistance
104137	208 VAC, 60 Hz, 1 & 2, 0.93-1.14 Ω 240 VAC, 60 Hz, 1 & 3, 1.11-1.135 Ω	4 & Ground, 63.14-77.18 Ω
105258	230 VAC, 50 Hz, 1 & 2, 1.03-1.26 Ω	3 & Ground, 66.66-81.48 Ω
105244	200 VAC, 50/60 Hz, 1 & 2, 0.75-0.92 Ω	3 & Ground, 59.83-73.13 Ω

Figure 78: Transformer Resistance Table

Magnetron

The magnetron (Figure 79) supplies RF energy at 2.45 GHz. The magnetron will start to oscillate once it is supplied with approximately 4.1 kVDC at approximately .350 mA. During operation, the magnetron will output a nominal 1 kW of power.

Perform a microwave leakage test (page 36) after installing a new magnetron or reinstalling an old one.

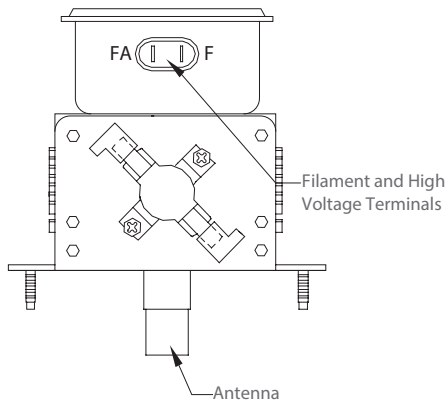


Figure 79: Magnetron

Testing a Magnetron for an Open/Shorted Filament

⚠ DANGER: The only safe way to test a magnetron is by a resistance test of its filament. Never attempt to measure the magnetron using any other method while the microwave system is on. Death or serious injury could occur.

1. Disconnect the AC power source and discharge the high-voltage capacitor.
2. Isolate the magnetron from the circuit by removing the wires from the F and FA terminals. Figure 79.
3. An ohmmeter connected between the filament terminals (F, FA) should indicate a reading of less than 1 ohm. Figure 79.
4. A continuity check between either filament terminal and the magnetron chassis should indicate an infinite resistance (open).

⚠ CAUTION: Do not allow debris to enter the waveguides when servicing the magnetrons.

Stirrer Motor and Assembly

The stirrer is responsible for evenly distributing hot air and microwave that enters the cook cavity from the top. The stirrer is driven by a 15 RPM motor, which remains on during a cook cycle or when the oven is in Test Mode.

The stirrer motor can be tested in Test Mode (see page 18).

⚠ CAUTION: Do not allow debris to enter the waveguides when servicing the stirrer.

Waveguide

The waveguide channels microwave into the cook cavity. If debris or contamination gets into the waveguide, the life of the magnetron may be shortened. Be careful to not allow debris into the waveguide when servicing the magnetrons or stirrer assembly.

Troubleshooting

The following faults may occur in relation to the microwave system:

- F3: Magnetron Current Low (see page 49)
- F5: Magnetron Over Temperature (see page 50)

The following issues may occur in relation to the microwave system:

- Food not cooking properly (see page 60).

Control System

This section contains information about the following components:

- Cooling fans
- Display and UI Control Board (Phoenix)
- Electrical compartment cooling fan thermostat
- Electrical compartment thermocouple
- EMI filter
- Fuses
- High-limit thermostat
- I/O Control board (Sage)
- Magnetron thermostat
- Power supply, 24 VDC
- Relay (K1 - Stirrer)
- Relay (K2 - Anode)
- Relay (K3 - Monitor)
- Solid state relay (K4/K5 - Heater)
- Relay (K6 - Voltage)
- Relay (K7 - Magnetron Cooling Fan)
- RTD
- Speaker
- Transformer thermostat
- USB
- Voltage sensor
- WiFi module
- Wire harness

Cooling Fans

There are five cooling fans. The three fans across the top of the back panel are inlet fans and the other two are outlet fans.

The electrical compartment cooling fans are actuated by the cooling fan thermostat when the temperature of the electrical compartment reaches 120°F (49°C). They operate at 200-240VAC.

The K7 relay actuates the magnetron cooling fan and the transformer cooling fan when the magnetron is in operation. The fans remain on for four minutes and fifteen seconds after the magnetron turns off. They operate at 24 VDC.

Display and UI Control Board (Phoenix)

The touch display is the primary user interface. It is a 7-in. capacitive touch screen with a tempered protective glass cover. Included with the display is the UI control board (Phoenix). The Phoenix control board handles all UI-related tasks, including graphics, menu and data storage, and programming/data transfers, via USB and Wi-Fi.

Electrical Compartment Cooling Fan Thermostat

The cooling fan thermostat actuates the electrical compartment cooling fans when the electrical compartment temperature reaches 120°F (49°C).

Electrical Compartment Thermocouple

The electrical compartment thermocouple is part of the Sage control board and measures the temperature of the electrical compartment. If it is above 149°F (65°C), an F6: EC TEMP fault will be displayed on the screen and logged in the fault log; however, the oven will give the user the option to continue cooking. If the thermocouple reads above 158°F (70°C), the oven will stop cooking. The control board checks the electrical compartment temperature once every 60 seconds.

EMI Filter

The EMI filter helps suppress the amount of RF interference emitted by the oven.

Fuses

The F1 and F2 fuses are 12-amp, ATMR, class CC. The F3 fuse is 15-amp, ATMR.

The F1 fuse (via brown wire) and F2 fuse (via blue wire) are designed to blow if an over-current situation is encountered by the auxiliary circuitry, including the BMSC, any cooling fan, power supply, or stirrer motor. The F3 fuse is designed to blow in case of an over-current situation relative to the microwave system (magnetron, transformer, diode, capacitor), or if the microwave system is on when the M (monitor) switch opens, indicating a door alignment/adjustment issue.

High Limit Thermostat

The high limit thermostat is a 250 VAC, 3-pole, manual-reset thermostat with a trip point of 572°F (300°C). The thermostat interrupts power to the main convection heater in the event of an abnormal condition. Reset the high-limit thermostat by pressing the reset button (Figure 80).

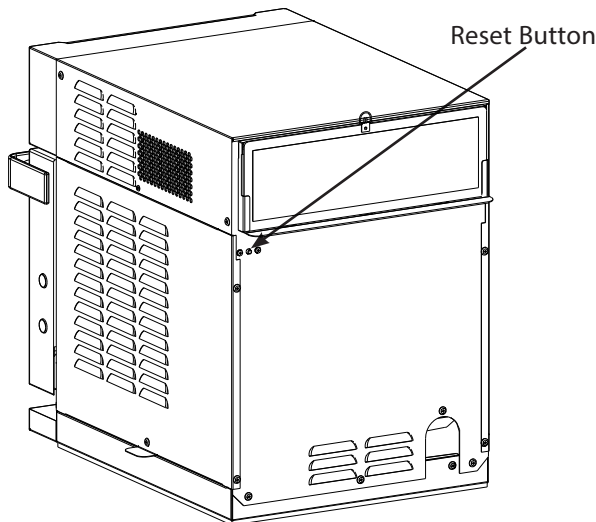


Figure 80: High-Limit Reset Button

I/O Control Board (Sage)

The I/O control board (Sage) controls each electrical component of the oven. 24 VDC can be measured at pin 2 of the J7 connector to confirm control voltage is being applied (see page 63).

Magnetron Thermostat

The magnetron thermostat is “open-on rise.” It is designed to open at 270°F (132°C), which triggers an F5 fault.

NOTE: When open, the control will switch off the magnetron until the open thermostat closes. The thermostat is self-resetting.

Power Supply

The power supply outputs 24 VDC at 40 watts to the control board, relays, speaker, and display/UI board.

Relay - K1 Stirrer Motor

The K1 relay is a 240 VAC, 24 VDC coil, 20 amp, sealed single-pole relay. It switches power to the stirrer motor.

Relay - K2 Anode

The K2 relay is a 240 VAC, 30 amp, double-pole, double-throw, 24 VDC relay coil. It switches power to the high-voltage transformer.

Relay - K3 Monitor

The K3 relay is a 240 VAC, 30 amp, double-pole, double-throw, 24 VDC relay coil. It shorts L1 and L2 if the monitor switch opens out of sequence before the primary or secondary switch.

Solid State Relay - K4/K5 Heater

The solid state relay is a 240 VAC, dual 40-amp relay. K4 switches power to heater one, and K5 switches power to heater two.

Relay - K6 Voltage

The K6 relay is a 240 VAC, 30 amp, three-pole, double-throw, 24 VDC relay coil. Operational in North America only, it switches between 208 and 240 VAC on the HV transformer and filament transformer taps (depending on incoming voltage). Through the voltage sensor, the oven defaults to the 240V position and switches to 208 if less than 222 volts is detected. 230V/400V international ovens and all Japan models utilize the N.C. contacts of the relay to power the microwave transformers.

Relay - K7 Magnetron Cooling Fan

The K2 relay is a 240 VAC, 24 VDC coil, 20 amp, sealed single-pole relay. It switches power to the magnetron cooling fan when the magnetron filament is actuated. Power is switched off after four minutes and fifteen seconds.

NOTE: The four-minute, fifteen-second timer starts over each time the magnetron filaments are actuated.

RTD

The RTD measures the temperature of the heater element. If the display reads “999°F/C”, the RTD is open, resulting in an F7 or F9 fault. See pages 51 and 52 for troubleshooting.

Testing Procedure:

1. Disconnect the RTD from the control harness.
2. Place the RTD in ice water for two minutes.
3. Take a resistance reading of the RTD.
4. If RTD resistance is not 100 Ω, the RTD is defective and must be replaced.

NOTE: Use Figure 81 below to determine resistance readings at temperatures other than freezing.

Speaker

The speaker provides audible feedback to the oven operator whenever a key is pressed or a task (such as a cook cycle) is completed.

Transformer Thermostat

The transformer thermostat is “open-on rise” and is designed to open at 280°F (138°C). When open, power is interrupted to the transformer.

The thermostat is self-resetting.

NOTE: The transformer thermostat is NOT interchangeable with the magnetron thermostat.

USB

The USB allows the oven operator to load menus and firmware updates to and from a USB thumb drive. For instructions, see pages 20-21.

Voltage Sensor

For North America models only. Voltage selection is completed at the time of manufacture; however, if incoming voltage for the store is different than the preset voltage, the operator will be required to select either 208 or 240 after turning on the oven. The correct voltage will be enlarged on the screen, identifying which option to select.

WiFi Module

The WiFi module allows the oven to connect to the internet via the store’s access point, provided the user authorizes access and the preset credentials are entered (see page 15). WiFi must be specified at the time of the manufacture; otherwise the Eco oven will not include the WiFi module.

Wire Harness

The wire harness distributes power to the oven’s electrical components. See page 63 for a schematic.

Troubleshooting

The control system could potentially be related to the cause of any fault (see pages 45-53 for detailed fault troubleshooting).

The control system might also be related to any issue diagnosed in the section “Non-Fault Code Troubleshooting” on pages 54-61.

°F	0°	+20°	+40°	+60°	+80°	+100°	+120°	+140°	+160°	+180°	+200°
0°	90.03 Ω	97.39 Ω	101.74 Ω	106.07 Ω	110.38 Ω	114.68 Ω	118.97 Ω	123.24 Ω	127.50 Ω	131.74 Ω	135.97 Ω
+200°	135.97 Ω	140.18 Ω	144.38 Ω	148.57 Ω	152.74 Ω	159.90 Ω	161.04 Ω	165.17 Ω	169.29 Ω	173.39 Ω	177.47 Ω
+400°	177.47 Ω	181.54 Ω	185.60 Ω	189.64 Ω	193.67 Ω	197.69 Ω	201.69 Ω	205.67 Ω	209.64 Ω	213.60 Ω	217.54 Ω
+600°	217.54 Ω	221.47 Ω	225.38 Ω	229.28 Ω	233.17 Ω	237.04 Ω	240.90 Ω	244.74 Ω	248.57 Ω	252.38 Ω	256.18 Ω
°C	0°	+10°	+20°	+30°	+40°	+50°	+60°	+70°	+80°	+90°	+100°
0°	100.00 Ω	103.90 Ω	107.79 Ω	111.67 Ω	115.54 Ω	119.40 Ω	123.24 Ω	127.07 Ω	130.89 Ω	134.70 Ω	138.50 Ω
+100°	138.50 Ω	142.29 Ω	146.06 Ω	149.82 Ω	153.58 Ω	157.31 Ω	161.04 Ω	164.76 Ω	168.46 Ω	172.16 Ω	175.84 Ω
+200°	175.84 Ω	175.91 Ω	183.17 Ω	186.82 Ω	190.45 Ω	194.07 Ω	197.69 Ω	201.29 Ω	204.88 Ω	208.45 Ω	212.02 Ω
+300°	212.02 Ω	215.57 Ω	219.12 Ω	222.65 Ω	226.17 Ω	229.67 Ω	233.17 Ω	236.65 Ω	240.13 Ω	243.59 Ω	247.04 Ω

Figure 81: Temperature/Resistance Relationship Class B. Resistance @ 0°C = 100.0, Alpha = 0.003850

Filtering System


This section contains information about the following components:

- Catalytic converter
- Air filter

Catalytic Converter

The catalytic converter, a VOC type catalyst, is located behind the inside cook cavity wall and is responsible for cleaning the recirculating airflow. The catalyst functions by substantially lowering the combustion temperature of grease entrained in the air path to approximately the same temperature of the airflow; thus the grease burns and breaks down into CO₂ and H₂O as it passes through the catalytic converter. The catalyst will operate most efficiently at temperatures above 475°F (246°C).

The catalyst material is very sensitive to certain chemical compounds. Irreversible damage can occur if the catalyst is exposed to cleaning chemicals containing phosphates, NaOH, silicates, Na and Potassium Salts. These chemicals are found in most commercial degreasers and cleaners; therefore, only TurboChef® Oven Cleaner should be used.

 **CAUTION:** Clean the catalytic converter with TurboChef Oven Cleaner and rinse thoroughly with distilled water. Let the catalytic converter air dry before reinstalling. If TurboChef Oven Cleaner is not available, use only distilled water.

Air Filter

The filter is located on the back of the oven. It helps prevent debris from getting into the electrical compartment through the cooling fans. This component requires daily rinsing and occasional replacement, as it must be kept clean and in good working condition to ensure proper air circulation to the electrical components of the oven. See page 5, step 4 for details.

Troubleshooting

The following issues may occur in relation to the filtering system:

- F9: CC Temp (if the catalyst is clogged with grease and debris -see page 52).
- Fire in the cook cavity (if catalytic converter is clogged and oven is not regularly cleaned).
- Electrical component failure (if filter is not present or is clogged).
- Undesirable flavor transfer or odors.

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Troubleshooting

Overview of Troubleshooting

This section contains information on the following:

- Fault code descriptions
- Fault code troubleshooting
- Non-fault code troubleshooting

For information on accessing Test Mode, see page 18. For information and illustrations on replacing components, see the appendix.

Fault Code Descriptions

To view the fault log see page 17.

F1: Blower Running Status Bad

This fault is displayed when the motor controller indicates no running status.

The motor and motor controller are monitored continuously in all modes with special handling in the Test Mode (page 18). If a fault is detected, the control will terminate a cook cycle and display “F1: Blower.”

Upon turning on the oven, the control will attempt to restart the motor. If the restart is successful, the fault code will be cleared from the display. The fault is also cleared from the display at the onset of cooking or when the blower motor is tested in Test Mode.

F2: Cook Temperature Low

This fault is displayed if the cook cavity temperature is more than 84°F (47°C) below the set temperature after five seconds into a cook cycle.

The fault is cleared from the display at the onset of cooking if the cook cavity temperature is within 84°F (47°C) of the set temperature or when the heater is tested in Test Mode (page 18).

F3: Magnetron Current Low

This fault is displayed when the current transformer (CT) on the I/O control board detects less than 7 amps. The fault is monitored when the microwave is on during a cook cycle or in Test Mode.

The fault is cleared from the display at the onset of a cook cycle if the CT detects 7 amps, or when the magnetron is successfully energized in Test Mode.

F4: Door Monitor Defective

This fault is logged when the control detects that the monitor interlock switch opens before the primary or secondary interlock switches. In addition, this fault will blow the F3 fuse if the microwave high voltage system is energized when the fault occurs. The fault is cleared from the display when the oven is powered off and then back on.

NOTE: Door interlock switches are in parallel. See the oven schematic, page 63. The fault is monitored during a cook cycle and in Test Mode when the microwave is on.

F5: Magnetron Over Temperature

This fault is displayed when the magnetron thermostat reaches 270°F (132.2°C).

The thermostat will reset automatically. The fault is cleared from the display at the onset of a cook cycle if the thermostat is closed.

F6: Electrical Compartment Temperature High

This fault is displayed when the EC thermocouple, located on the Sage Board, exceeds 149°F (65°C). If the thermocouple reads above 158°F (70°C), the oven will stop cooking. The EC temperature is monitored once per minute.

The fault is cleared from the display if on the next check, the EC thermocouple temperature is below 149°F (65°C).

F7: RTD Open

This fault is displayed when the control detects that the RTD is “open.” The display will show a reading of “999°F/C,” indicating the RTD is open. The fault is cleared when the control detects continuity.

F8: Heat Low

This fault displays when the oven is warming up or during Test Mode if the cook cavity temperature fails to rise at least 14°F (7°C) within a given 60 seconds.

F9: Cook Cavity Temperature High

This fault will signal that the catalyst has “flashed” due to excessive grease. The fault occurs when the RTD senses +650°F (343°C) for more than 40 seconds but less than 2 minutes. The fault will only appear in the fault log and will not terminate a cook cycle upon discovery.

F10: Communication Failure

This fault will signal that the UI control board (Phoenix) is no longer able to communicate with the I/O control board (Sage). This fault will terminate a cook cycle upon discovery.

F12: Firmware Reboot

This fault will signal that the processor on the UI control board (Phoenix) has become unresponsive for four seconds, forcing a system reboot.

