

High h Conveyor (1618, 2020, 2620)



While the oven is off or cooling down, press the UP arrow to access CONFIG MODE.

CONFIG MODE	Press	Keycode
Access Smart Card Screen	UP	9 (or as specified)
Access SETUP MODE	L1	
Load Smart Card	L3	
Access TEST MODE	R3	2-4-3-3
Access Fault Count Screen	R1	

NOTE: Oven must be in CONFIG MODE to access SETUP MODE.

SETUP MODE	Press	Keycode
Change Temperature Units (F to C)	L1	
Change Belt Direction	L2	
Access EDIT OPTIONS Screen	L3	6-6-3-3
Change Display Language*	R1	
Increase/Decrease Sound Volume	R2	
Access INFO Screen	R3	

* Not available on all models.

NOTE: Oven must be in SETUP MODE to access EDIT OPTIONS.

EDIT MODE	Press	Function
Profile Name	L1	Full Edit or Rigid
Belt Speed	L3	Full Edit, Rigid, or Flex
Temperature Settings	R1	Full Edit, Rigid, or Flex
% Air Setting	R3	Full Edit, Rigid, or Flex

Rigid - When a feature is set to "Rigid," the oven does not allow that feature to be adjusted during normal oven operation.

Full Edit - When a feature is set to "Full Edit," the oven will allow that feature to be adjusted during normal oven operation, and will save the adjusted settings after the oven is turned off.

Flex Edit - When a feature is set to "Flex Edit," the oven will allow limited adjustments to that feature during normal oven operation, but will not retain the adjusted settings after the oven is turned off.