Fault Code and Description	When Active				Refer to...
	Warmup	Idle	Cooking	Test Mode	
F1: Blower Running Status Bad	✓	✓	✓	✓	Page 47
F2: Cook Temperature Low			✓		Page 48
F3: Magnetron Current Low			✓	✓	Page 49
F4: Door Monitor Defective			✓	✓	Page 50
F5: Magnetron Over Temperature			✓	✓	Page 50
F6: EC Temperature High	✓	✓	✓	✓	Page 51
F7: RTD Open	✓	✓	✓	✓	Page 51
F8: Heat Low	✓			✓	Page 52
F9: Cook Cavity Temperature High			✓	✓	Page 52
F10: Communication Failure	✓	✓	✓	✓	Page 53
F12: Firmware Reboot	✓	✓	✓	✓	Page 53

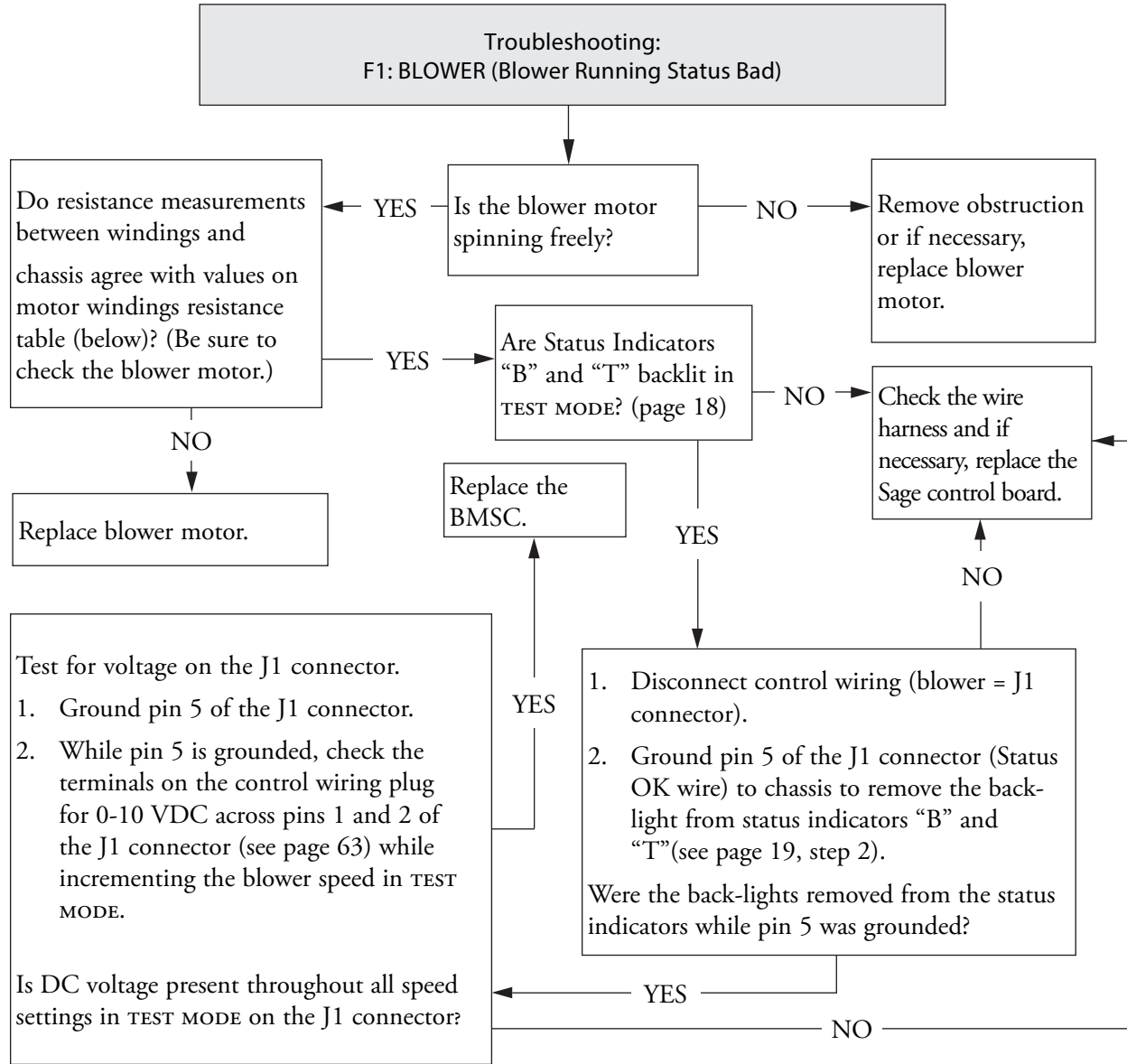
Figure 82: Fault Code Descriptions

Fault codes are listed in order of hierarchy. For example, if during cooking the oven experiences an F1 and F2 fault, the oven will report only the F1 fault because the software will halt all actions upon discovering the F1 fault.

FAULT CODES F1 - F5, F7, F10, AND F12 WILL TERMINATE A COOK CYCLE UPON DISCOVERY.

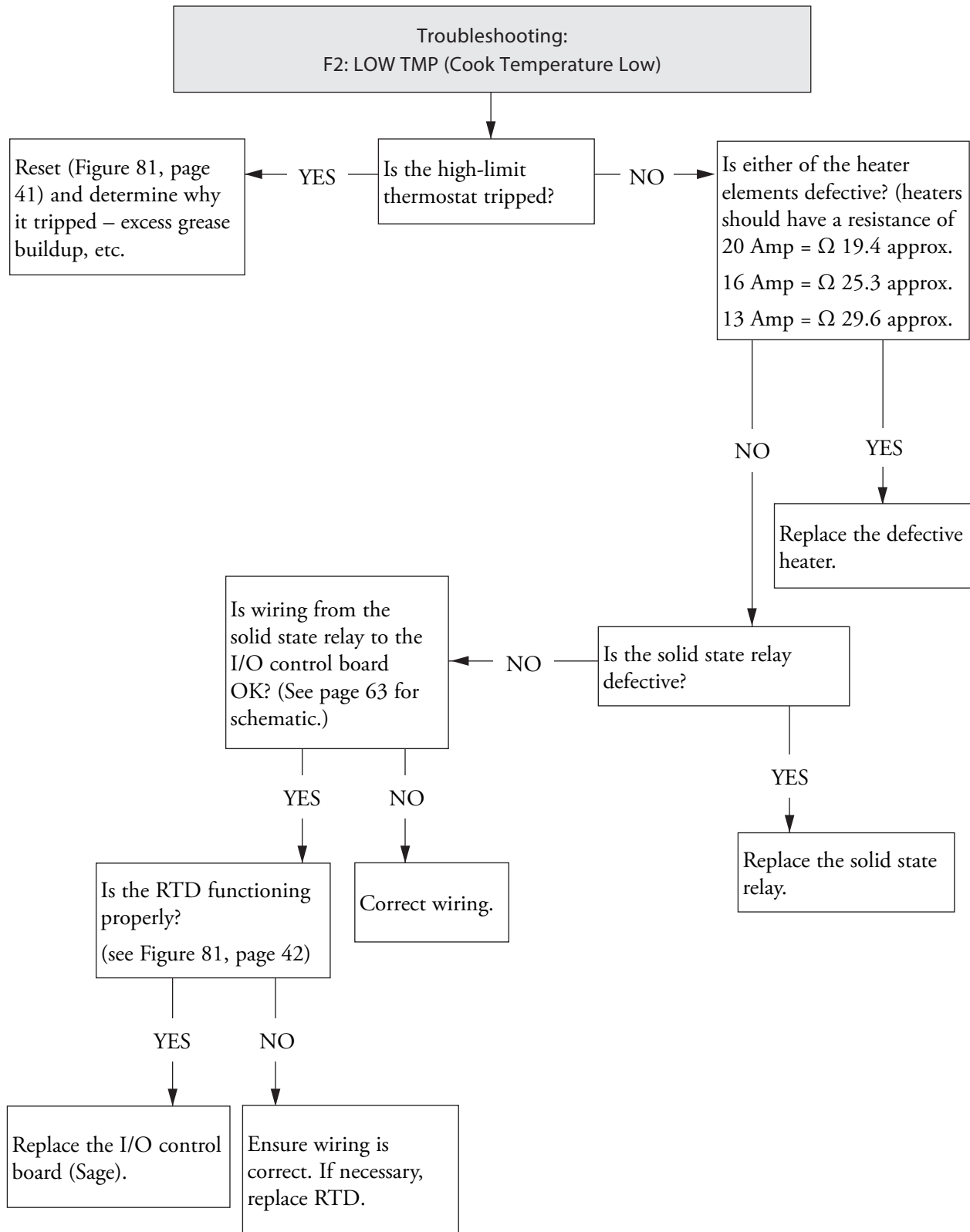
Fault Code Troubleshooting

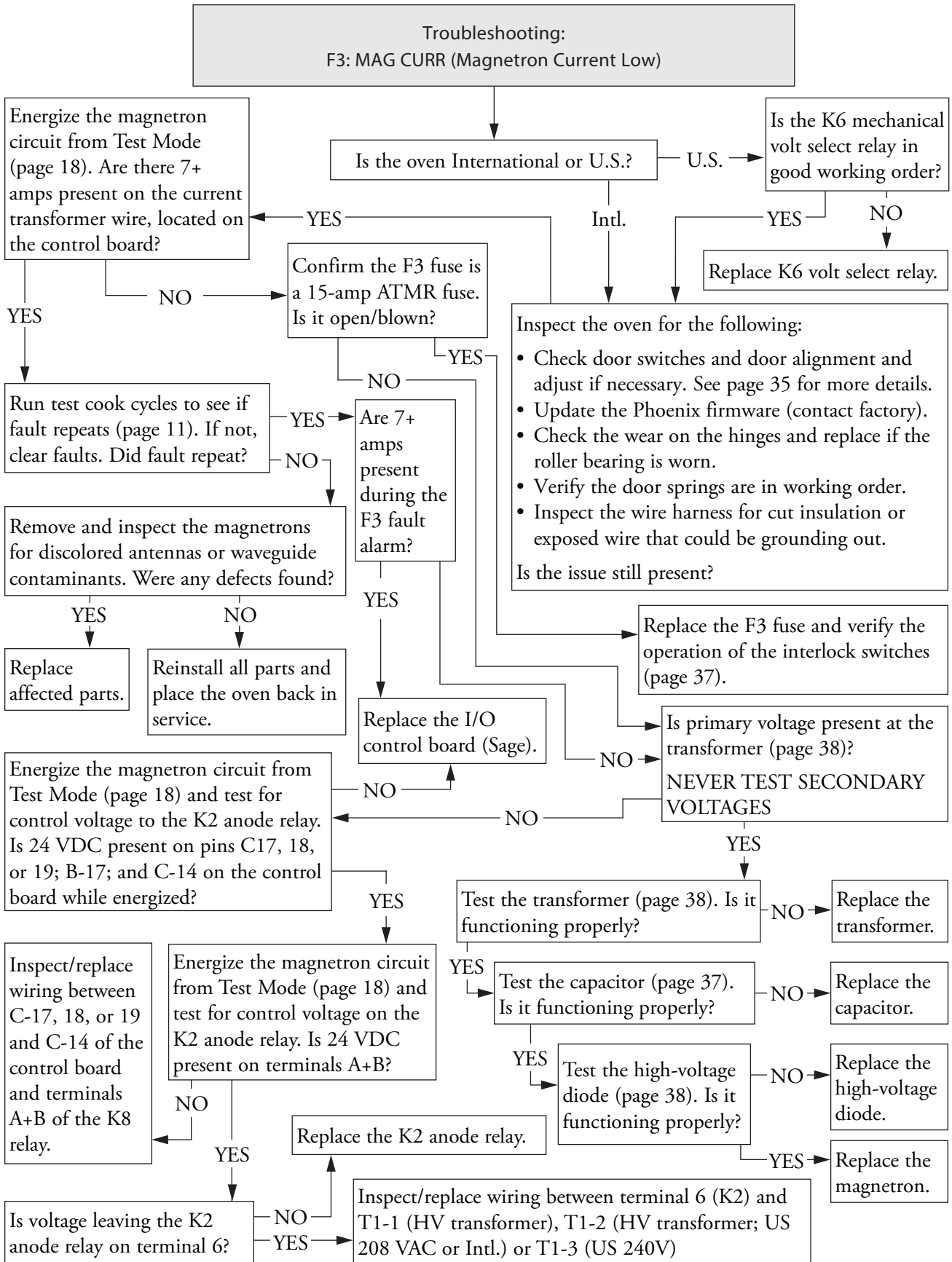
From Test Mode, you can run oven diagnostics and check fault counts. To access Test Mode or turn on Diagnostic mode, see page 18. To locate oven components for testing, adjustment, or replacement, see the Appendix.

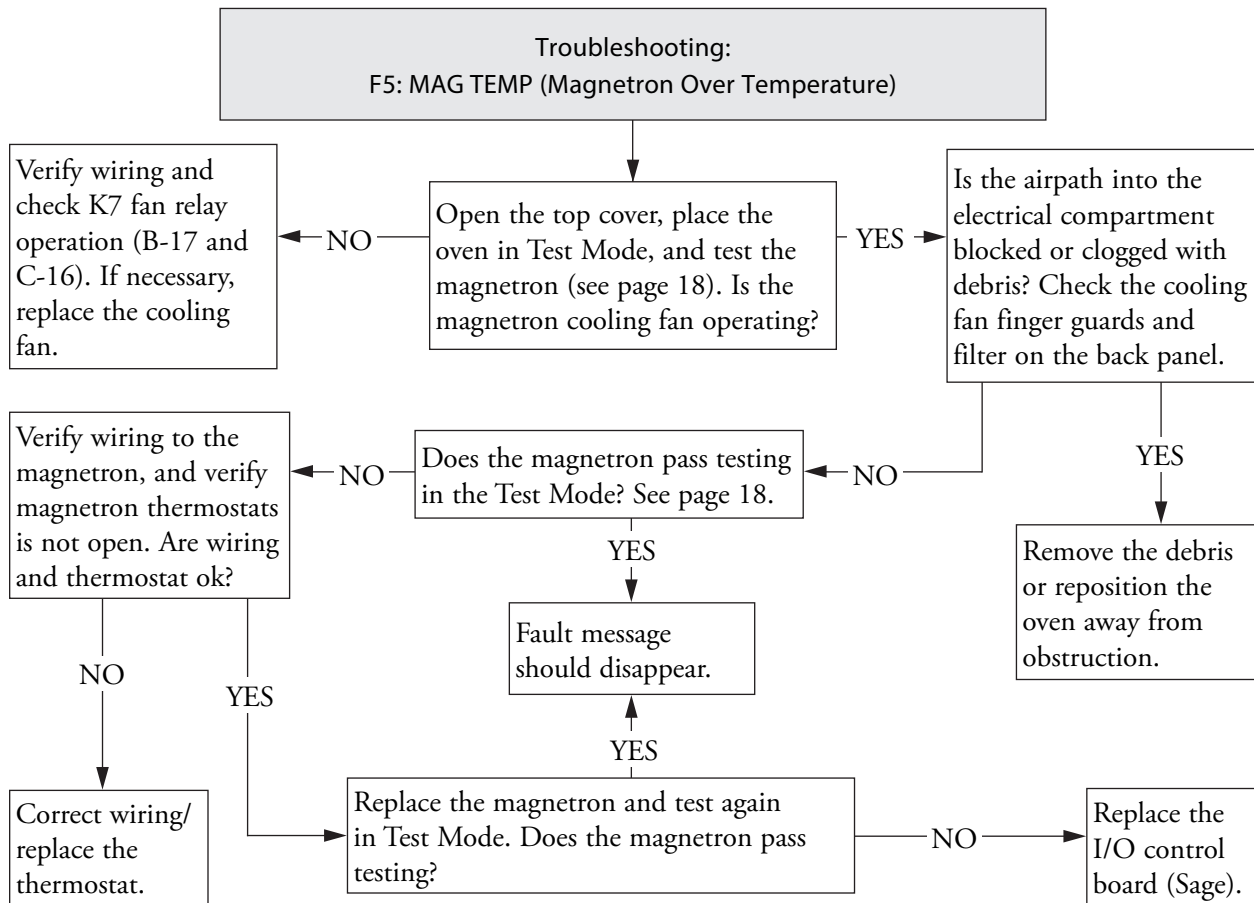
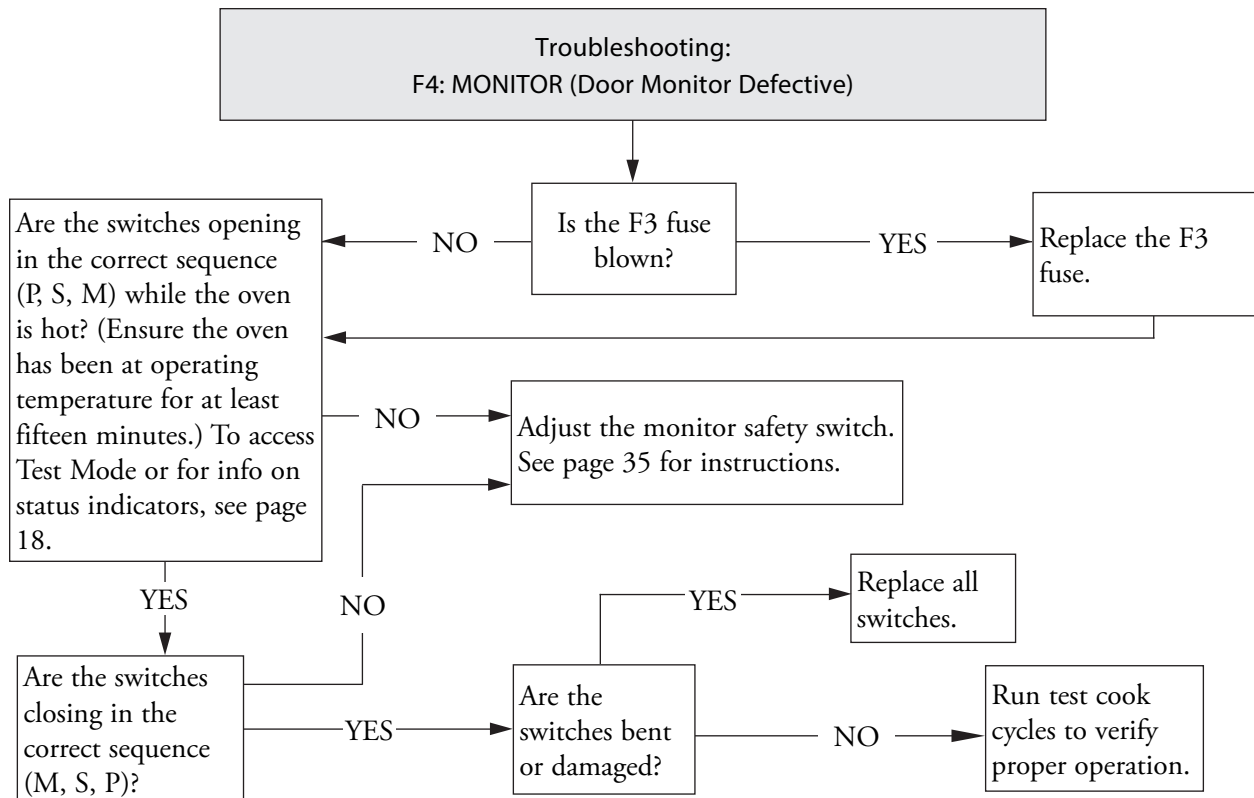


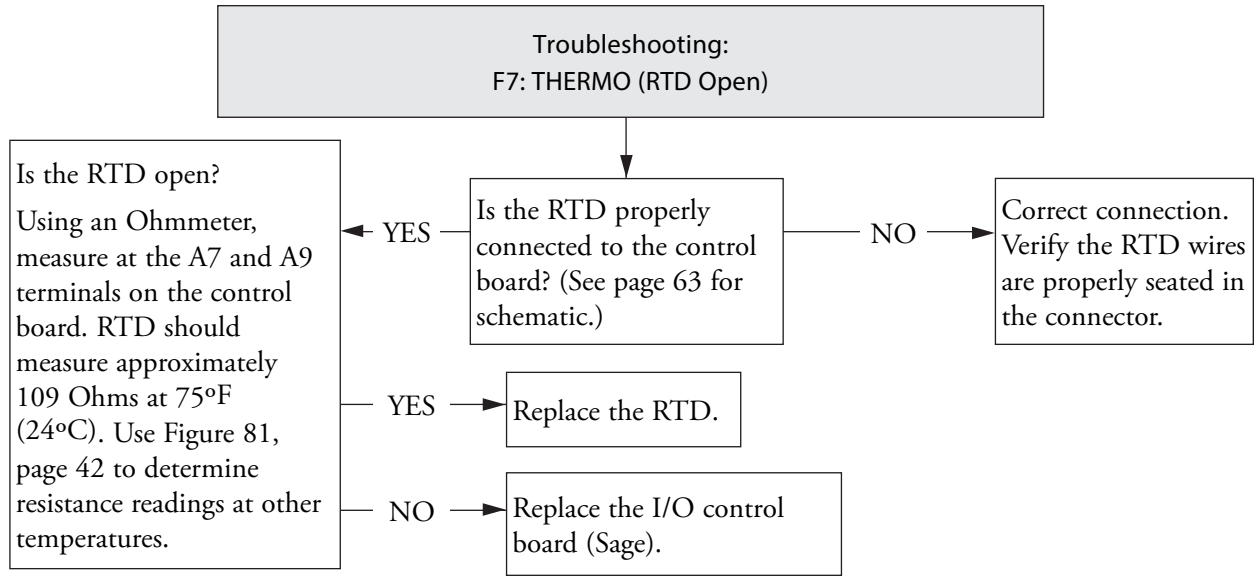
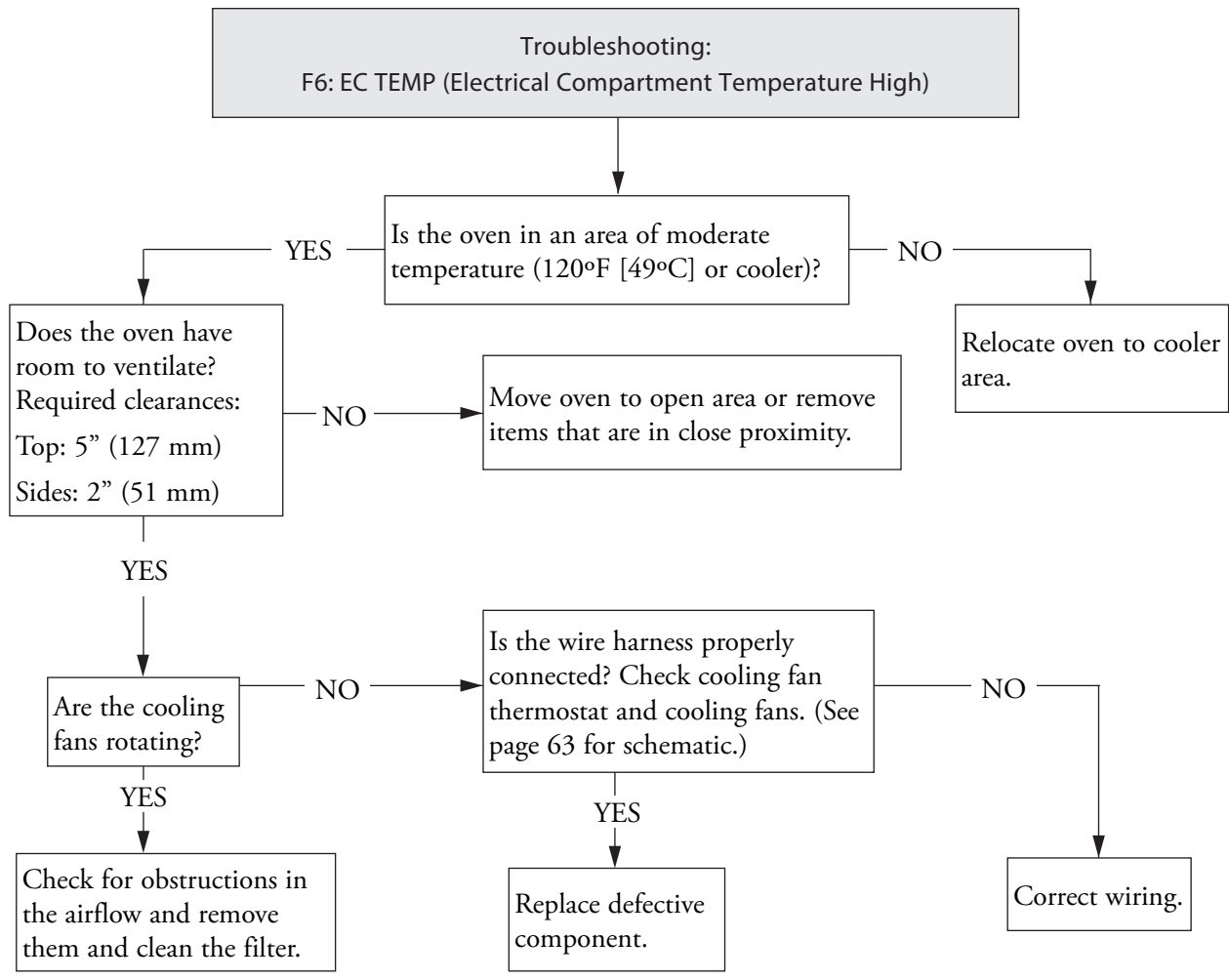
To	From	Description	Expected Resistance
Black	Red	Winding (A-B)	5.9-7.3 Ohms
Black	White	Winding (A-C)	5.9-7.3 Ohms
Red	White	Winding (B-C)	5.9-7.3 Ohms
Black, Red, or White	Green	Windings to Chassis	Open

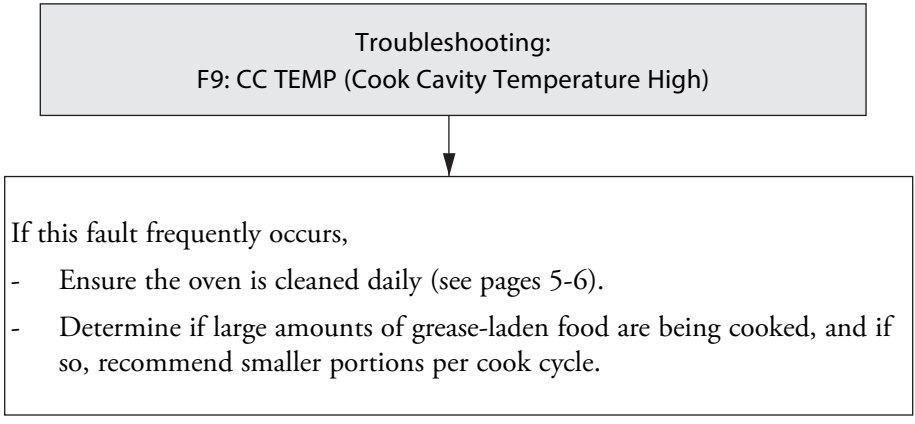
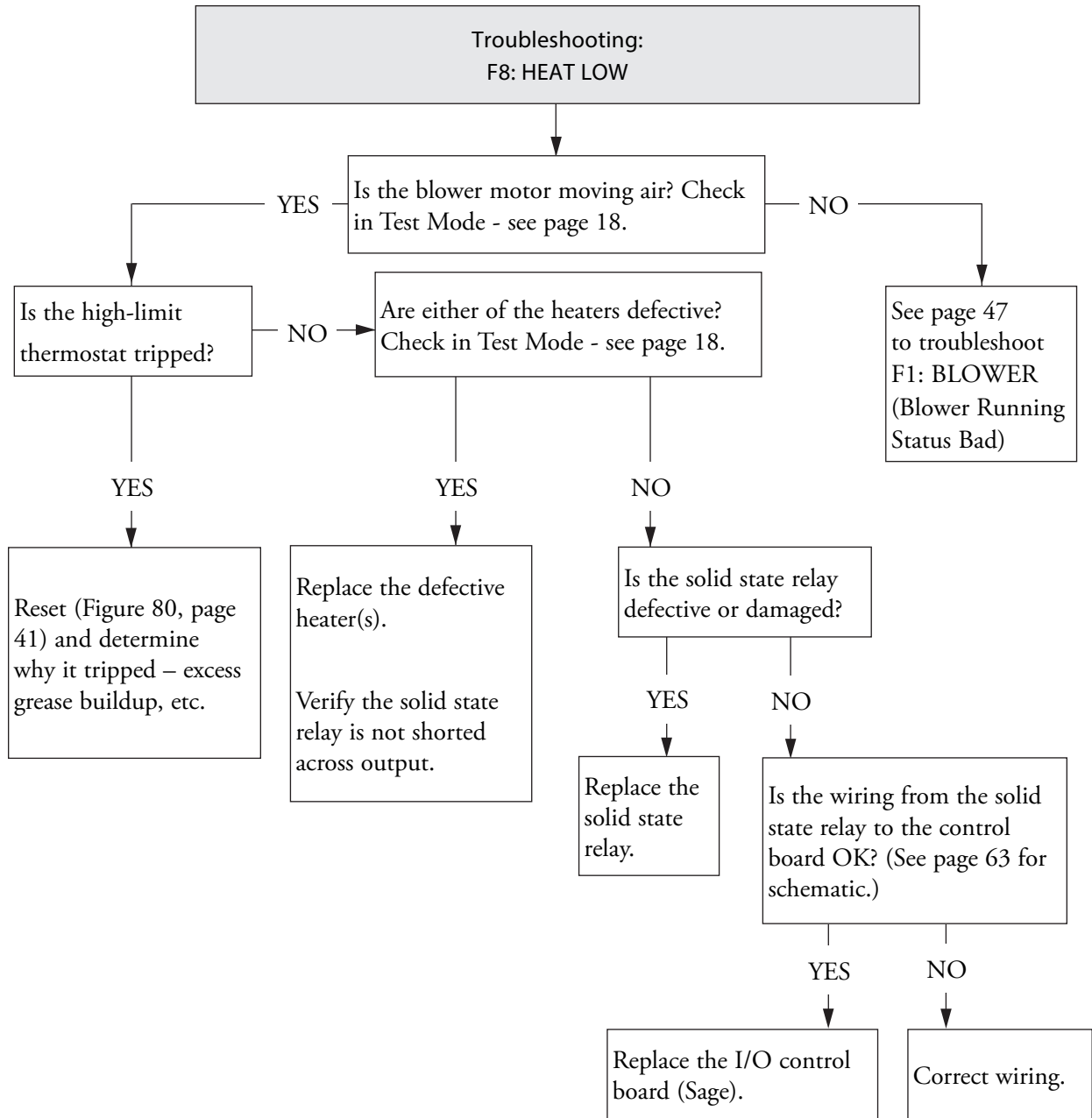
Figure 83: Motor Windings Resistance Table

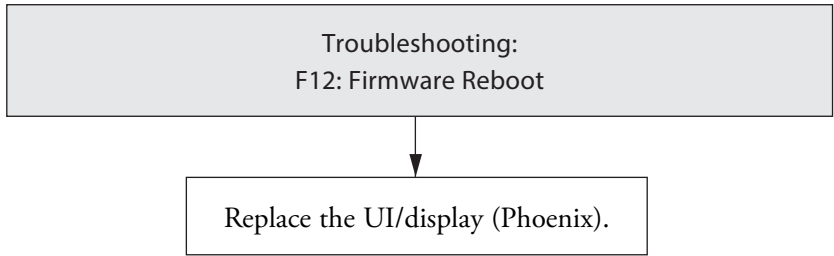
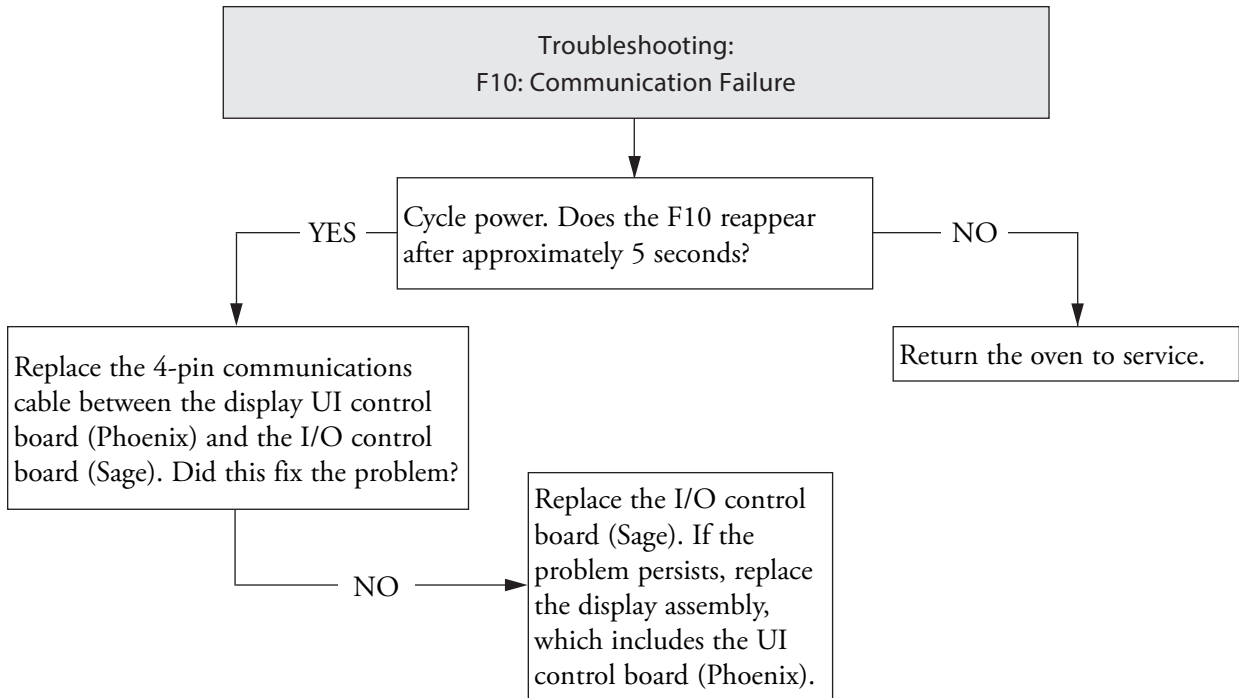






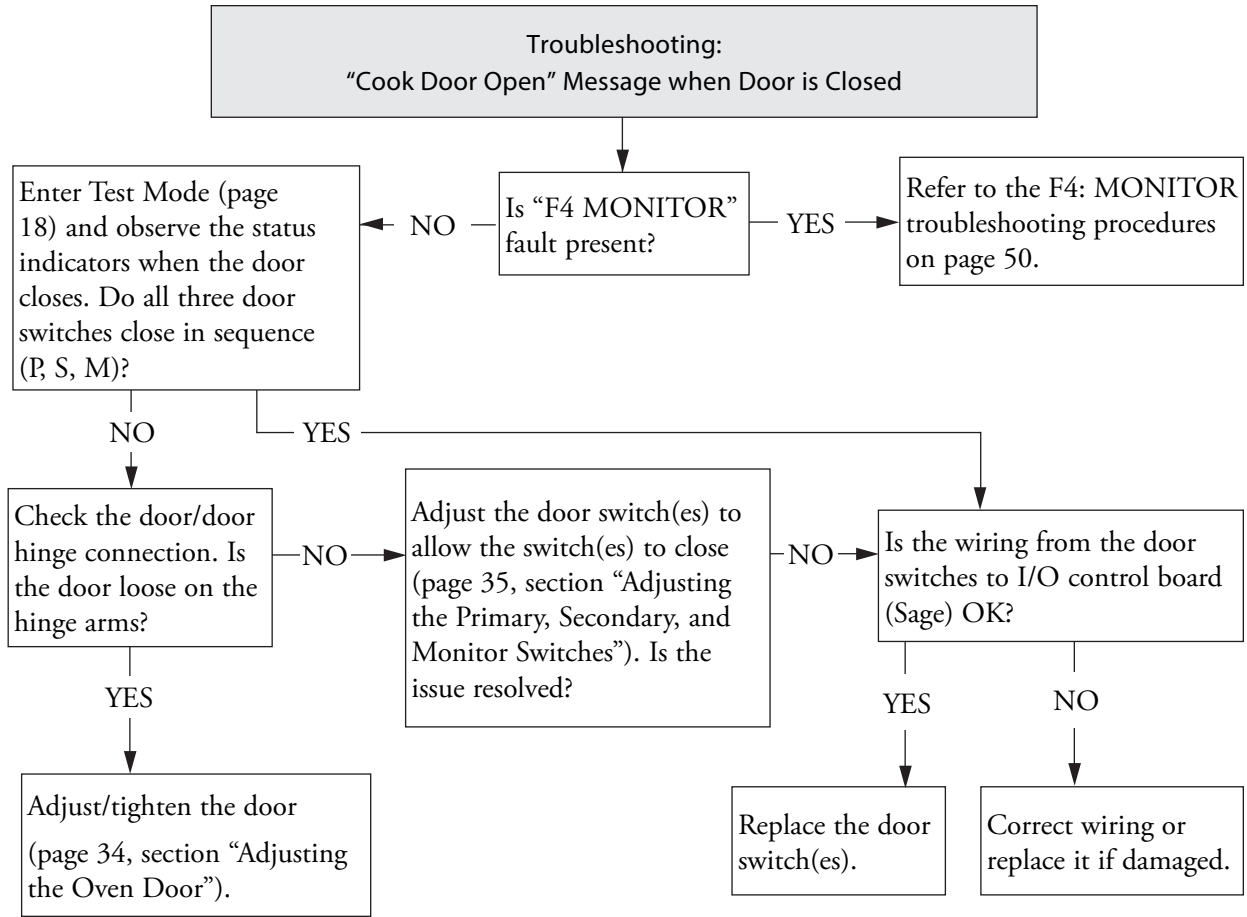


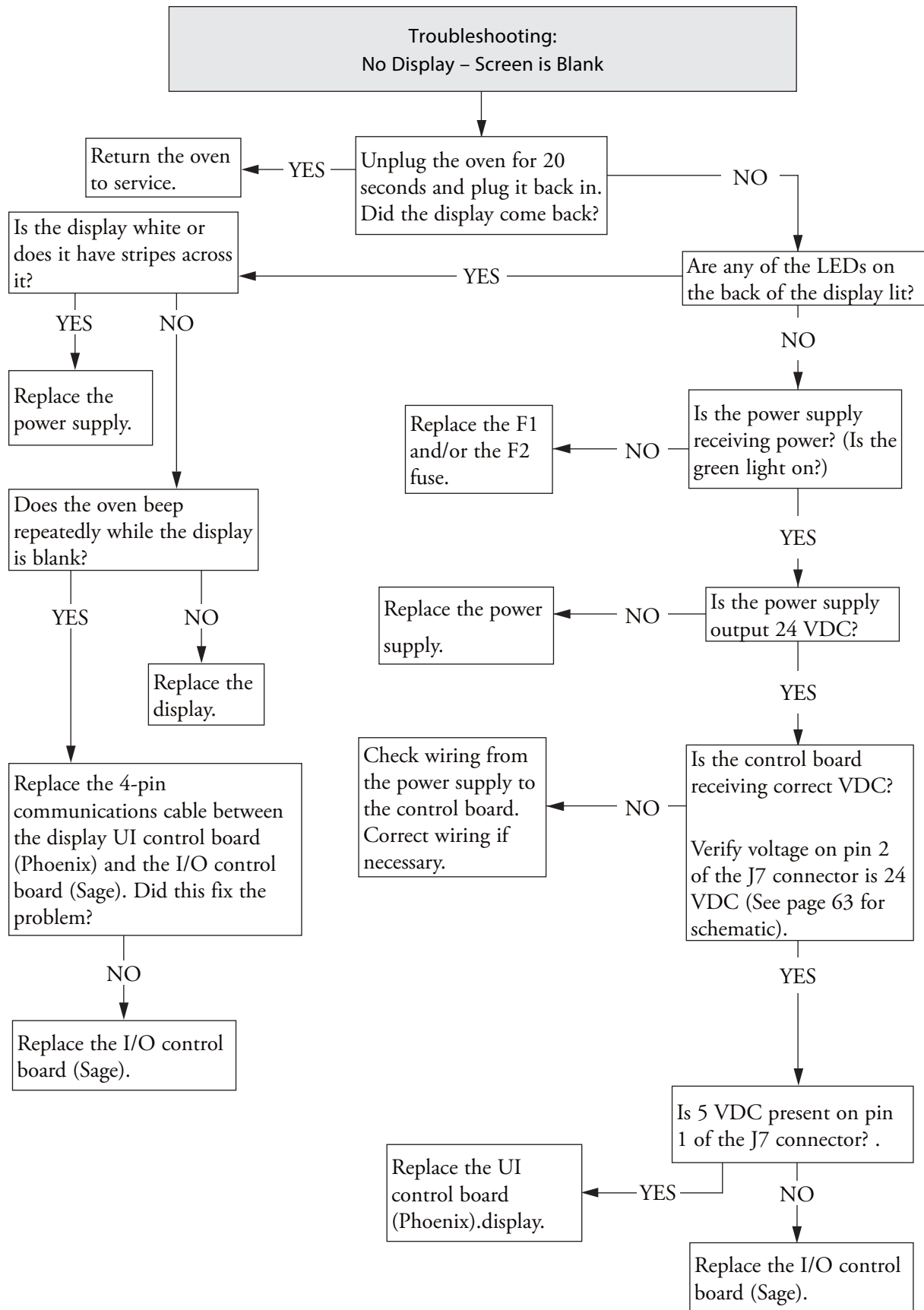


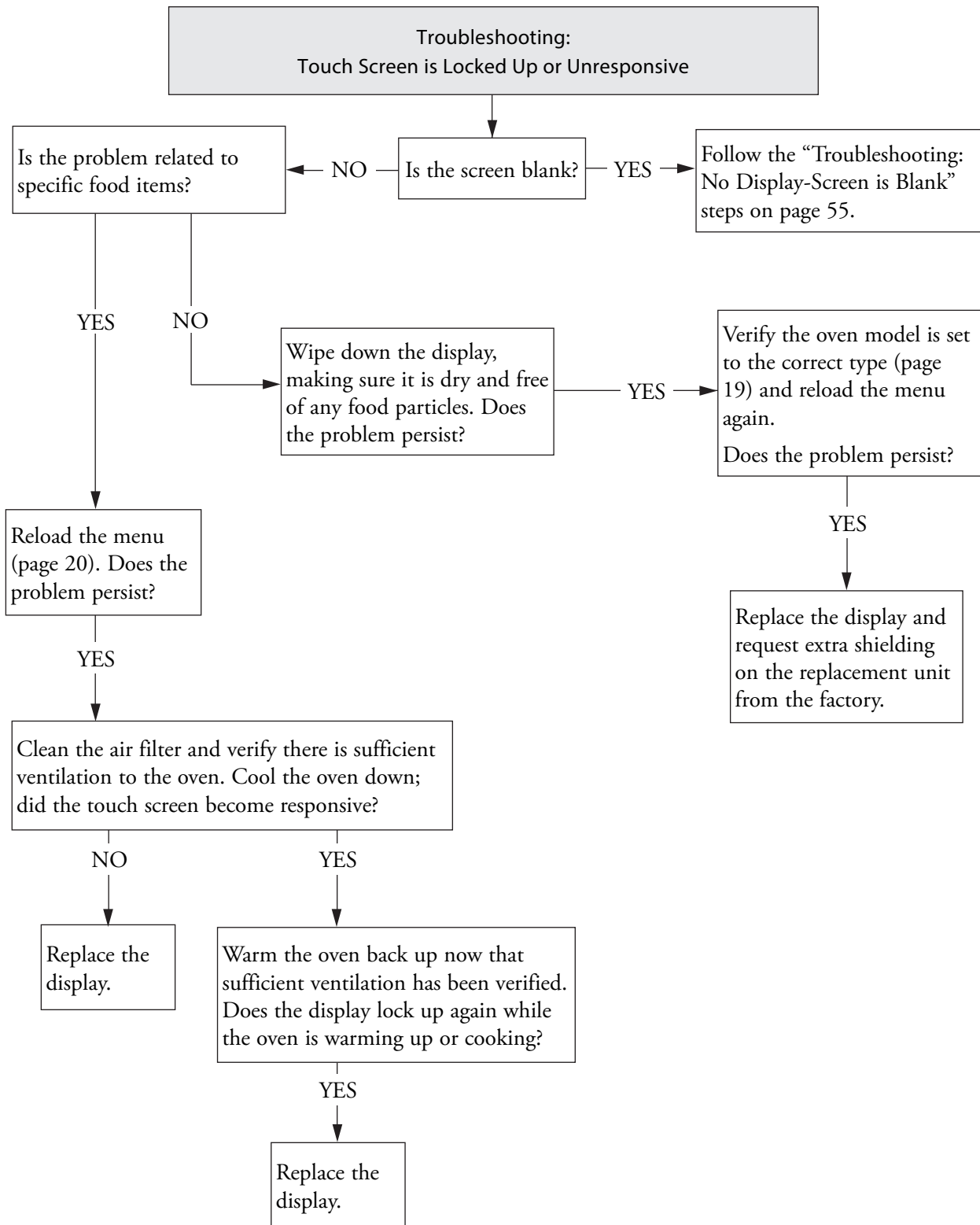


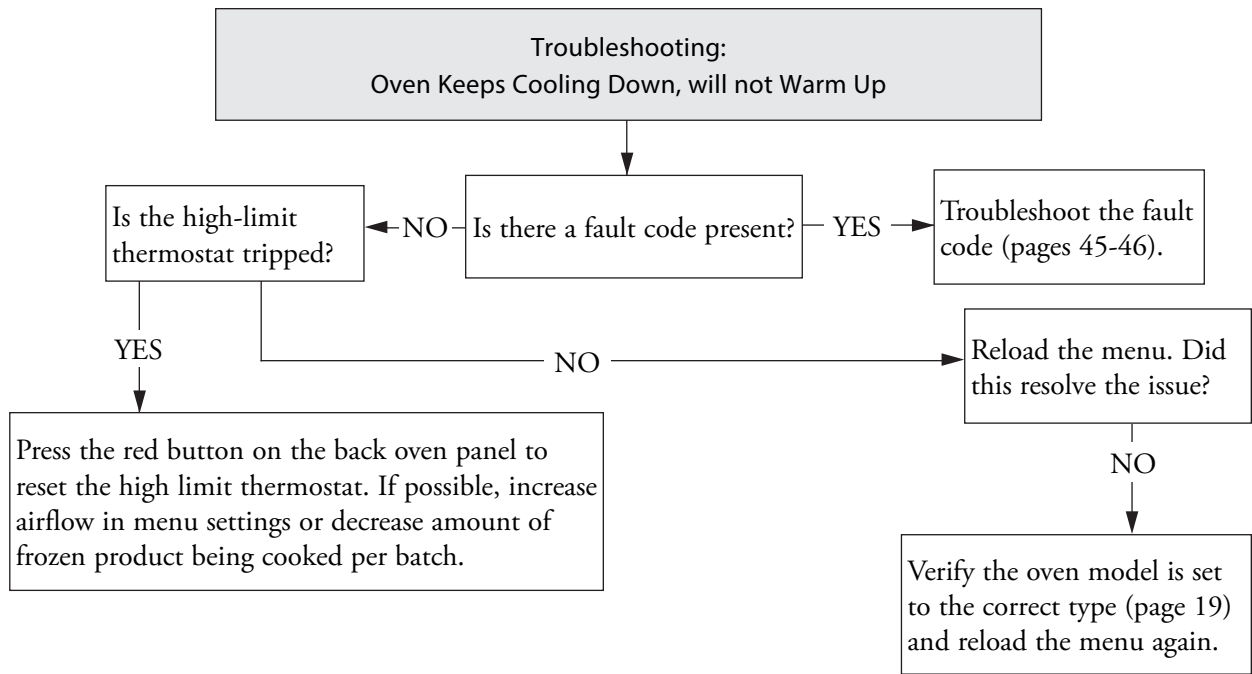
Non-Fault Code Troubleshooting

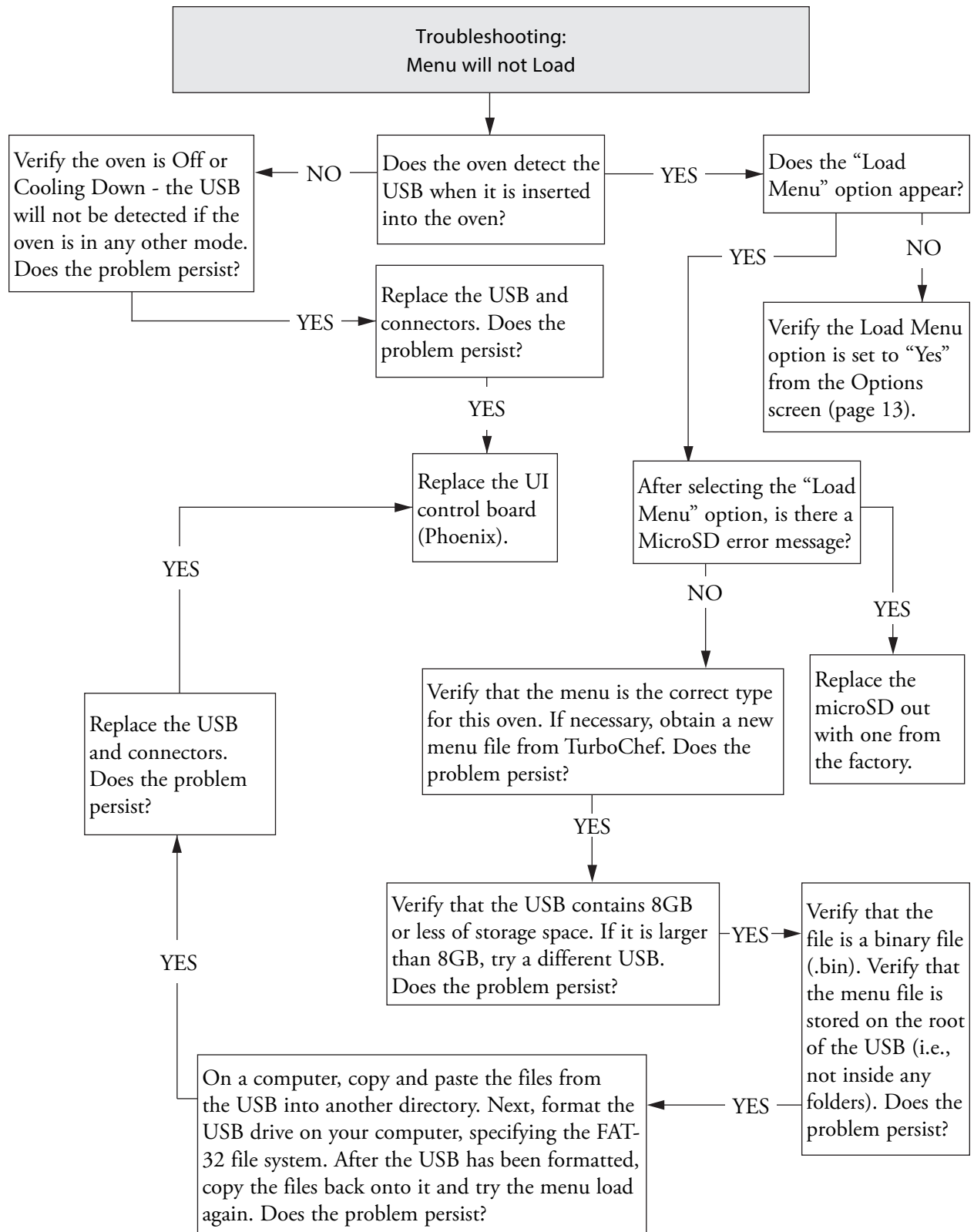
This section provides troubleshooting tips for issues that may occur independently of an oven fault.

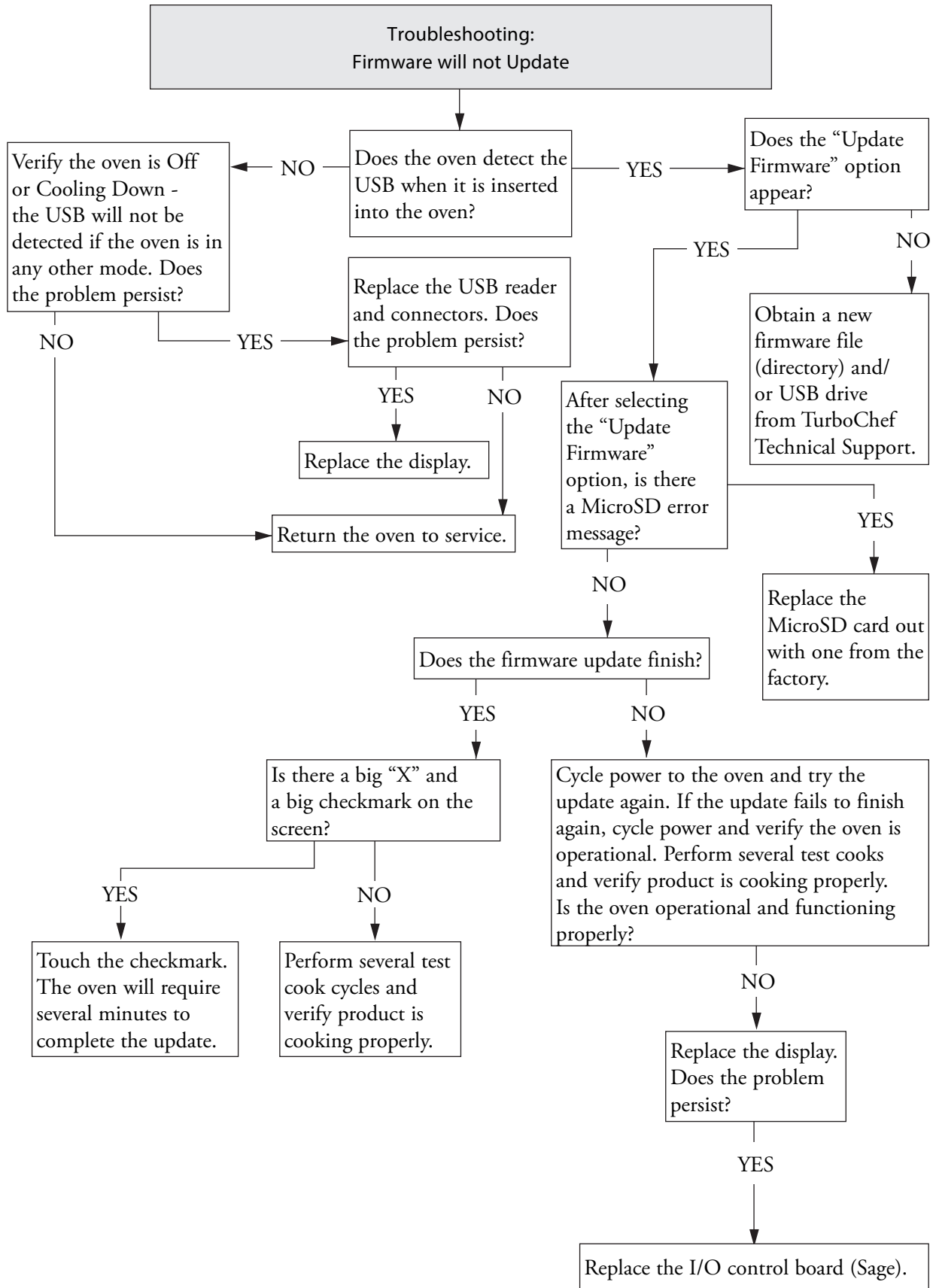


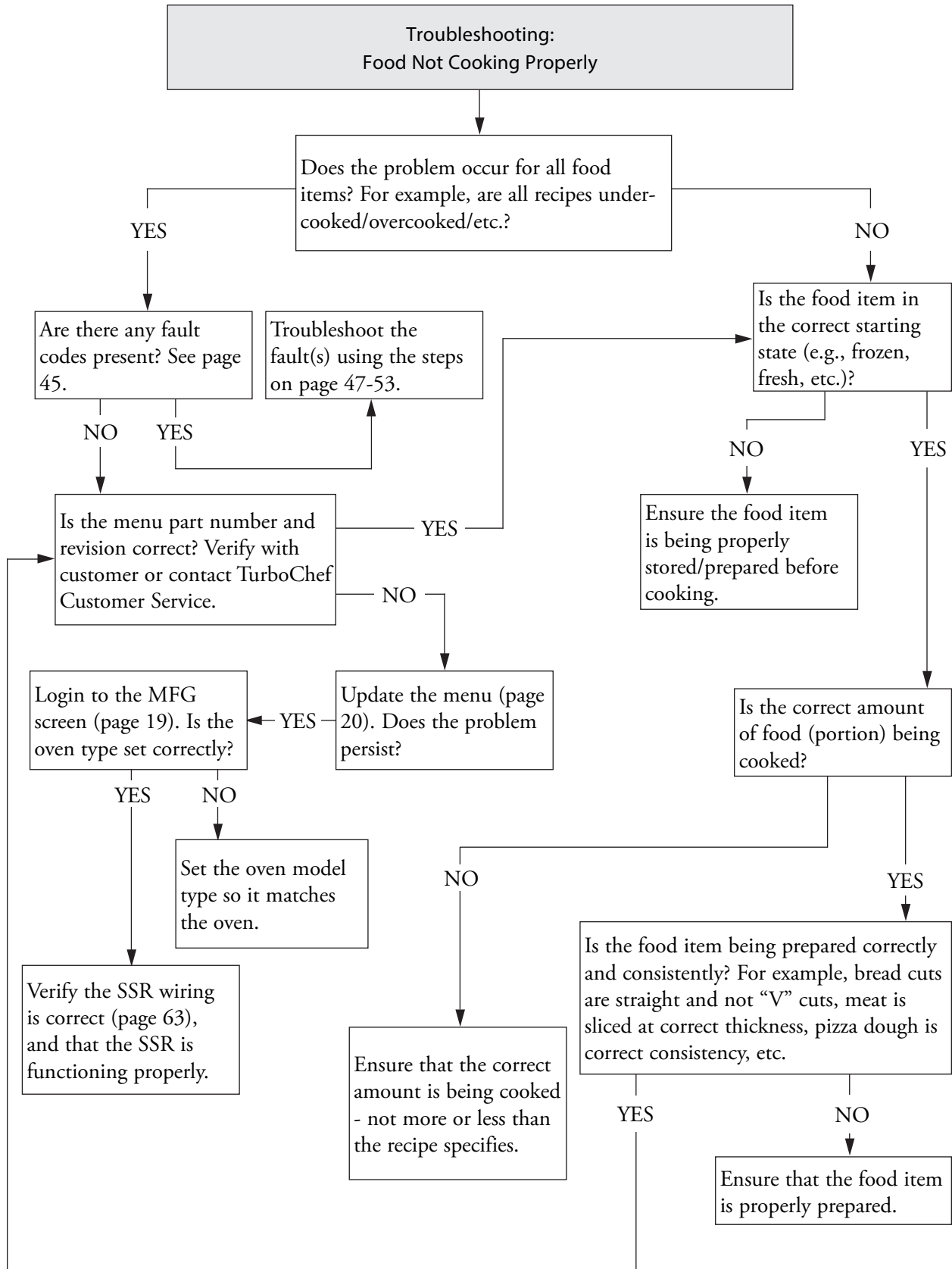


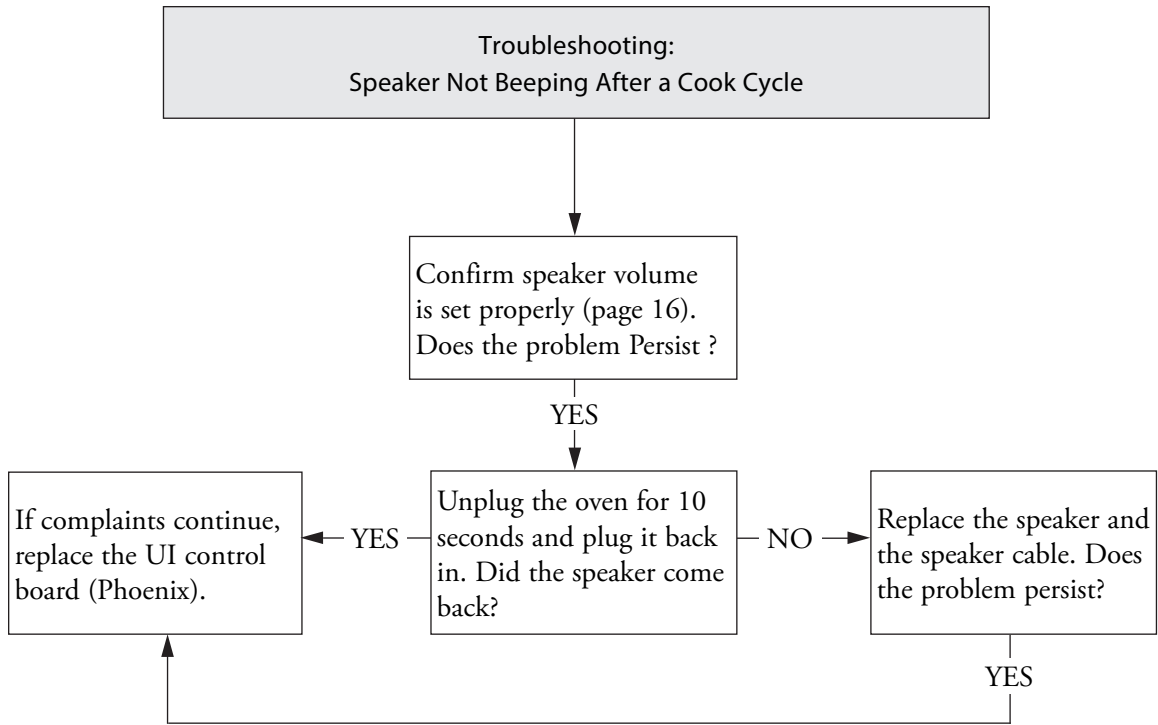










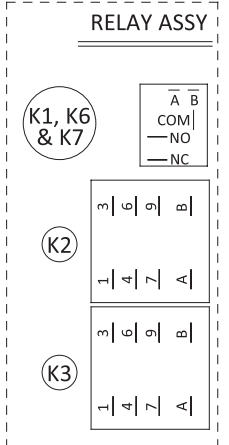
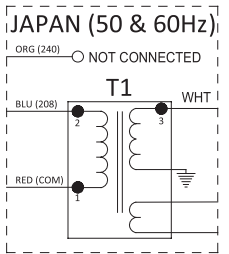
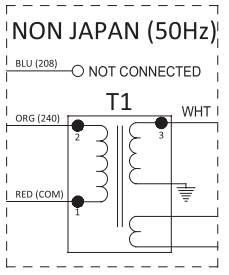
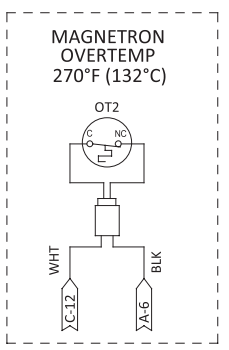
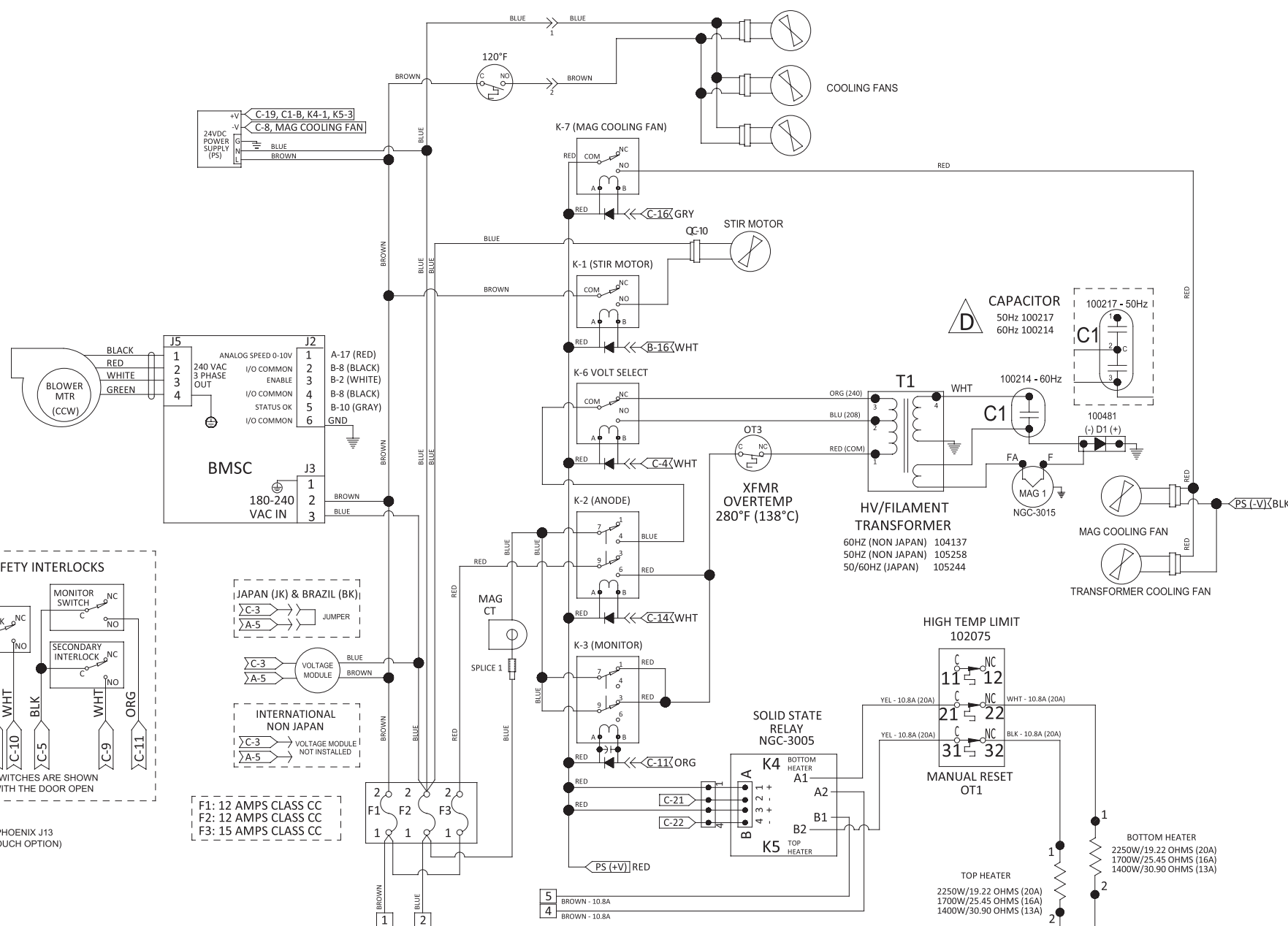
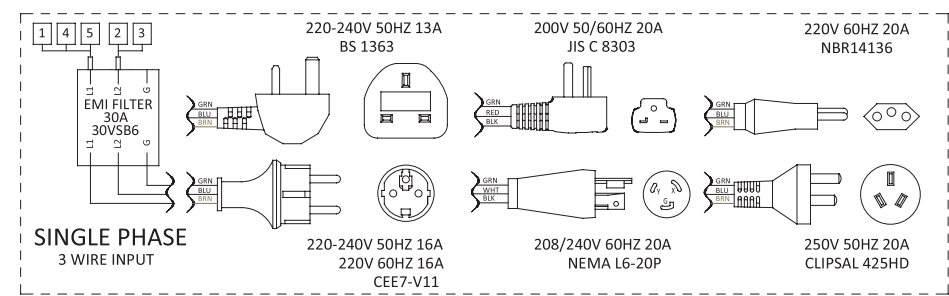
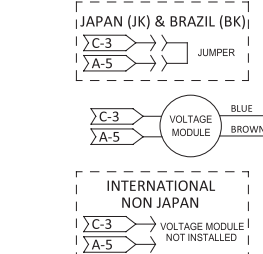
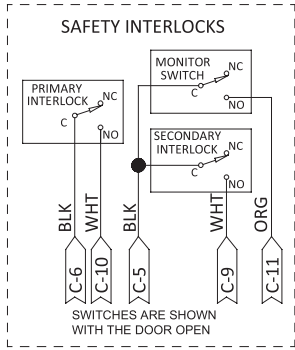
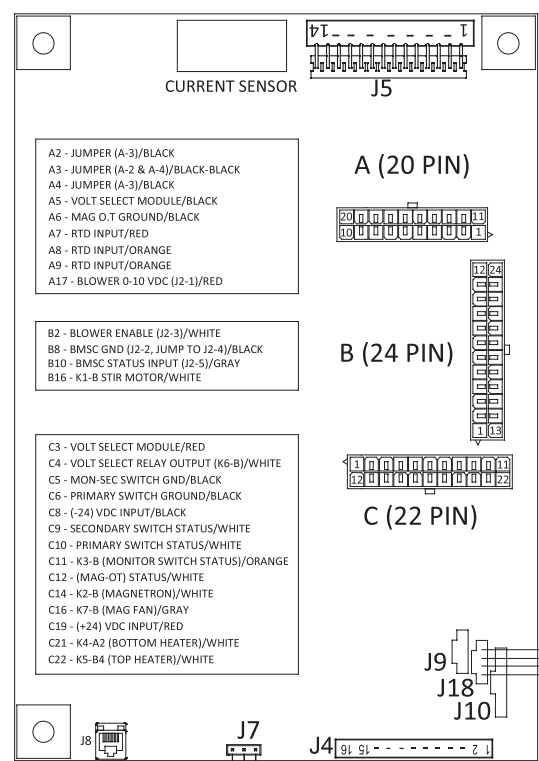
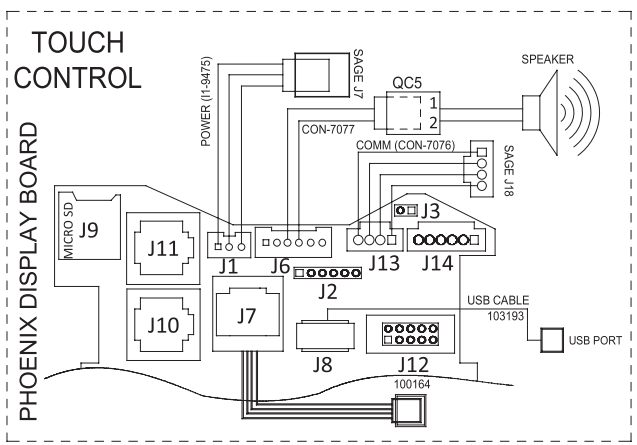
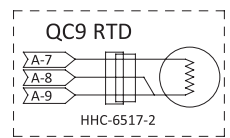


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Oven Schematic

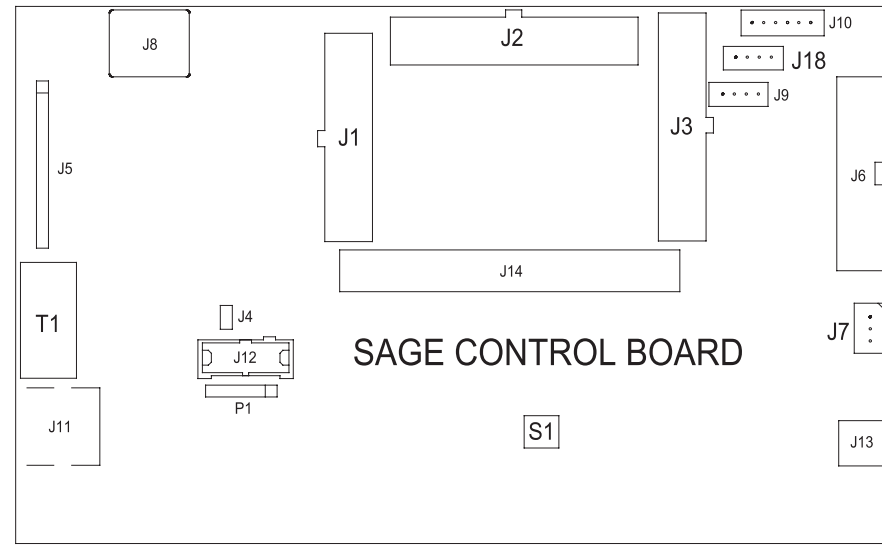
COLOR CODE (LINE VOLTAGE)
 BLU - BLUE = LINE V (208/240)
 BRN - BROWN = LINE V (208/240)
 BLK - BLACK = HI-TEMP 240 VAC WIRE
COLOR CODE (HIGH VOLTAGE/TENSION)
 WHT - HI-VOLTAGE WIRE FOR MAG 1

COLOR CODE (LOW/CONTROL VOLTAGE)
 BLK - BLACK (-24 VDC/COMMON)
 RED - RED (+24VDC)
 GRY - GRAY (STATUS INPUT/CONTROL OUTPUT)
 ORG - ORANGE (STATUS INPUT/CONTROL OUTPUT)
 WHT - WHITE (CONTROL OUTPUT)
 PUR - PURPLE (CONTROL OUTPUT)
 YEL - YELLOW (CONTROL OUTPUT)



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 +214.379.6000 (INTERNATIONAL)

Figure 84: Schematic



- J1 - "A" CONNECTOR
- J2 - "B" CONNECTOR
- J3 - "C" CONNECTOR
- J4 - NOT USED
- J5 - NOT USED
- J6 - NOT USED
- J7 - 24 VDC POWER (TO TOUCH DISPLAY J1)
- J8 - RJ11 CONNECTOR
- J9 - SAME AS J18
- J10 - NOT USED
- J11 - NOT USED
- J12 - NOT USED
- J13 - NOT USED
- J14 - 40 PIN CONNECTOR (NOT USED)
- J18 - SAME AS J9 (TO TOUCH DISPLAY J13)
- P1 - NOT USED
- S1 - RESET SWITCH
- T1 - CURRENT SENSOR

Figure 85: Sage Control Board Connector Detail

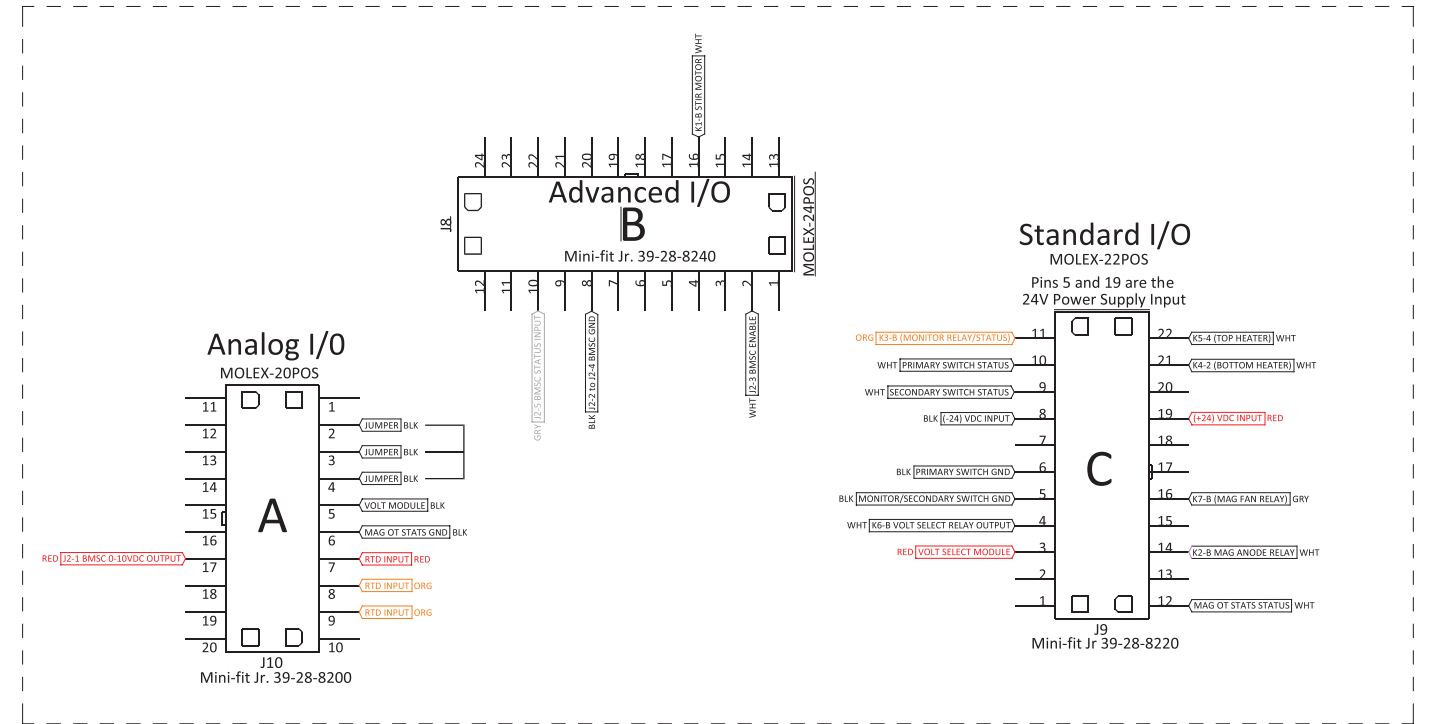
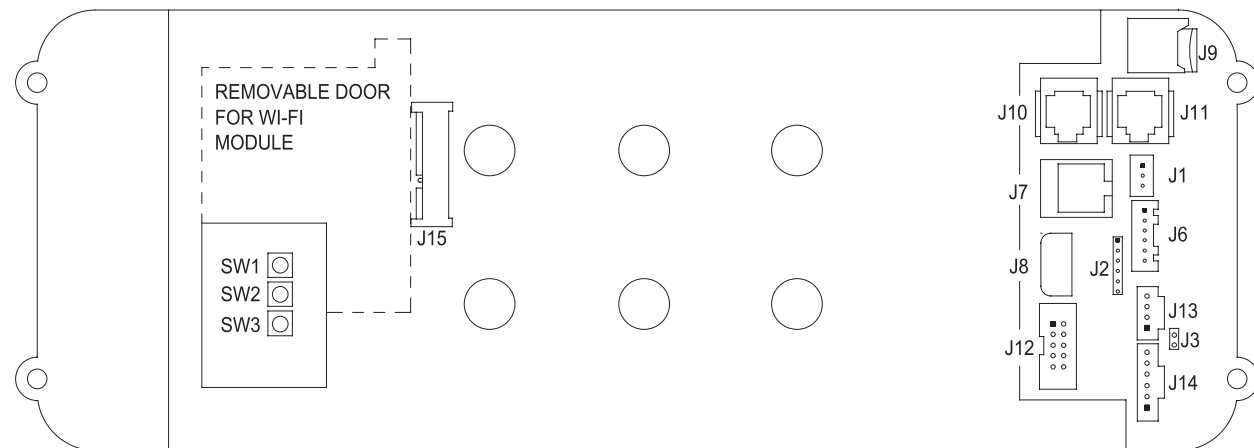


Figure 87: Sage Control Board I/O Detail



- J1 - 24 VDC POWER (J7 SAGE)
- J2 - ICPS PORT (NOT USED)
- J3 - FLASH (NOT USED)
- J6 - SPEAKER
- J7 - ETHERNET (NOT USED)
- J8 - USB (JX CARD READER)
- J9 - MICRO SD CARD
- J10 - RJ11 CONNECTOR (J1 LIGHT RING)
- J11 - RJ11 CONNECTOR (J5 CARD READER)
- J12 - UEXT CONNECTOR (NOT USED)
- J13 - R485 (J9 SAGE)
- J14 - SERIAL PORT (NOT USED)
- J15 - WI-FI CONNECTOR (NOT USED)

Figure 86: Phoenix Display Board Connector Detail

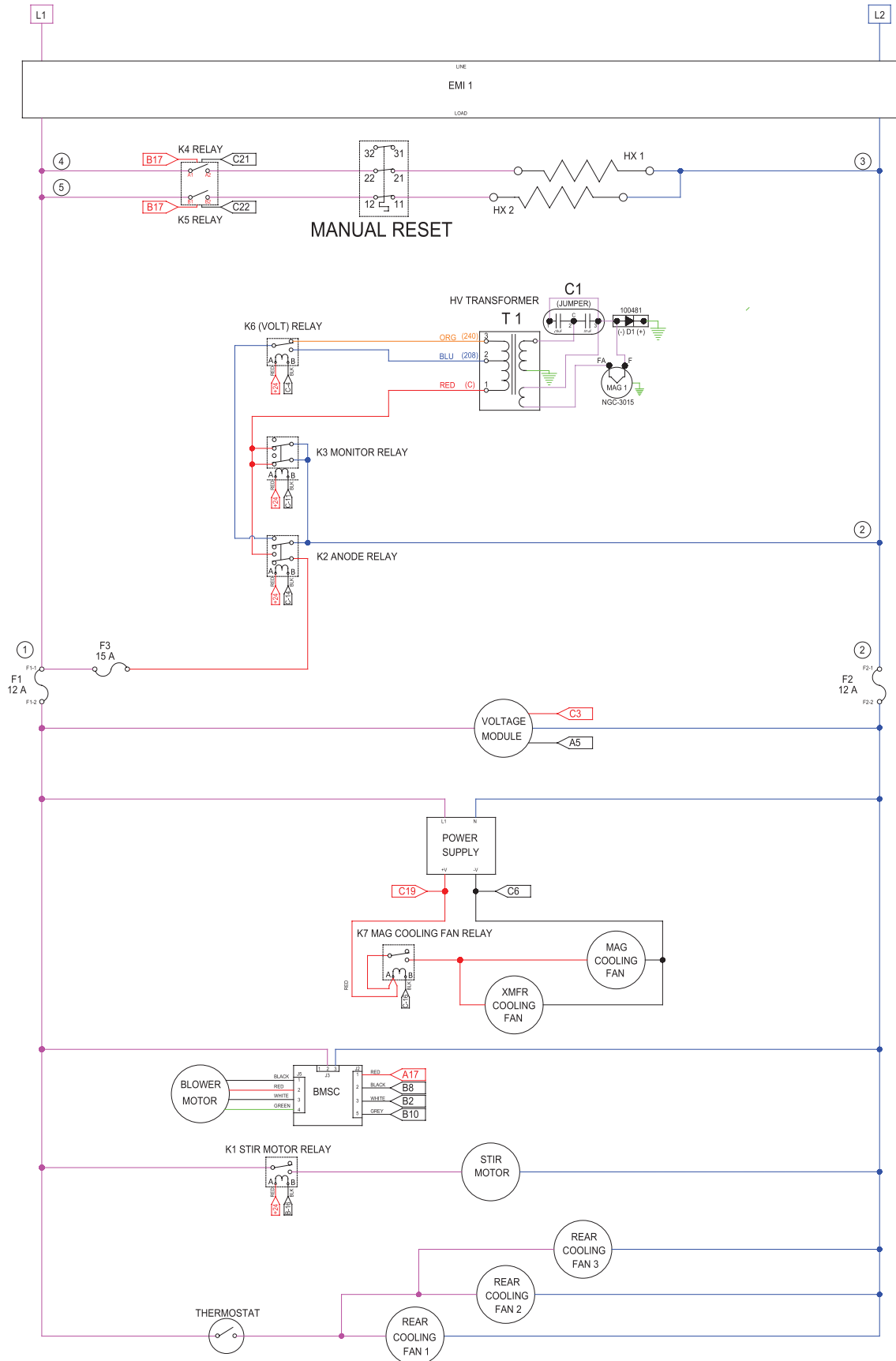


Figure 88: Ladder Diagram

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Appendix - Oven Components

Replacing Oven Components

This appendix provides illustrations for removing serviceable items, as well as the item numbers and descriptions for those items. It also includes the item numbers and descriptions for the fasteners used to secure each component to the oven chassis.

The appendix is divided into the following sections:

- Exterior and Cavity Components (pages A-2 and A-3)
- Left/Blower Side (pages A-4 and A-5)
- Right/Heater Side (pages A-6 and A-7)
- Top of Oven (pages A-8 and A-9)
- Display Housing (pages A-10 and A-11)
- Power Cords and Wire Harnesses (page A-12)

If you have any questions that are not addressed in this manual or appendix, please contact TurboChef Customer Service at 800.90TURBO or +1 214.379.6000.

Exterior and Cavity Components (Figures A-1 through A-3)

⚠ CAUTION: Before removing/installing any component, make sure it is disconnected from the wire harness (where applicable).

NOTE: Fasteners listed are required for installing component to oven.

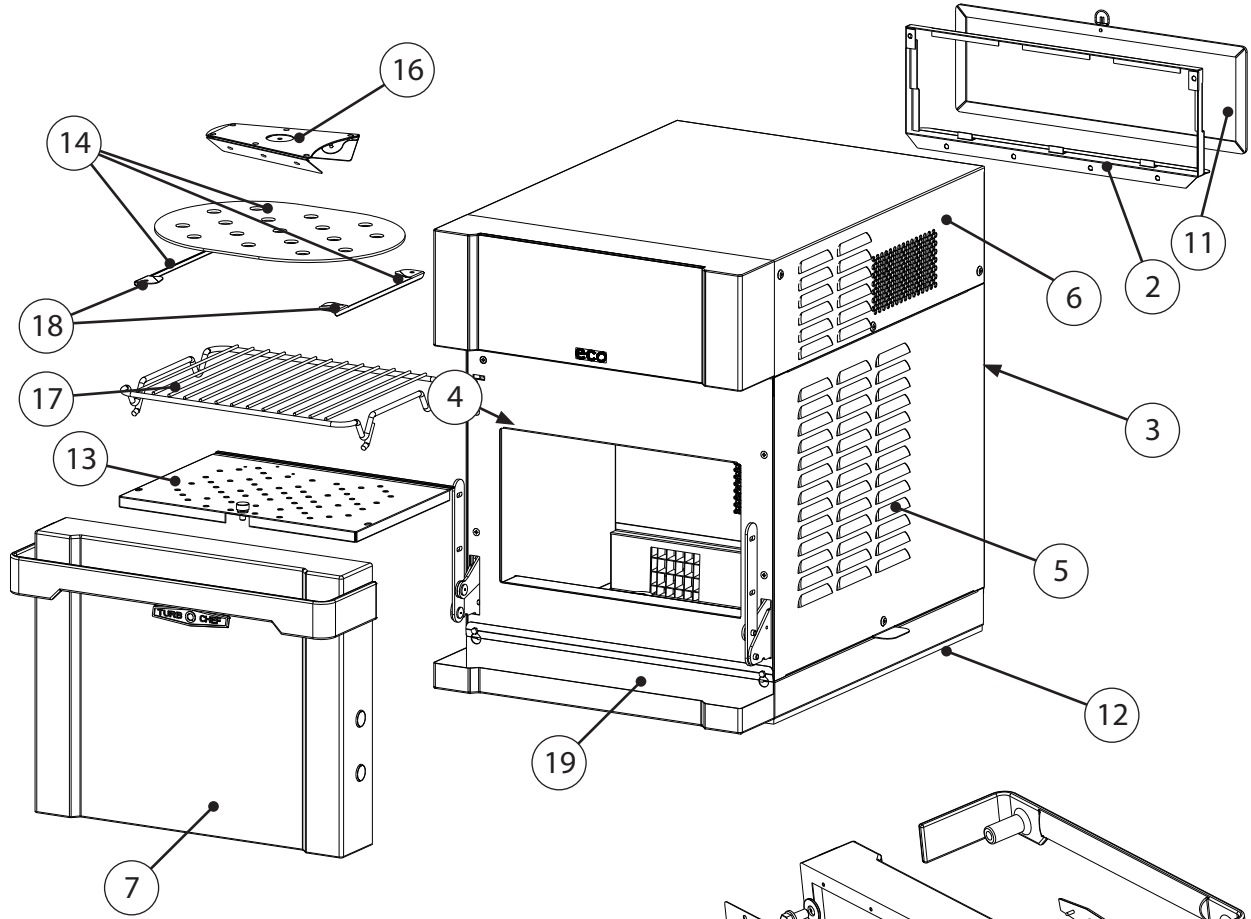


Figure A-1: Eco Oven, No Cover Removal Required

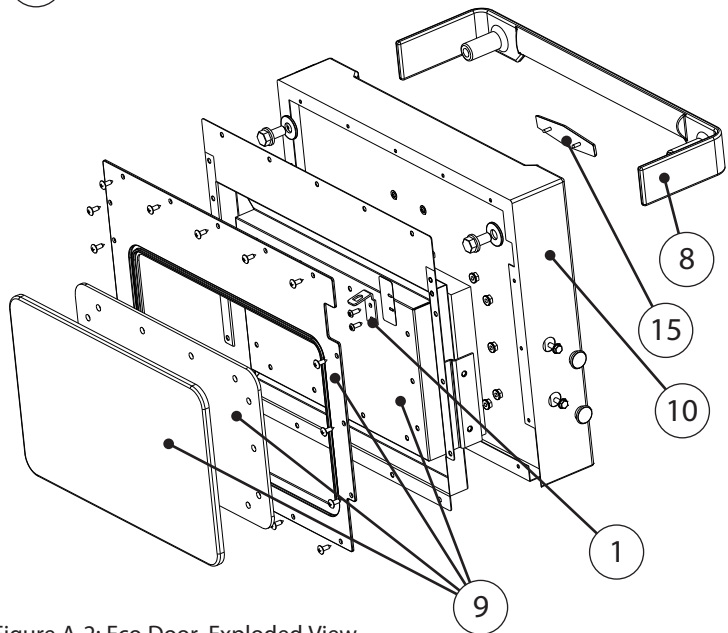


Figure A-2: Eco Door, Exploded View

Figure #	Item Description	Item Part Number	Fastener Description	Fastener Part Number(s)
1	Actuator, Door Latch	NGC-1076-2	Screw, #8 X 1/2 Torx HD, SHT MTL, BLK OXIDE	102756 (qty 2)
2	Bracket, Filter	ECO-9048-T004	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS Screw # 8 X 3/8 Phil. Mod. Truss B 410 Stainless	101688 (qty 2) 101682 (qty 4)
3	Cover, Back (available in multiple colors)	ECO-9378*	Screw # 8 X 3/8 Phil. Mod. Truss B 410 Stainless	101682 (qty 4)
4	Cover, Left (available in multiple colors)	ECO-9532*	Screw # 8 X 3/8 Phil. Mod. Truss B 410 Stainless	101682 (qty 3)
5	Cover, Right (available in multiple colors)	ECO-9531*	Screw # 8 X 3/8 Phil. Mod. Truss B 410 Stainless	101682 (qty 3)
6	Cover, Top (available in multiple colors)	ECO-9530*	Screw, #8-16, Sheet Metal, Type A, Stainless, Torx Security, Pan Head Screw # 8 X 3/8 Phil. Mod. Truss B 410 Stainless	102752 (qty 2) 101682 (qty 4)
7	Door Assembly (available in multiple colors)	ECO-3201*	Included	Included
8	Door Handle (available in multiple colors)	ECO-9459* (Only available in Black and Stainless)	Screw, 3/8-16 x .75, Serr Hex WSHR HD, PL STL Washer, Flat, 3/8 (CRESS)	102949 (qty 2) 102210 (qty 2)
9	Door Shunt Plate Kit	ECO-3210	Included	Included
10	Door Skin (available in multiple colors)	ECO-9109*	Blk oxide plate, screw 101688 #8 ser ph trhd	101691 (qty 17)
11	Filter	HHD-8422	None	None
12	Gasket, Base	ECO-9334	None	None
13	Jetplate, Bottom	ECO-9159	Fast Lead Screw Retainer (12-6-1) Screw, Thumb, W HD, #1/4-20 x 3/8", SS	102817 101772
14	Kit, Jetplate, Top	i1-3219	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 4)
15	Logo, TurboChef	NGC-1155	Nut, Push 1/8 Dia, Tinnerman	101293 (qty 2)
16	Microwave Stirrer Kit	i1-3212	included	Included
17	Rack	i1-9668	None	None
18	Rail, Support, Top Jetplate	i1-9179-2 (x2) Included in the i1-3219 kit	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2 per)
19	Tray, Front (available in multiple colors)	ECO-9573*	None	None

*The Eco oven is available in 6 standard colors (Stainless, Black, Red, Green White, and Blue) and can also be purchased as a custom color. To differentiate painted parts, TurboChef adds a four character color code to the base part number.

For example: A stainless top cover is ECO-9531, if a black top cover is needed, the part number would be ECO-9531-T013. If a green top cover is needed, the part number would be ECO-9531-T016.

Use the list below to determine the proper color codes.

- Stainless: No color code, use the base part number
- Black: -T013
- Red: -T014
- Green: -T016
- White: -T017
- Blue: -T018
- Any other color: Contact factory for assistance

Left/Blower Side (Figures A-3 and A-4)

⚠ DANGER: Before replacing any oven component, ensure the oven is removed from any power source. Replacing a component while the oven is plugged in can result in serious injury or death

⚠ CAUTION: Be careful to not tear the insulation when servicing components. Always reinstall the insulation properly before reinstalling the outer shell.

NOTE: Fasteners listed are required for installing component to oven.

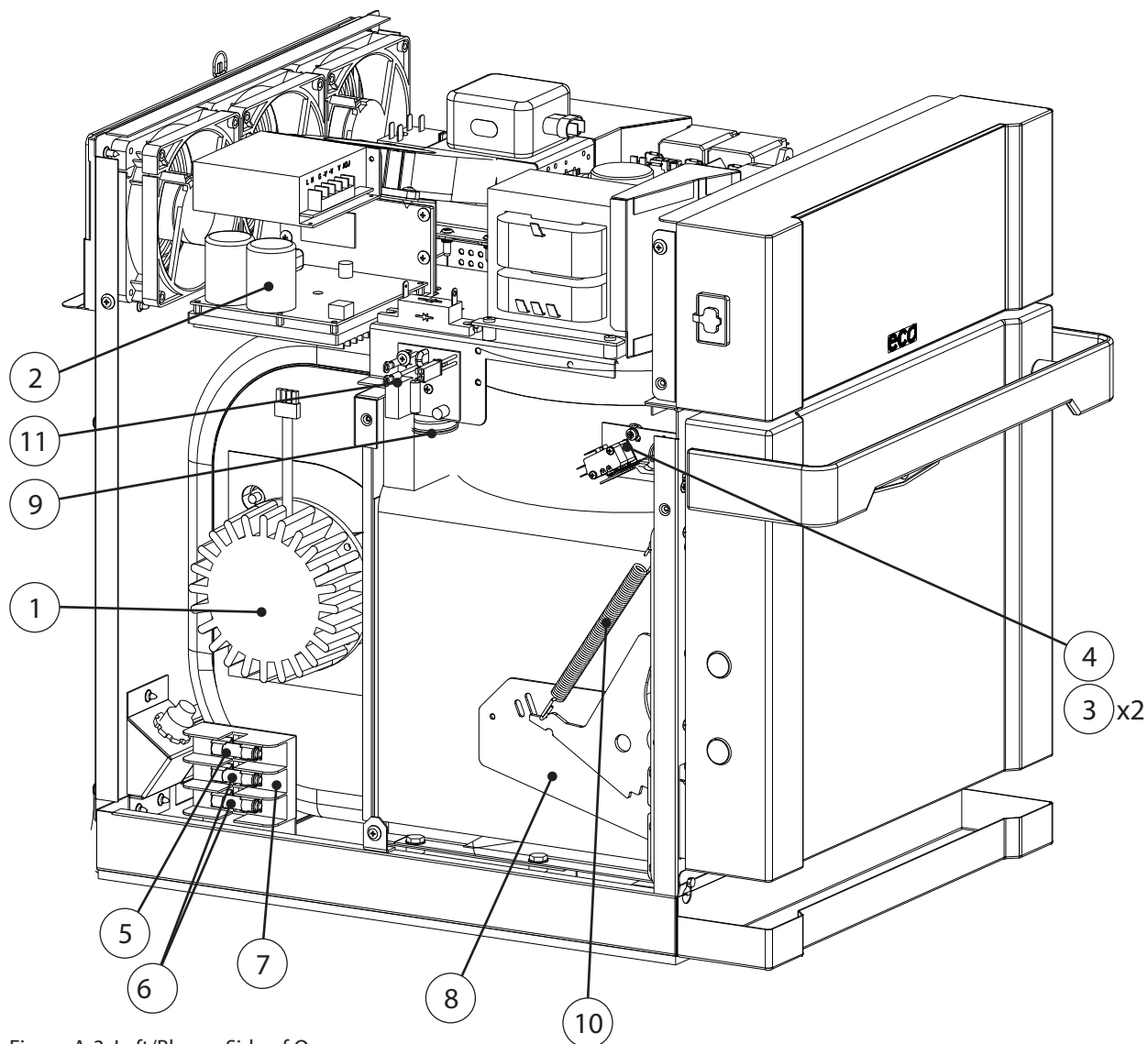


Figure A-3: Left/Blower Side of Oven

Figure #	Item Description	Item Part Number	Fastener Description	Fastener Part Number(s)
1	Blower Motor	i3-9040-1	NUT, 1/4-20, SERRATED HEX FLANGE, ZINC	100906 (qty 4)
2	Blower Motor Controller	CON-7013	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 4)
3	Door Switch (Primary/Secondary)	102012 (x2)	SCREW #4-40 X 1.25	101557 (qty 2)
4	Door Switch Assembly	ENC-3050	SCREW, #8-32 X 5/8, PFH, 100 DEG, SS	102811 (qty 2)
5	Fuse, 15 Amp	100601	None	None
6	Fuse, 12 Amp, ATMR	100592 (x2)	None	None
7	Fuse Block	103566	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
8	Hinge, Left	ENC-3037-1	Stud, Rail Support SCREW 8-32 X 3/8 PFLH, 100 DEG, SS SCREW #8-32 x 1/4	HHB-8189 102809 102684
9	RTD	HHC-6595	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
10	Spring, Door Hinge	ENC-1691 (Included in the ENC-3037-1 kit)	None	None
11	Voltage Module	CON-3027	Included with kit	Included with kit

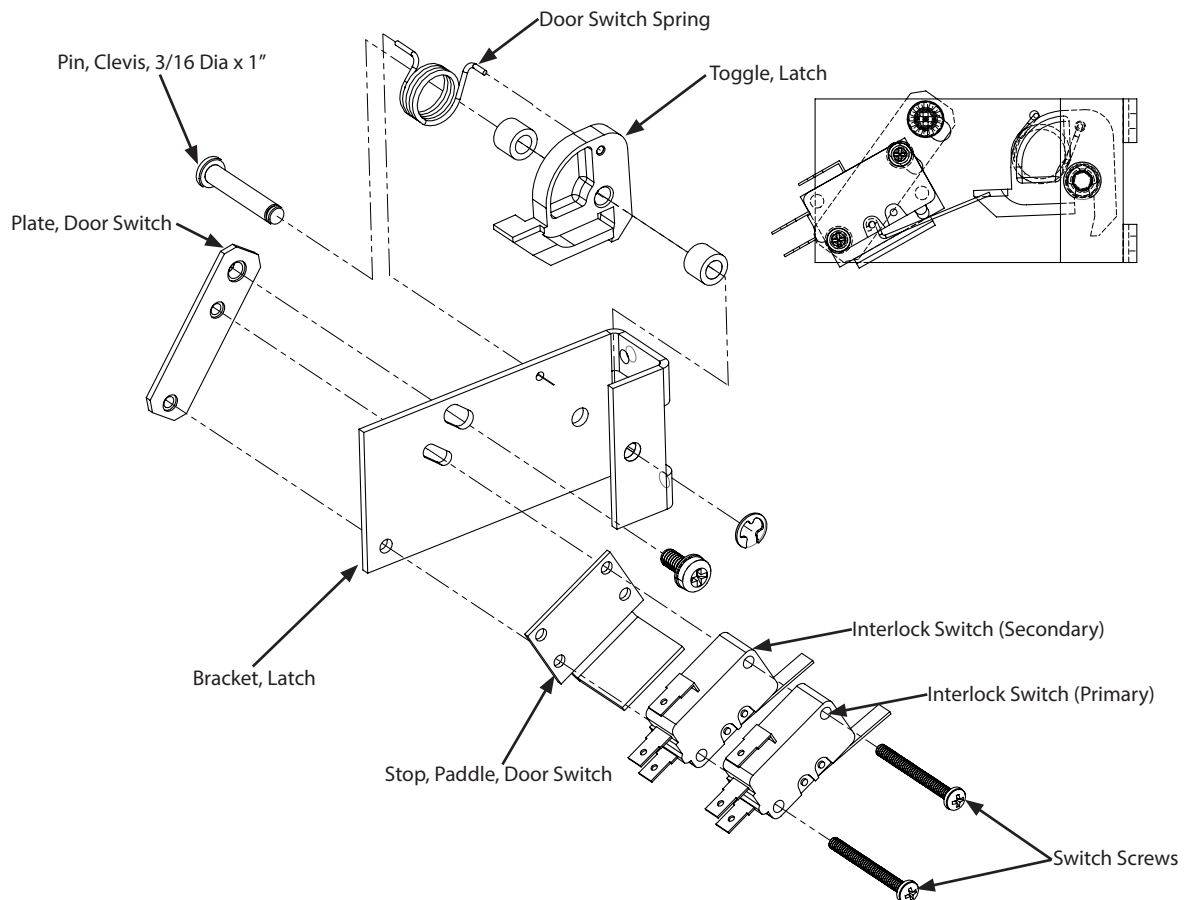


Figure A-4: Switch Assembly Detail

Right/Heater Side (Figures A-5 through A-7)

⚠ DANGER: Before replacing any oven component, ensure the oven is removed from any power source. Replacing a component while the oven is plugged in can result in serious injury or death

⚠ CAUTION: Be careful to not tear the insulation when servicing components. Always reinstall the insulation properly before reinstalling the outer shell.

NOTE: Fasteners listed are required for installing component to oven.

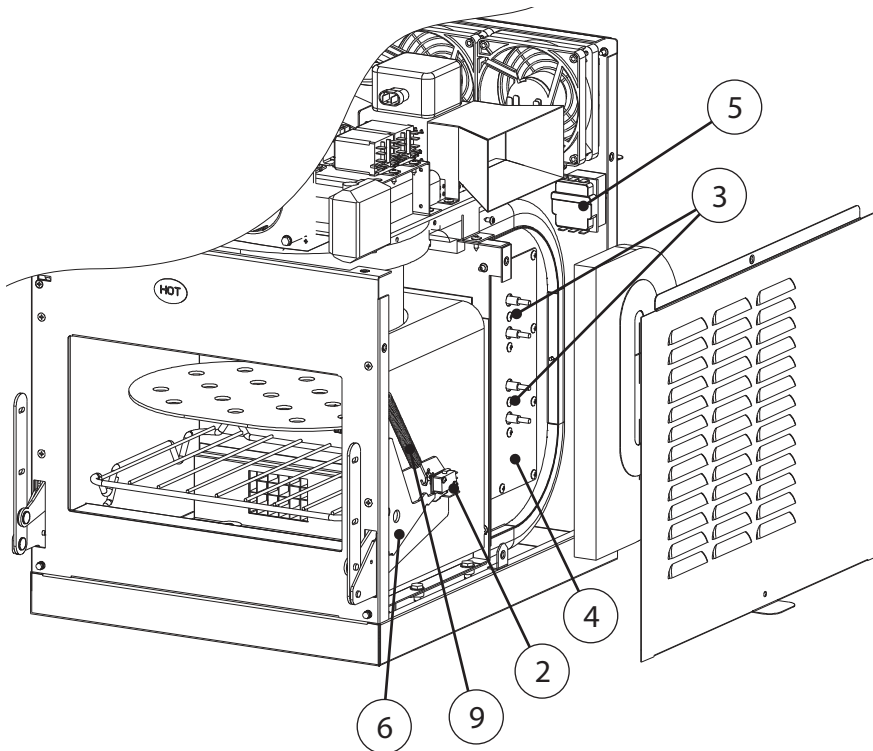


Figure A-5: Right/Heater Side of Oven

NOTE: See Figure A-7 for hinge and switch detail.

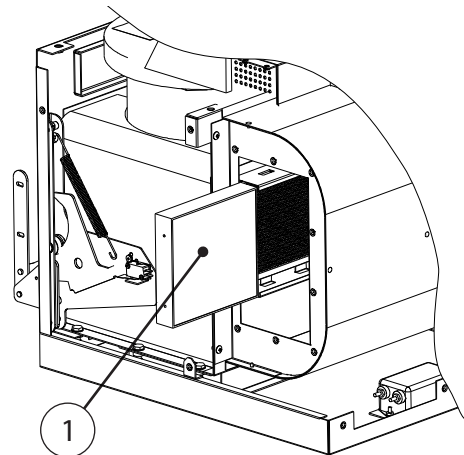


Figure A-6: Catalyst Location, Heater Removal Required

Figure #	Item Description	Item Part Number	Fastener Description	Fastener Part Number(s)
1	Catalyst	ECO-9066	None	None
2	Door Switch (Monitor)	102013	SCREW, SEMS, #4-40 X 7/8, INT TOOTH, PPH, CRES	102905 (qty 2)
3	Heater, Helical, 1400W Heater, Helical, 1700W Heater, Helical, 2250W	i1-9655 (13Amp Ovens) i1-9656 (16Amp Ovens) i1-9657 (20Amp Ovens)	SCREW, #8-32 x 1/2 LG, PHTRHD, TYPE F, CRES	101364 (qty 2 each)
4	Heater Plate	i1-9565	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 10)
5	High Limit	102075	SCREW M 4 x 6 PPH SQ CO SEMS, ZINC	101672 (qty 2)
6	Hinge, Right	ENC-3037-2	Stud, Rail Support SCREW 8-32 X 3/8 PFLH, 100 DEG, SS SCREW #8-32 x 1/4	HHB-8189 102809 102684
7	Kit, Switch Offset, Shim and Replacement Tab	i1-3207	SCREW, SEMS, #4-40 X 7/8, INT TOOTH, PPH, CRES	102905 (qty 2)
8	Plate, Door Switch, S/M	NGC-1126	SCREW, SEMS, #4-40 X 7/8, INT TOOTH, PPH, CRES SCREW #8-32 X 3/8, PPHD, SEMS, SS	102905 (qty 2) 102921
9	Spring, Door Hinge	ENC-1691 (Included in the ENC-3037-2 kit)	None	None
10	Stop, Paddle, Door Switch, Monitor	NGC-1324	SCREW, SEMS, #4-40 X 7/8, INT TOOTH, PPH, CRES	102905 (qty 2)

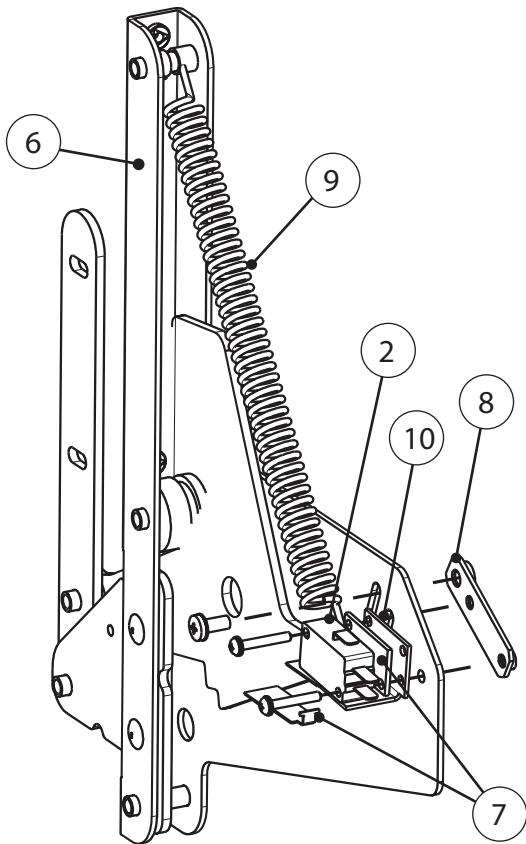


Figure A-7: Right Hinge/Monitor Switch Detail

Top of Oven (Figures A-8 through A-11)

⚠ DANGER: Before replacing any oven component, ensure the oven is removed from any power source. Replacing a component while the oven is plugged in can result in serious injury or death

⚠ CAUTION: Be careful to not tear the insulation when servicing components. Always reinstall the insulation properly before reinstalling the outer shell.

NOTE: Fasteners listed are required for installing component to oven.

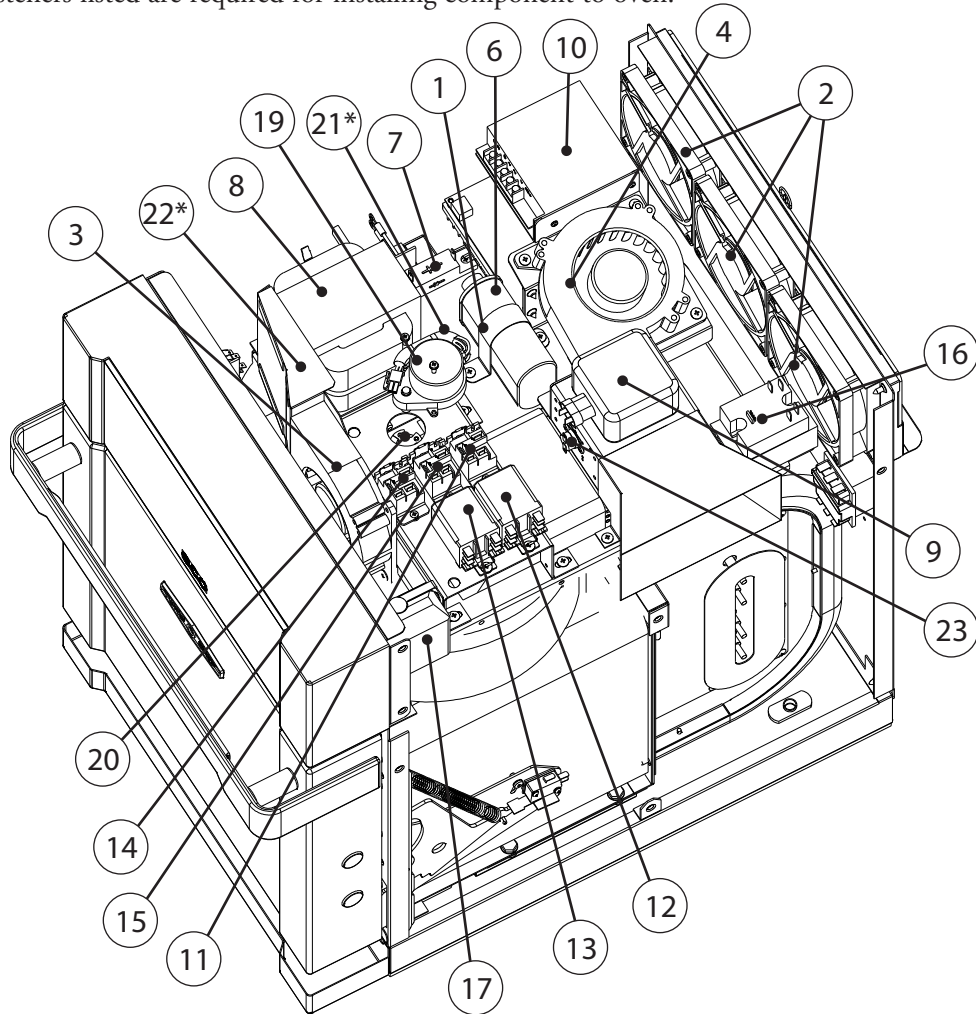


Figure A-8: Top of Oven

* Items 21 and 22 are not visible in current view.

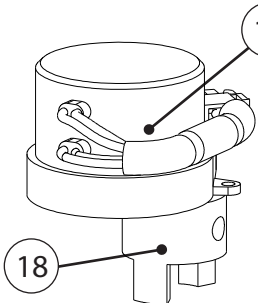


Figure A-9: Stirrer Motor Detail

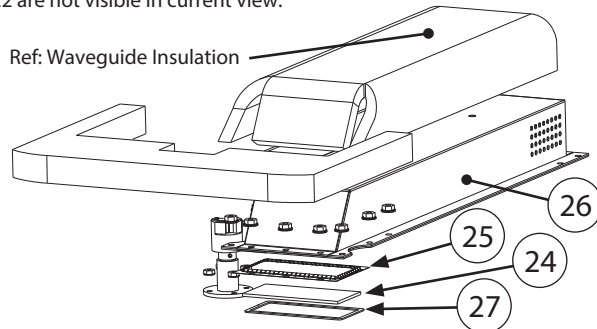


Figure A-10: Waveguide Detail

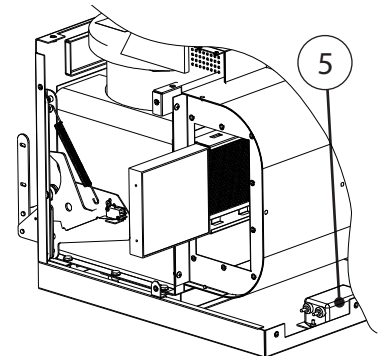


Figure A-11: EMI Filter Location, Rear Panel Removal Required

Figure #	Item Description	Item Part Number	Fastener Description	Fastener Part Number(s)
1	Clamp, Capacitor	NGC-1439 (60 Hz Ovens) TC3-0407 (50 Hz Ovens)	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
2	Cooling Fan, Electrical Compartment	100087 (x3)	SCREW, HEX HD, #10-32 x 1/2 LG, CRES, TYPE 23 GUARD, FINGER, FAN, (120 MM)	101408 (qty 4 per) 100087 (qty 1 per)
3	Cooling Fan, HV Trans- former	105259	SCREW, #10-32 X 1", HWHD, TYPE "F", PLTD STEEL	105268 (qty 3)
4	Cooling Fan, Magnetron	105259	SCREW, #10-32 X 1", HWHD, TYPE "F", PLTD STEEL	105268 (qty 3)
5	EMI Filter	100548	NUT #6-32 KEPS EXTERNAL TOOTH SS	102961 (qty 2)
6	HV Capacitor	100214 (60 Hz Ovens) 100217 (50 Hz Ovens)	SCREW, 6-32 X 3/8 PAN PHIL M/S 18-8 SEMS INT LW NUT #6-32 KEPS EXTERNAL TOOTH SS	102911 102961
7	HV Diode	100481	SCREW #8 x 1/2	101689 (qty 2)
8	HV/Filament Trans- former	ECO-3204-1 (60 Hz Ovens) ECO-3204-2 (Japan Ovens) ECO-3204-3 (50 Hz Ovens)	SCREW, 8-32 X 3/4, PPHD, ZINC SPACER, #10 (.192) X 3/8 OD X 7/16, AL	104178 (qty 4) 104111 (qty 4)
9	Magnetron	NGC-3015	SCREW, SEMS, #8-32 X 5/8 LG, PPHD, CRES	102926 (qty 4)
10	Power Supply	NGC-3069	Included in kit	Included in kit
11	Relay, K1 (Stirrer Motor)	101275	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
12	Relay, K2 (Anode)	101273	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
13	Relay, K3 (Monitor)	101273	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
14	Relay, K6 (Voltage Select)	101275	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
15	Relay, K7 (Magnetron Cooling Fan)	101275	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
16	Solid State Relay (Heaters)	101286	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
17	Speaker Kit	CON-7038	Screw, #8 X 1/2 Phillips, Truss, Type 17, Serrated, 410 SS	101688 (qty 2)
18	Stirrer Coupling Hub	104132	Set Screw (Provided)	None
19	Stirrer Motor	105108	SCREW, 6-32 X 3/8 PAN PHIL M/S 18-8 SEMS INT LW	102911 (qty 2)
20	Stirrer Shaft	i1-3214	Included with kit	Included
21	Thermostat, Cooling Fan	102086	SCREW, #6 X 3/8, PPH, DRILL POINT, ZINC	101684 (qty 2)
22	Thermostat, HV Trans- former	104167	SCREW, #6 X 3/8, PPH, DRILL POINT, ZINC	101684 (qty 2)
23	Thermostat, Magnetron	104228	SCREW, #6 X 3/8, PPH, DRILL POINT, ZINC	101684 (qty 2)
24	Waveguide Cover	i1-9701	None	None
25	Waveguide Gasket	i1-9331	NUT, #10-32, HEX, ZINC, SERRATED FLANGE	100913 (qty 9)
26	Waveguide, Eco, Insulated	ECO-9151	None	None
27	Waveguide Seal	i1-9486	None	None

Display Housing (Figures A-12 and A-13)

! DANGER: Before replacing any oven component, ensure the oven is removed from any power source. Replacing a component while the oven is plugged in can result in serious injury or death

! CAUTION: Be careful to not tear the insulation when servicing components. Always reinstall the insulation properly before reinstalling the outer shell.

NOTE: Fasteners listed are required for installing component to oven.

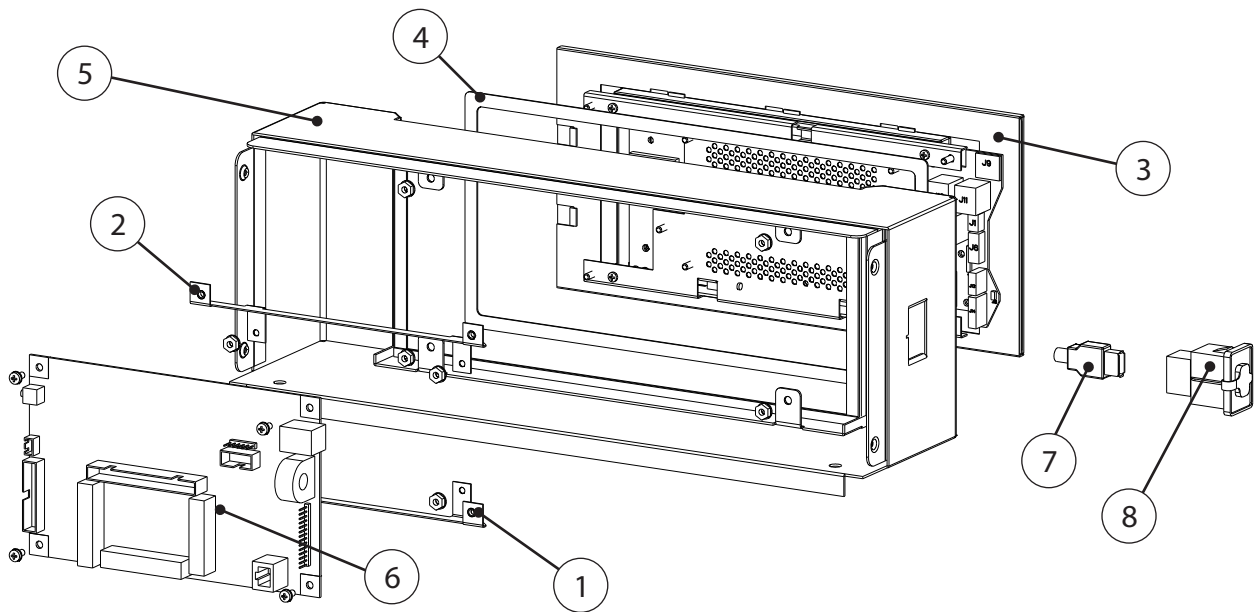


Figure A-12: Display Housing Detail

Figure #	Item Description	Item Part Number	Fastener Description	Fastener Part Number(s)
1	Bracket, Support, Bot- tom	i1-9609	NUT #6-32 KEPS EXTERNAL TOOTH SS	102961 (qty 2)
2	Bracket, Support, Top	i1-9608	NUT #6-32 KEPS EXTERNAL TOOTH SS	102961 (qty 2)
3	Display with Glass	ECO-3222	NUT #6-32 KEPS EXTERNAL TOOTH SS	102961 (qty 4)
4	Gasket, Touch Display	ECO-9585	None	None
5	Housing, Display Housing, Display, Black Housing, Display, Red Housing, Display, Green Housing, Display, White Housing, Display, Blue	ECO-9584 ECO-9584-T013 ECO-9584-T014 ECO-9584-T016 ECO-9584-T017 ECO-9584-T018	SCREW, 1/4-20X3/8" LG HEX SERRATED FLANGE	102948 (qty 2)
6	SAGE Control Board	CON-3019	SCREW,#6-32X1/4,SIM,INT TOOTH, PPHD	102910 (qty 4)
7	USB Cable	103193	None	None
8	USB Port	100419	None	None
Not Shown	Firmware	Contact Factory	None	None
Not Shown	SD Card, Programmed	CON-7096	None	None
Not Shown	WiFi Module	105254	None	None

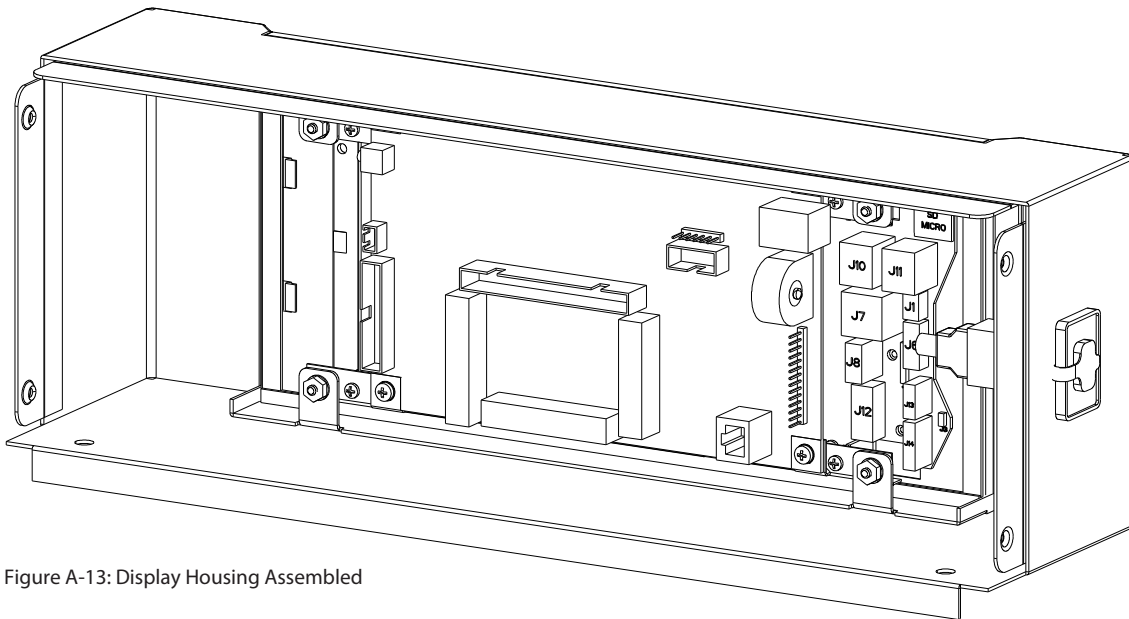




Figure A-13: Display Housing Assembled

Power Cords and Wire Harnesses

 **DANGER:** Before replacing any oven component, ensure the oven is removed from any power source. Replacing a component while the oven is plugged in can result in serious injury or death

 **CAUTION:** Be careful to not tear the insulation when servicing components. Always reinstall the insulation properly before reinstalling the outer shell.

NOTE: Power cord and wire harness part numbers may change. Contact factory for assistance.

Power Cord Part Numbers

Oven Model/Type	Power Cord Part Number
US and LA	i1-9659
EU	i1-9663
UK	i1-9662
AK	ECO-9659
JK	ECO-9724
BK	105275
SK	Contact Factory
KA	ECO-9723

Wire Harness Part Numbers

Part Number	Description
ECO-9702	Cooling Fan Harness
ECO-9237-2	Capacitor HV Wire
i5-9237-4	Diode to Ground HV Wire
i1-9475	Display Power Wire
ECO-9700*	Fuse Block Harness
ECO-9701	Heater and EMI Filter Harness
ECO-9025**	Low Voltage and Fuse Block Harness Assembly with Relays
ECO-9703*	Low Voltage Harness
ECO-9237-1	Magnetron HV Wire
CON-7076	SAGE/Display Communications Cable
ECO-9237-3	Transformer HV Wire
103193	USB Cable

* Part of the ECO-9025 harness assembly.

** Includes the ECO-9703 and ECO-9700 harnesses.

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For service or information:

WITHIN NORTH AMERICA CALL

Customer Support *at* 800.90TURBO

OUTSIDE NORTH AMERICA CALL

+1 214.379.6000 or Your Authorized Distributor



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